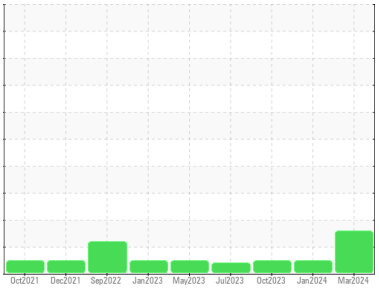
OIL ANALYSIS REPORT

Sample Rating Trend



DIRT

Machine Id
L3 B (S/N C1739000604)
Component
Vacuum Pump
Fluid
USPI VAC 100 (--- QTS)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
Elemental level of silicon (Si) above normal. The amount and size of particulates present in the system are acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USPM36930**	USPM30588	USPM31037
Sample Date		Client Info		**30 Mar 2024**	10 Jan 2024	15 Oct 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**MARGINAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**9**	2	2
Chromium	ppm	ASTM D5185m	>20	**<1**	0	0
Nickel	ppm	ASTM D5185m	>20	**1**	0	0
Titanium	ppm	ASTM D5185m		**0**	<1	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**1**	2	<1
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**0**	<1	<1
Tin	ppm	ASTM D5185m	>20	**<1**	<1	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**0**	0	0
Barium	ppm	ASTM D5185m	0	**0**	2	0
Molybdenum	ppm	ASTM D5185m	0	**0**	<1	0
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m	0	**0**	0	0
Calcium	ppm	ASTM D5185m	0	**0**	<1	0
Phosphorus	ppm	ASTM D5185m	1800	**151**	147	120
Zinc	ppm	ASTM D5185m	0	**0**	0	0
Sulfur	ppm	ASTM D5185m	0	**0**	0	0

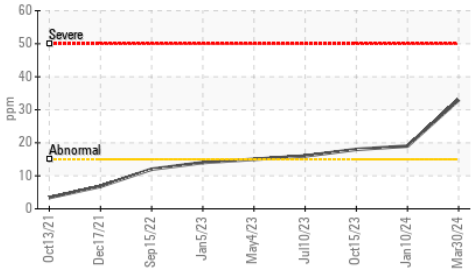
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	▲ **33**	19	18
Sodium	ppm	ASTM D5185m		**6**	0	<1
Potassium	ppm	ASTM D5185m	>20	**4**	1	<1
Water	%	ASTM D6304	>.1	**0.011**	0.019	0.051
ppm Water	ppm	ASTM D6304	>1000	**111**	197	514.4

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	**4932**	5224	2422
Particles >6µm		ASTM D7647	>2500	**1374**	1434	764
Particles >14µm		ASTM D7647	>640	**41**	112	75
Particles >21µm		ASTM D7647	>160	**7**	36	16
Particles >38µm		ASTM D7647	>40	**0**	3	0
Particles >71µm		ASTM D7647	>10	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	**19/18/13**	20/18/14	18/17/13

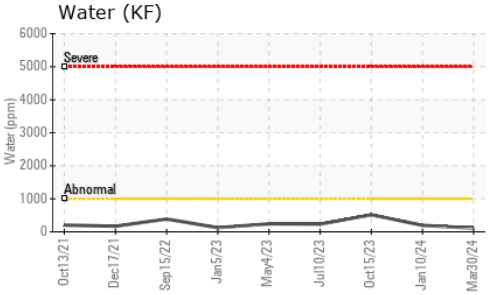
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.05	**0.46**	0.23	0.21

OIL ANALYSIS REPORT

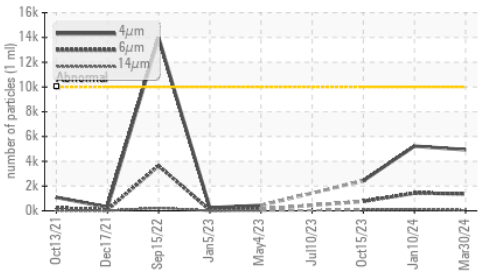
Silicon (ppm)



