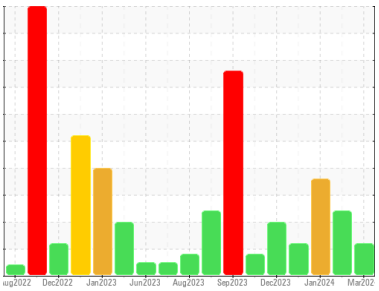
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
MVD
Machine Id
B-03-411 Pressure Displacement Blower Non-Drive End
Component
Non-Drive End Compressor
Fluid
GARDNER DENVER AEON PD (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0886367**	WC0886380	WC0886386
Sample Date		Client Info		**26 Mar 2024**	27 Feb 2024	31 Jan 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**42**	▲ 103	▲ 106
Chromium	ppm	ASTM D5185m	>10	**5**	8	9
Nickel	ppm	ASTM D5185m		**<1**	0	<1
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**3**	<1	1
Lead	ppm	ASTM D5185m	>25	**<1**	0	0
Copper	ppm	ASTM D5185m	>50	**2**	<1	1
Tin	ppm	ASTM D5185m	>15	**6**	4	4
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**<1**	0	0
Molybdenum	ppm	ASTM D5185m		**<1**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**<1**	0	0
Calcium	ppm	ASTM D5185m		**4**	0	0
Phosphorus	ppm	ASTM D5185m		**615**	648	641
Zinc	ppm	ASTM D5185m		**8**	0	9
Sulfur	ppm	ASTM D5185m		**675**	791	684

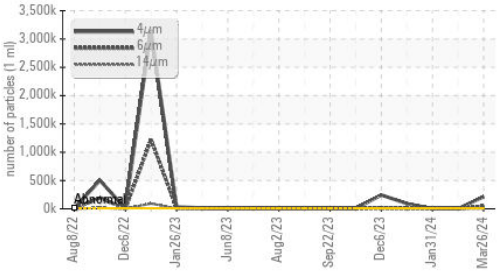
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**4**	6	5
Sodium	ppm	ASTM D5185m		**0**	0	0
Potassium	ppm	ASTM D5185m	>20	**<1**	0	0
Water	%	ASTM D6304	>0.1	**NEG**	▲ 0.627	▲ 0.436
ppm Water	ppm	ASTM D6304	>1000	**---**	▲ 6270	▲ 4360

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	▲ **214771**	1531	4115
Particles >6µm		ASTM D7647	>2500	▲ **45469**	834	2242
Particles >14µm		ASTM D7647	>320	**298**	142	● 382
Particles >21µm		ASTM D7647	>80	**33**	48	● 129
Particles >38µm		ASTM D7647	>20	**0**	7	20
Particles >71µm		ASTM D7647	>4	**0**	1	2
Oil Cleanliness		ISO 4406 (c)	>20/18/15	▲ **25/23/15**	18/17/14	● 19/18/16

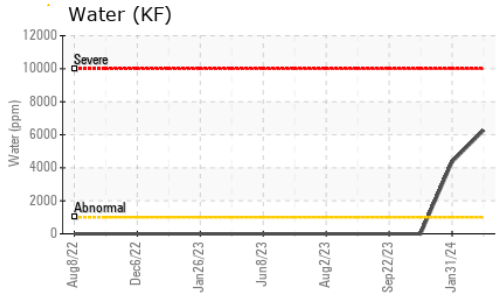
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.81**	0.71	0.81

OIL ANALYSIS REPORT

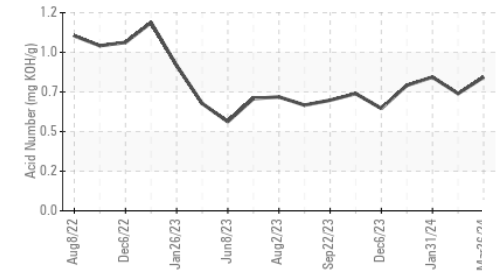
Particle Trend



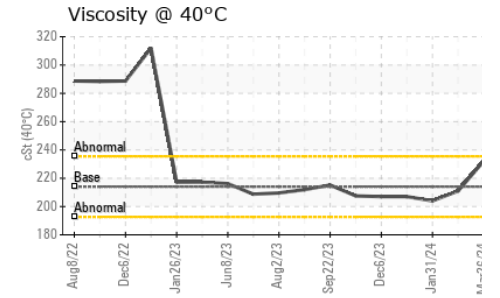
Water (KF)



