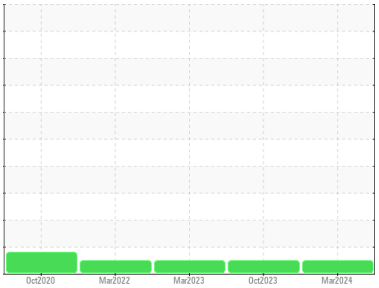
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
CS-46 [SP2253487]
Machine Id
KAESER 3788 - RING CONTAINER
Component
Compressor

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**UCH06132762**	UCH06003002	UCH05812783
Sample Date		Client Info		**08 Mar 2024**	02 Oct 2023	24 Mar 2023
Machine Age	hrs	Client Info		**33517**	30969	28325
Oil Age	hrs	Client Info		**5000**	2644	0
Oil Changed		Client Info		**Not Changd**	Not Changd	Changed
Sample Status				**NORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**0**	0	0
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**0**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	<1	0
Aluminum	ppm	ASTM D5185m	>10	**0**	0	0
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**25**	3	3
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1.5	**0**	0	0
Barium	ppm	ASTM D5185m	0	**0**	2	0
Molybdenum	ppm	ASTM D5185m	0	**0**	0	0
Manganese	ppm	ASTM D5185m	0.3	**0**	0	<1
Magnesium	ppm	ASTM D5185m	0	**0**	3	0
Calcium	ppm	ASTM D5185m	0	**0**	3	0
Phosphorus	ppm	ASTM D5185m	406	**92**	147	128
Zinc	ppm	ASTM D5185m	0	**0**	25	0
Sulfur	ppm	ASTM D5185m	1283	**6112**	1842	6832

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	<1	1
Sodium	ppm	ASTM D5185m		**1**	<1	<1
Potassium	ppm	ASTM D5185m	>20	**<1**	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.463	**0.20**	0.21	0.23

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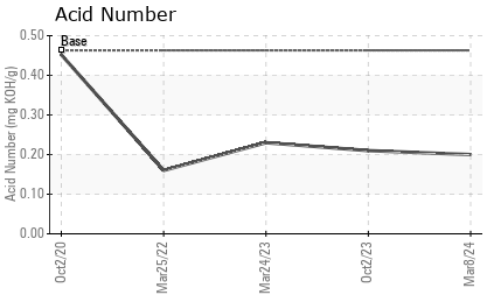
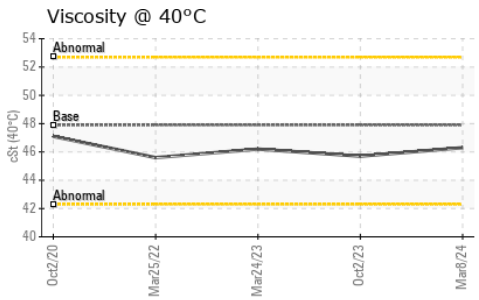


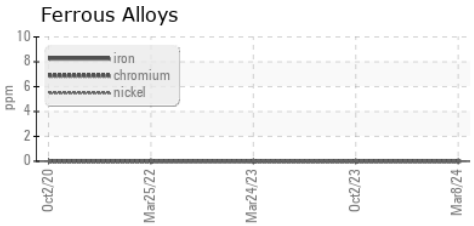


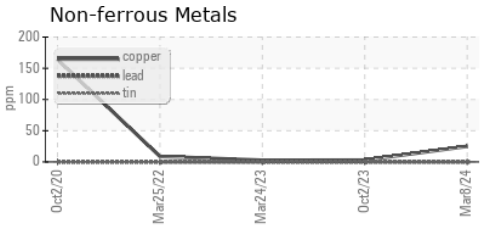
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

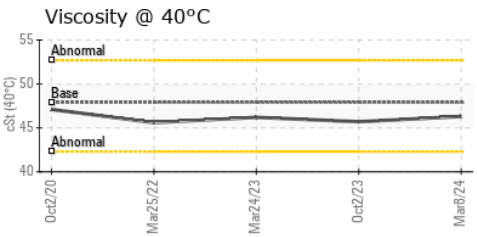
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	47.9	**46.3**	45.7	46.2

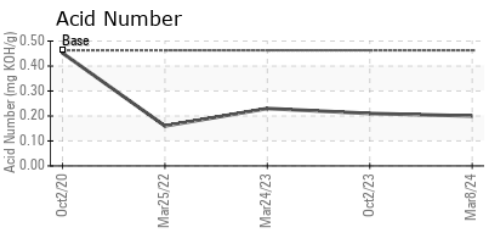
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06132762
Lab Number : 06132762
Unique Number : 10952227
Test Package : IND 2

Received : 28 Mar 2024
Tested : 01 Apr 2024
Diagnosed : 02 Apr 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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