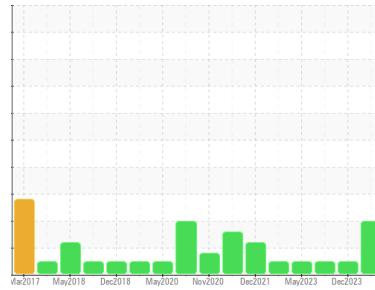




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
VACUUM K1 (S/N OF204091)

Component
Pump
Fluid
USPI VAC 100 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USPM36511	USPM31567	USPM29714
Sample Date	Client Info	25 Mar 2024	18 Dec 2023	12 Sep 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	NORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >90	10	0	0
Chromium	ppm	ASTM D5185m >5	<1	<1	0
Nickel	ppm	ASTM D5185m >5	<1	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >7	0	0	0
Lead	ppm	ASTM D5185m >12	0	0	0
Copper	ppm	ASTM D5185m >30	0	0	0
Tin	ppm	ASTM D5185m >9	<1	0	0
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m 0	0	0	0
Calcium	ppm	ASTM D5185m 0	0	0	0
Phosphorus	ppm	ASTM D5185m 1800	710	580	542
Zinc	ppm	ASTM D5185m 0	11	0	0
Sulfur	ppm	ASTM D5185m 0	0	0	32

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >60	8	9	9
Sodium	ppm	ASTM D5185m	<1	0	0
Potassium	ppm	ASTM D5185m >20	<1	<1	3
Water	%	ASTM D6304 >.1	0.020	0.018	0.034
ppm Water	ppm	ASTM D6304 >1000	209	181	343.6

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 30986	416	724
Particles >6µm	ASTM D7647 >1300	▲ 5011	124	157
Particles >14µm	ASTM D7647 >160	● 269	16	10
Particles >21µm	ASTM D7647 >40	● 71	4	2
Particles >38µm	ASTM D7647 >10	4	0	0
Particles >71µm	ASTM D7647 >3	1	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 22/20/15	16/14/11	17/14/10

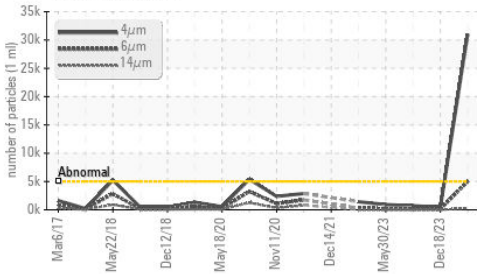
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	0.54	0.091	0.083

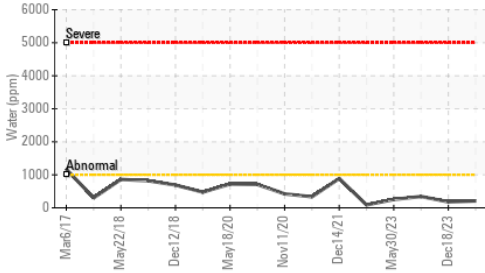


OIL ANALYSIS REPORT

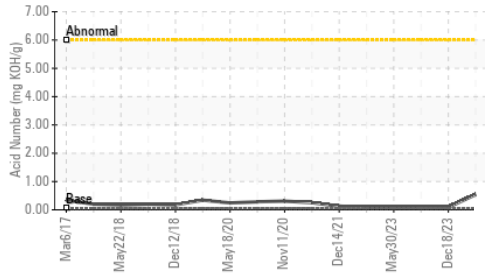
Particle Trend



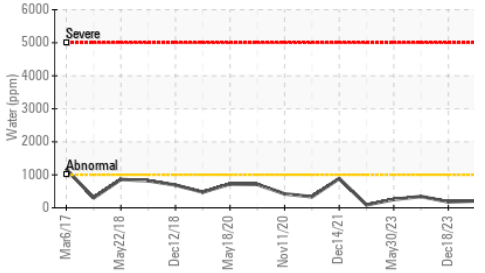
Water (KF)



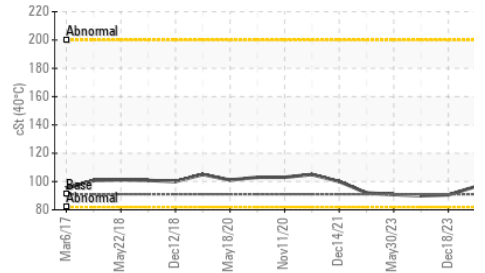
Acid Number



Water (KF)



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	96.4	90.6	89.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

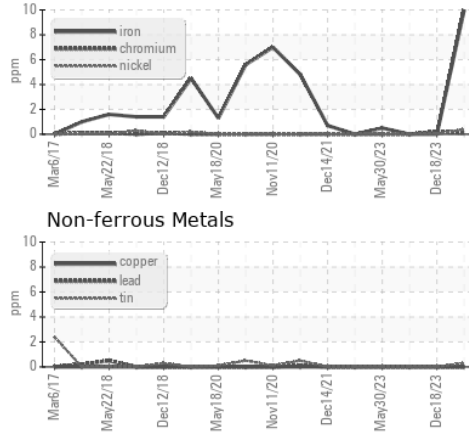


Bottom

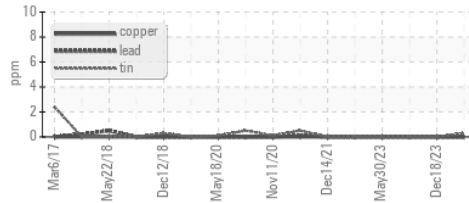


GRAPHS

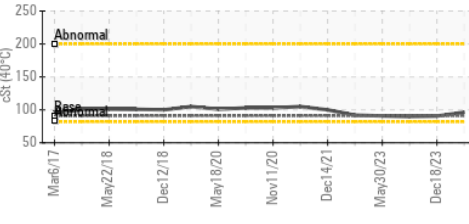
Ferrous Alloys



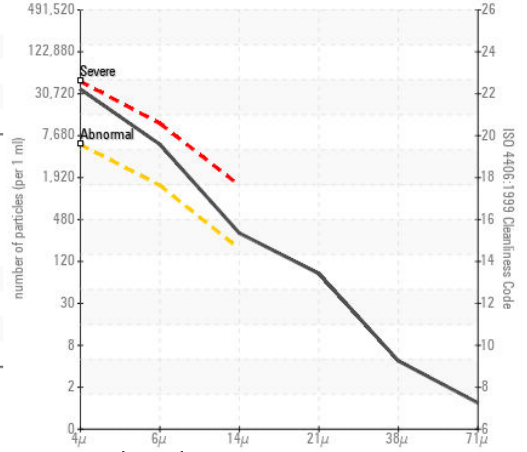
Non-ferrous Metals



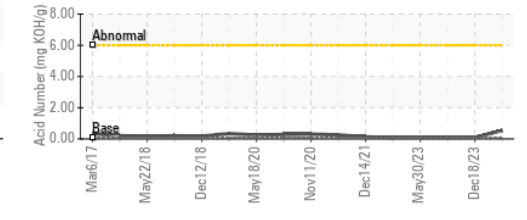
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : USPM36511

Lab Number : 06133369

Unique Number : 10952834

Test Package : IND 2

Received : 29 Mar 2024

Tested : 01 Apr 2024

Diagnosed : 01 Apr 2024 - Doug Bogart

CARGILL MEAT

DODGE CITY, KS

US

Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:

F: