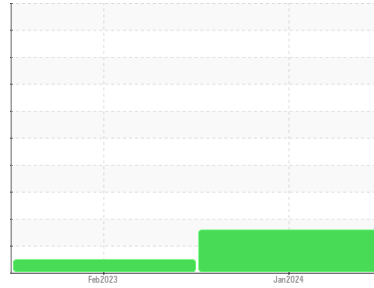




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**8087654 (S/N 1220)**

Component  
**Compressor**  
Fluid  
**KAESER SIGMA (OEM) S-460 (--- QTS)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC06133323</b>	KC96329	---
Sample Date	Client Info			<b>12 Jan 2024</b>	07 Feb 2023	---
Machine Age	hrs	Client Info		<b>12588</b>	6365	---
Oil Age	hrs	Client Info		<b>0</b>	6365	---
Oil Changed	Client Info			<b>N/A</b>	Changed	---
Sample Status				<b>ABNORMAL</b>	NORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	0	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m	>3	<b>&lt;1</b>	<1	---
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m	>10	<b>3</b>	0	---
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Copper	ppm	ASTM D5185m	>50	<b>10</b>	12	---
Tin	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	---

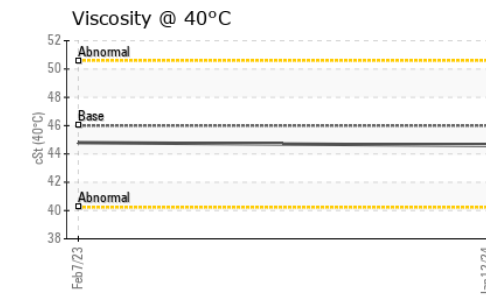
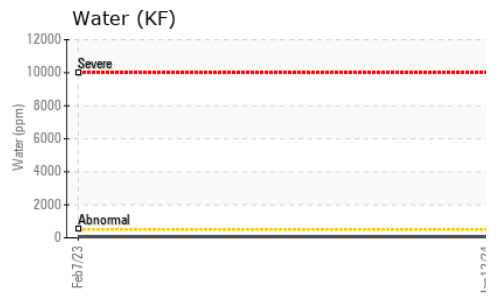
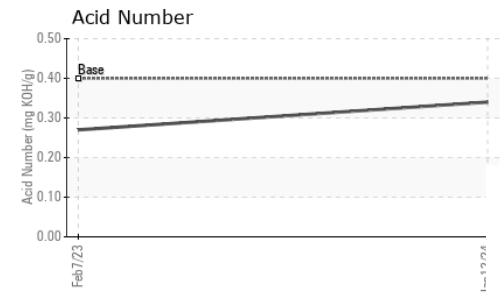
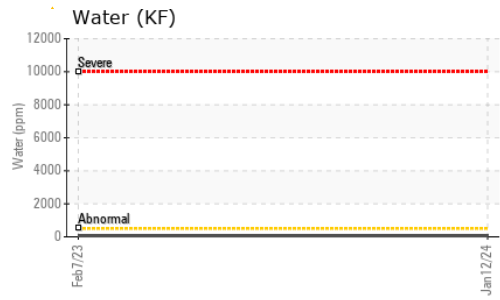
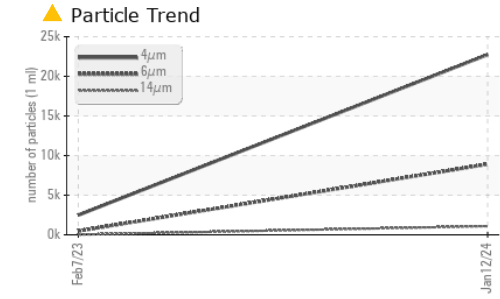
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	---
Barium	ppm	ASTM D5185m	90	<b>&lt;1</b>	0	---
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	---
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	---
Magnesium	ppm	ASTM D5185m	90	<b>2</b>	7	---
Calcium	ppm	ASTM D5185m	2	<b>4</b>	0	---
Phosphorus	ppm	ASTM D5185m		<b>0</b>	0	---
Zinc	ppm	ASTM D5185m		<b>2</b>	<1	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>0</b>	1	---
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	---
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	<1	---
Water	%	ASTM D6304	>0.05	<b>0.006</b>	0.006	---
ppm Water	ppm	ASTM D6304	>500	<b>69</b>	69.0	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>22745</b>	2489	---
Particles >6µm		ASTM D7647	>1300	▲ <b>8905</b>	479	---
Particles >14µm		ASTM D7647	>80	▲ <b>1088</b>	24	---
Particles >21µm		ASTM D7647	>20	▲ <b>250</b>	9	---
Particles >38µm		ASTM D7647	>4	<b>3</b>	1	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ <b>22/20/17</b>	18/16/12	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.34</b>	0.27	---

