



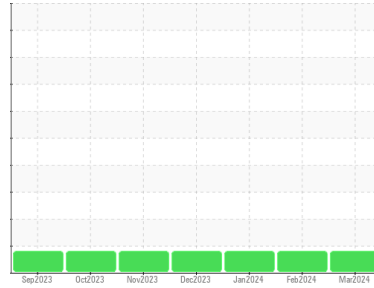
OIL ANALYSIS REPORT

Sample Rating Trend

WEAR



Machine Id
5000826 (S/N 500044095)
 Component
Hydraulic System
 Fluid
TELLUS (--- QTS)



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

The copper level is abnormal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		PH0002570	PH0001312	PH0002582
Sample Date	Client Info		30 Mar 2024	27 Feb 2024	30 Jan 2024
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	MARGINAL

CONTAMINATION	method	limit/base	current	history1	history2
Water	WC Method	>0.05	NEG	NEG	NEG

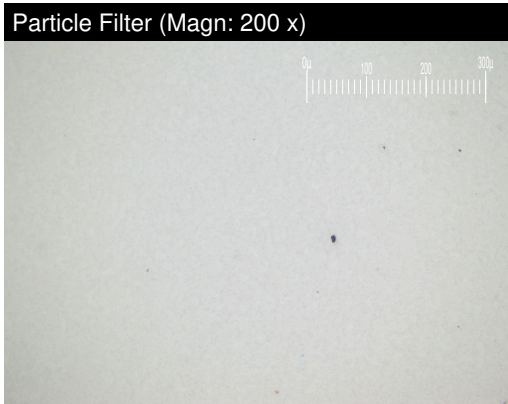
WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	0	0	0
Chromium	ppm	ASTM D5185m >20	<1	0	0
Nickel	ppm	ASTM D5185m >20	0	0	<1
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	3	<1	1
Lead	ppm	ASTM D5185m >20	<1	0	<1
Copper	ppm	ASTM D5185m >20	▲ 26	▲ 24	▲ 22
Tin	ppm	ASTM D5185m >20	<1	0	<1
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	<1	0	1
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	<1	0	2
Calcium	ppm	ASTM D5185m	31	24	27
Phosphorus	ppm	ASTM D5185m	307	260	283
Zinc	ppm	ASTM D5185m	325	275	315
Sulfur	ppm	ASTM D5185m	760	647	674

CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<1	<1	1
Sodium	ppm	ASTM D5185m	0	<1	1
Potassium	ppm	ASTM D5185m >20	<1	0	2

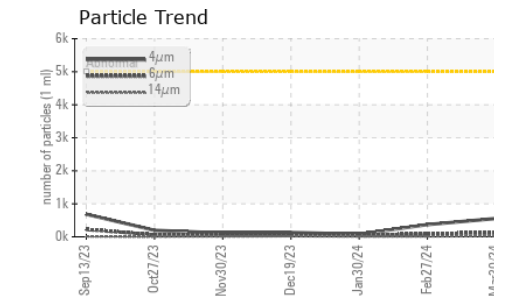
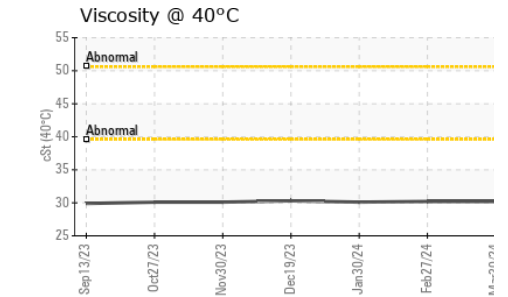
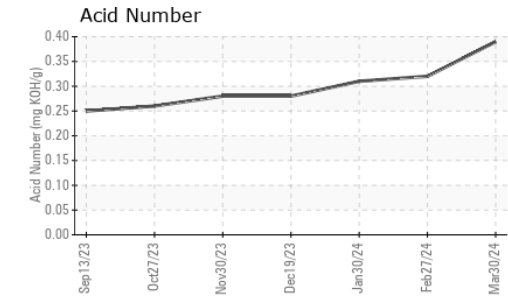
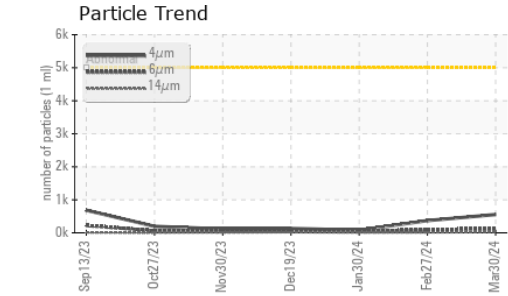
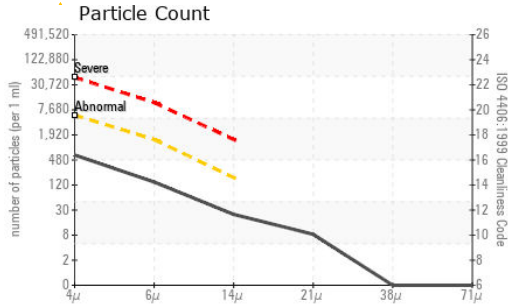
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	555	370	78
Particles >6µm	ASTM D7647	>1300	125	92	43
Particles >14µm	ASTM D7647	>160	21	11	9
Particles >21µm	ASTM D7647	>40	7	4	3
Particles >38µm	ASTM D7647	>10	0	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	16/14/12	16/14/11	13/13/10