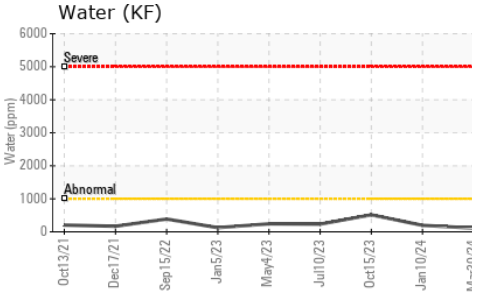
Water (KF)



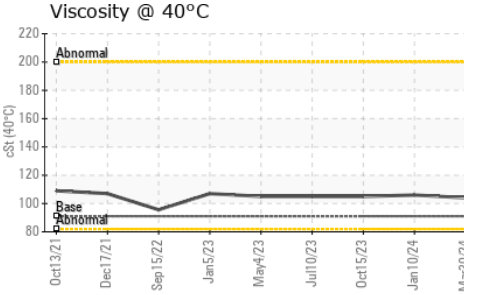
Particle Trend



Water (KF)



Viscosity @ 40°C



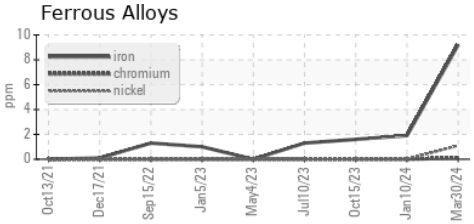
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	91	**104**	106	105

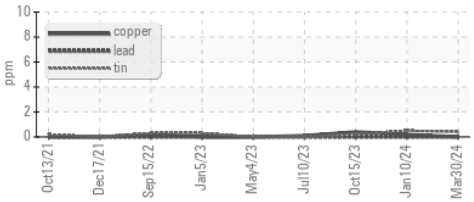
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

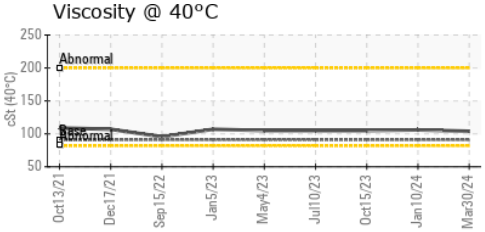
Ferrous Alloys



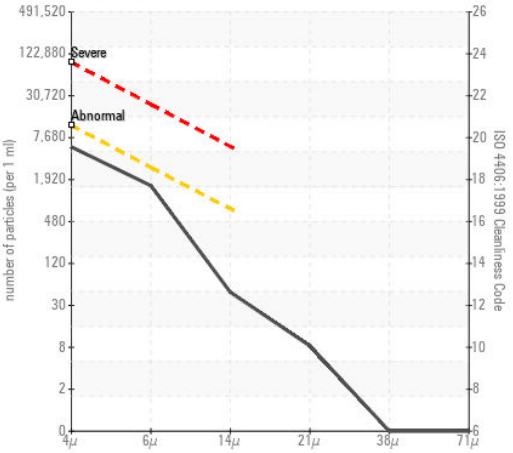
Non-ferrous Metals



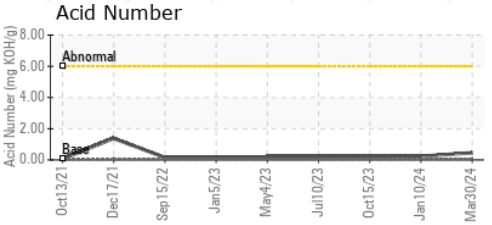
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM36930
Lab Number : 06133352
Unique Number : 10952817
Test Package : IND 2

Received : 29 Mar 2024
Tested : 01 Apr 2024
Diagnosed : 01 Apr 2024 - Doug Bogart

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

KraftHeinz - Kirksville - Plant 8333 USP
2504 INDUSTRIAL RD
KIRKSVILLE, MO
US 63501
Contact: LARRY WISKIRCHEN
larry.wiskirchen@kraftfoods.com
T: (660)627-1031
F: