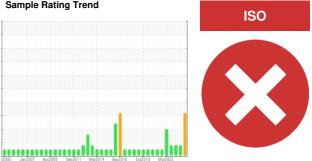


PROBLEM SUMMARY

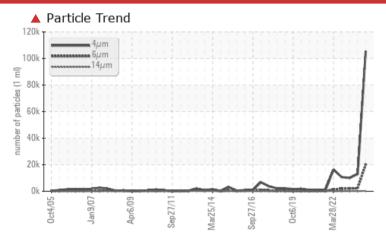
Sample Rating Trend



Machine Id **4057** Component **Hydraulic System**

MOBIL DTE 25 (30 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS							
Sample Status			SEVERE	ATTENTION	ATTENTION		
Particles >6µm	ASTM D7647	>1300	20200	2238	2064		
Oil Cleanliness	ISO 4406 (c)	>/17/14	24/22/15	21/18/14	20/18/13		

Customer Id: THESYL Sample No.: WC0865384 Lab Number: 06133207 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS					
Action	Status	Date	Done By	Description	
Change Filter			?	We recommend you service the filters on this component.	
Resample			?	Resample in 30-45 days to monitor this situation.	
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.	
Check Seals			?	Check seals and/or filters for points of contaminant entry.	

HISTORICAL DIAGNOSIS

20 Sep 2023 Diag: Wes Davis



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



24 Mar 2023 Diag: Don Baldridge



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



23 Sep 2022 Diag: Angela Borella



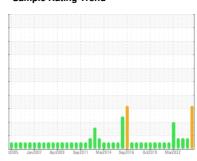
No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend





4057
Component
Hydraulic System
Fluid
MOBIL DTE 25 (30 GAL)

DIAGNOSIS

Machine Id

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

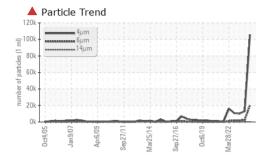
Fluid Condition

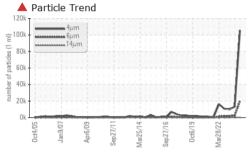
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

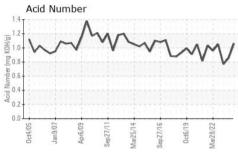
		t2005 Jan20	07 Apr2009 Sep2011	Mar2014 Sep2016 Oct2019	Mar2022	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0865384	WC0838143	WC0709677
Sample Date		Client Info		26 Mar 2024	20 Sep 2023	24 Mar 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ATTENTION	ATTENTION
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	6	6	5
Chromium	ppm	ASTM D5185m	>20	<1	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	3	0	<1
Lead	ppm	ASTM D5185m	>20	<1	0	0
Copper	ppm	ASTM D5185m	>20	3	3	2
Tin	ppm	ASTM D5185m	>20	<1	<1	0
Vanadium	ppm	ASTM D5185m		<1	<1	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		<1	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m		1	0	<1
Calcium	ppm	ASTM D5185m		118	112	111
Phosphorus	ppm	ASTM D5185m		487	478	468
Zinc	ppm	ASTM D5185m		701	688	717
Sulfur	ppm	ASTM D5185m		6548	7019	7867
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	3	<1	1
Sodium	ppm	ASTM D5185m		0	<1	<1
Potassium	ppm	ASTM D5185m	>20	1	0	0
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		105535	12951	9993
Particles >6µm		ASTM D7647	>1300	20200	2238	2064
Particles >14μm		ASTM D7647	>160	278	89	67
Particles >21µm		ASTM D7647	>40	33	18	16
Particles >38µm		ASTM D7647	>10	0	1	1
Particles >71µm		ASTM D7647	>3	0	0	1
Oil Cleanliness		ISO 4406 (c)	>/17/14	2 4/22/15	21/18/14	20/18/13
FLUID DEGRADA	NOITA	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		1.06	0.858	0.77

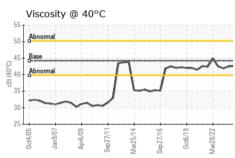


OIL ANALYSIS REPORT





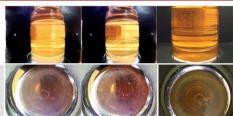


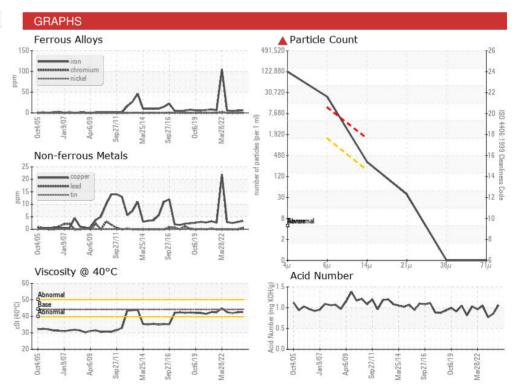


VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID FROFER	IIIEO	memou	IIIIII/Dase	current	HISTOLAL	HISTOLA
Visc @ 40°C	cSt	ASTM D445	44.2	42.6	42.5	41.9

SAMPLE IMAGES	method	IIIIIIVDase
Onlan		
Color		









Certificate L2367

Report Id: THESYL [WUSCAR] 06133207 (Generated: 04/01/2024 12:10:55) Rev: 1

Laboratory Sample No.

: WC0865384 Lab Number : 06133207 Unique Number: 10952672 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received **Tested**

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Diagnosed

: 01 Apr 2024 : 01 Apr 2024 - Wes Davis

: 29 Mar 2024

US 30467 Contact: RUSSELL ZIPPERER

KOYO BEARINGS USA LLC S

russell.zipperer@jtekt.com T: (912)564-7151

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Bottom

F: (912)564-7244

400 FRIENDSHIP RD

SYLVANIA, GA

Contact/Location: RUSSELL ZIPPERER - THESYL