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.39	0.32	0.31





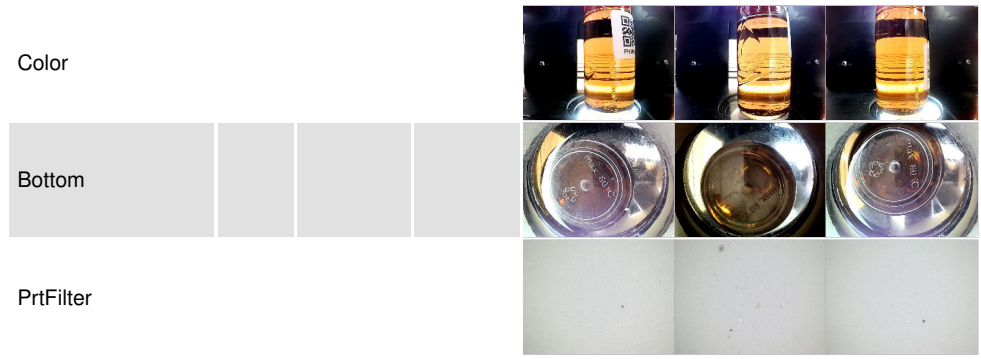
OIL ANALYSIS REPORT



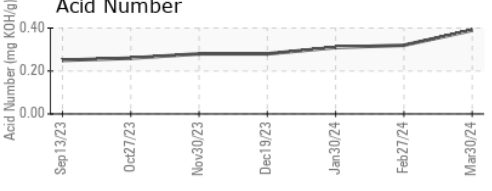
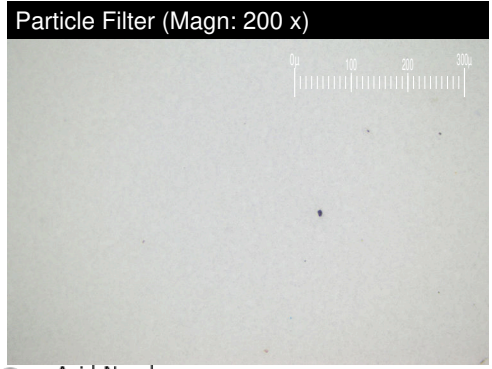
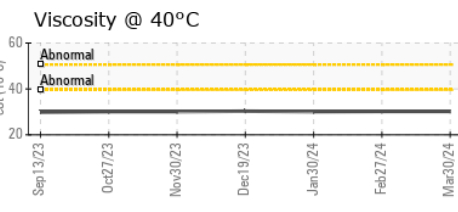
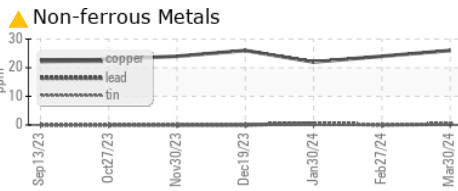
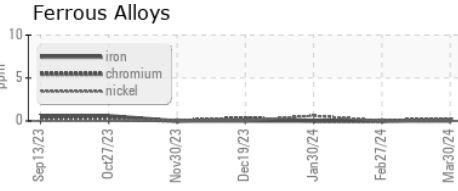
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	30.2	30.2	30.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PH0002570 **Received** : 29 Mar 2024
Lab Number : 06133202 **Tested** : 03 Apr 2024
Unique Number : 10952667 **Diagnosed** : 03 Apr 2024 - Jonathan Hester
Test Package : PLANT (Additional Tests: PrtFilter)

WOODWARD INC - DRAKE
 1000 E DRAKE RD
 FORT COLLINS, CO
 US 80525
 Contact: ALMA TOVAR
 alma.tovar@woodward.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)