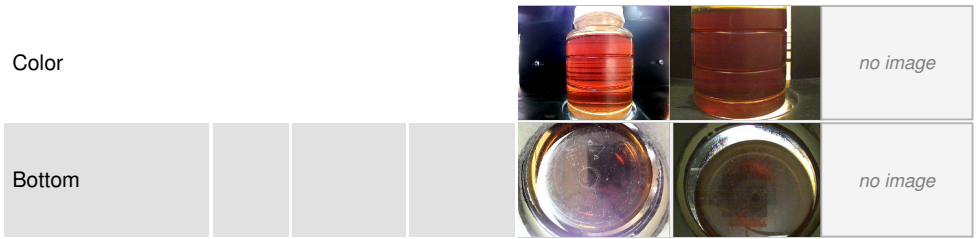
# OIL ANALYSIS REPORT



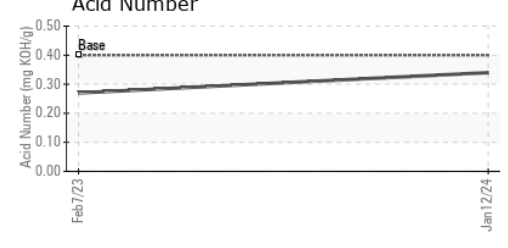
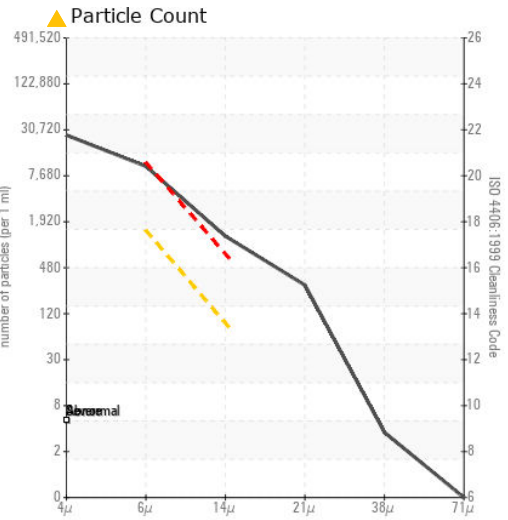
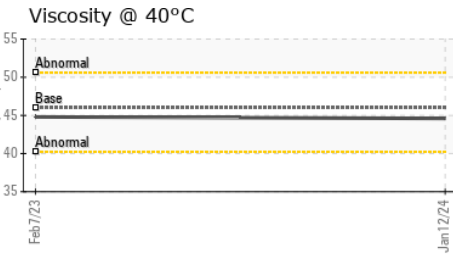
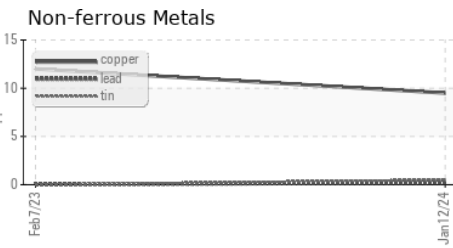
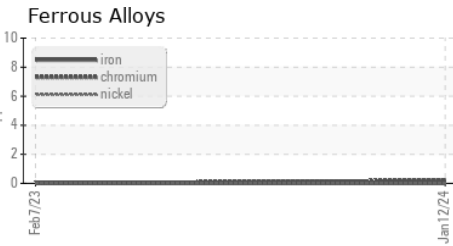
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.6	44.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC06133323 **Received** : 29 Mar 2024  
**Lab Number** : 06133323 **Tested** : 01 Apr 2024  
**Unique Number** : 10952788 **Diagnosed** : 01 Apr 2024 - Doug Bogart  
**Test Package** : IND 2

**PAVESTONE COMPANY**  
 29095 KRENTEL RD  
 LACOMBE, LA  
 US 70445  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)