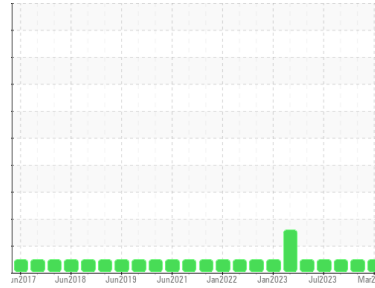




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KR-GF-100324 RPE1-C2 (S/N 6893)**

Component  
**Refrigeration Compressor**  
Fluid  
**USPI 1009-68 SC (50 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>USP0008258</b>	USP0005262	USP0001149
Sample Date	Client Info			<b>30 Mar 2024</b>	10 Jan 2024	15 Oct 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>2	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	<1	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>3	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m	>2	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m	>8	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m	>4	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	0
Calcium	ppm	ASTM D5185m		<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>0</b>	0	0
Zinc	ppm	ASTM D5185m		<b>0</b>	0	1
Sulfur	ppm	ASTM D5185m	50	<b>0</b>	0	0

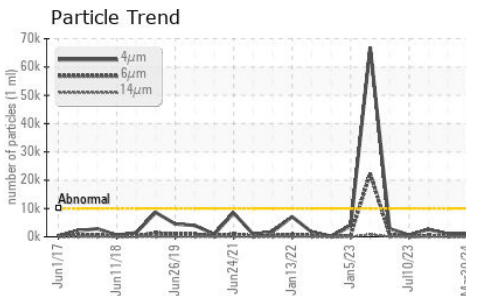
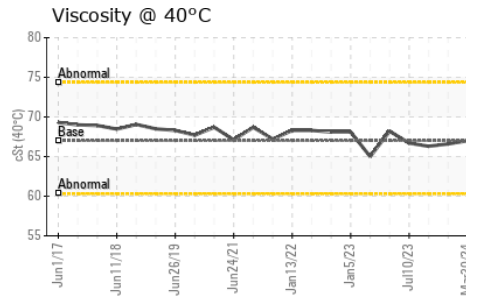
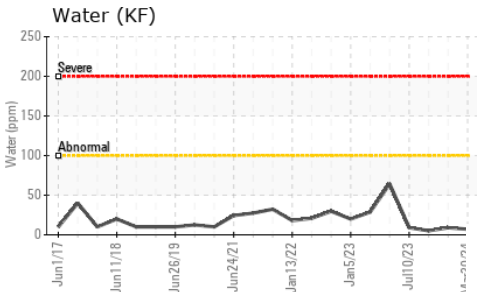
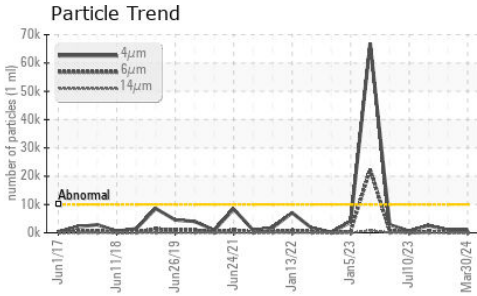
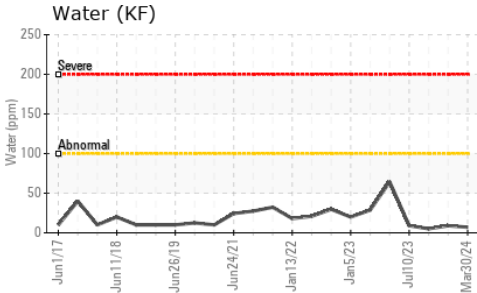
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	1	<1
Water	%	ASTM D6304	>0.01	<b>0.001</b>	0.001	0.001
ppm Water	ppm	ASTM D6304	>100	<b>7</b>	9	5.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>976</b>	867	2627
Particles >6µm		ASTM D7647	>2500	<b>146</b>	205	447
Particles >14µm		ASTM D7647	>640	<b>16</b>	21	14
Particles >21µm		ASTM D7647	>160	<b>6</b>	8	5
Particles >38µm		ASTM D7647	>40	<b>1</b>	1	0
Particles >71µm		ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/16	<b>17/14/11</b>	17/15/12	19/16/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	<b>0.014</b>	0.015	0.012