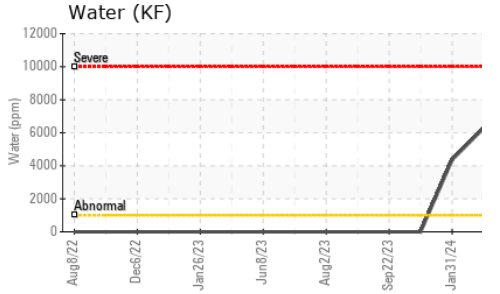
Acid Number



Viscosity @ 40°C



Water (KF)



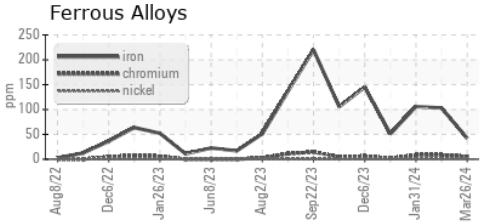
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	**NEG**	0.2%	0.2%
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	214	**232**	211	204

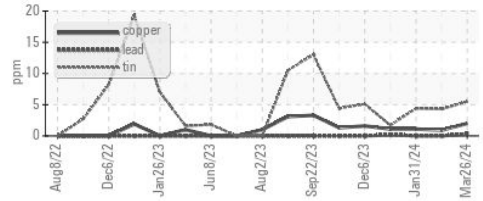
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

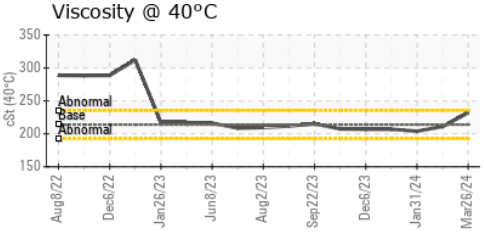
Ferrous Alloys



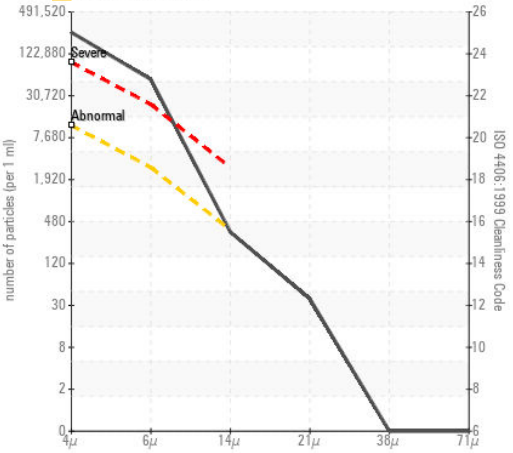
Non-ferrous Metals



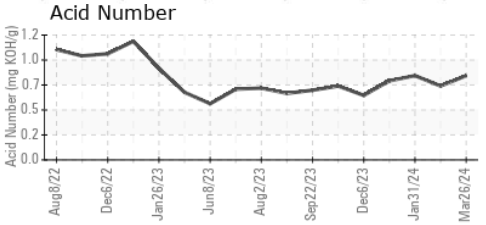
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0886367
Lab Number : 06133292
Unique Number : 10952757
Test Package : PLANT

Received : 29 Mar 2024
Tested : 03 Apr 2024
Diagnosed : 03 Apr 2024 - Jonathan Hester

GEVO Inc.
2498 250th Street
Doon, IA
US 51235
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F:

Report Id: GEVDOO [WUSCAR] 06133292 (Generated: 04/05/2024 14:07:33) Rev: 1

Submitted By: KYLE HUTCHINSON