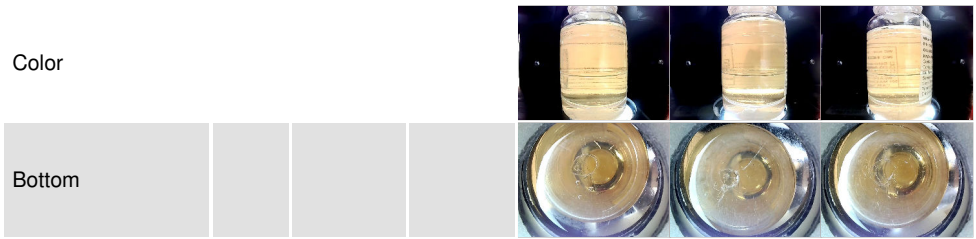
# OIL ANALYSIS REPORT



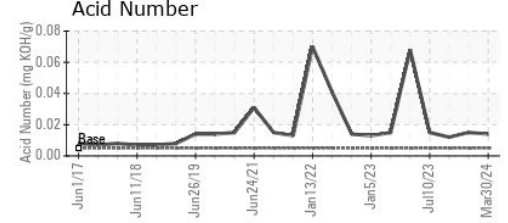
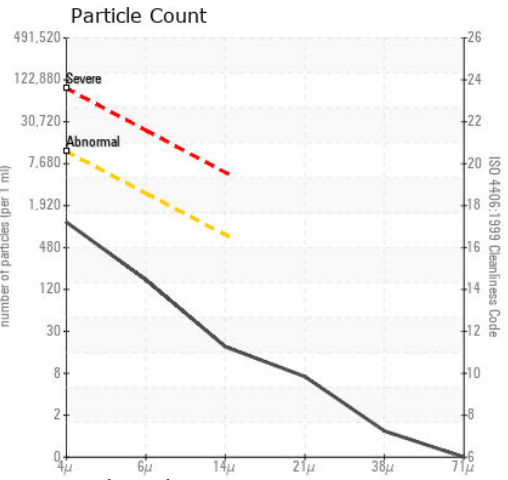
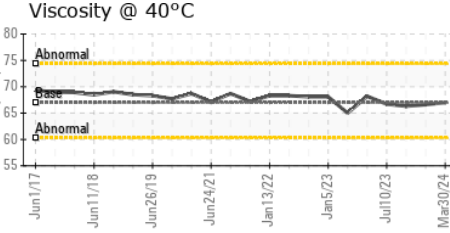
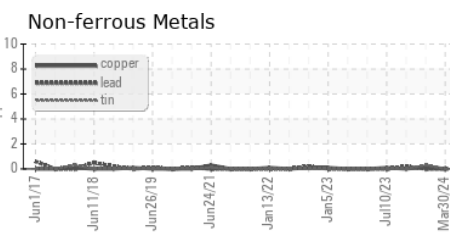
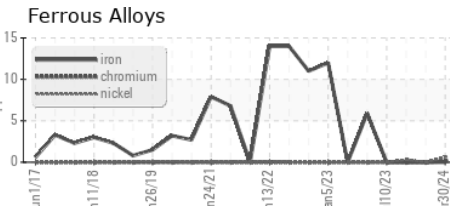
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 67	67.0	66.6	66.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0008258  
**Lab Number** : 06133415  
**Unique Number** : 10952880  
**Test Package** : IND 2  
**Received** : 29 Mar 2024  
**Tested** : 01 Apr 2024  
**Diagnosed** : 01 Apr 2024 - Doug Bogart

**KraftHeinz - Kirksville - Plant 8333 USP**  
 2504 INDUSTRIAL RD  
 KIRKSVILLE, MO  
 US 63501  
 Contact: THOMAS BARRETT  
 thomas.barrett@kraftheinz.com  
 T:  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)