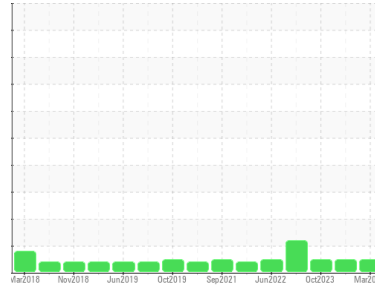




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KR-FA-007001 - COMP 2 (S/N 62150)**

Component  
**Refrigeration Compressor**  
Fluid  
**USPI 1009-68 SC (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USP0008300</b>	USP242143	USP0002948
Sample Date	Client Info	<b>30 Mar 2024</b>	10 Jan 2024	30 Oct 2023
Machine Age	hrs	<b>0</b>	0	0
Oil Age	hrs	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >8	<b>0</b>	0	<1
Chromium	ppm	ASTM D5185m >2	<b>&lt;1</b>	0	<1
Nickel	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m >2	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >8	<b>0</b>	0	<1
Tin	ppm	ASTM D5185m >4	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

## ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	<b>0</b>	0	0
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 50	<b>0</b>	0	8

## CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	<b>0</b>	0	<1
Sodium	ppm	ASTM D5185m	<b>0</b>	0	1
Potassium	ppm	ASTM D5185m >20	<b>1</b>	0	<1
Water	%	ASTM D6304 >0.01	<b>0.001</b>	0.001	0.001
ppm Water	ppm	ASTM D6304 >100	<b>11</b>	8	9.6

## FLUID CLEANLINESS

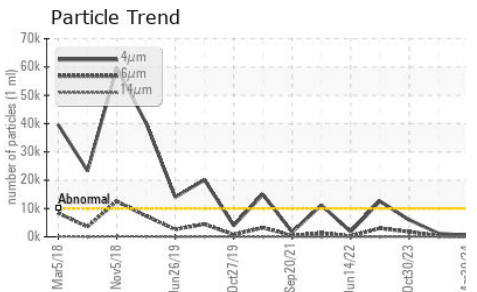
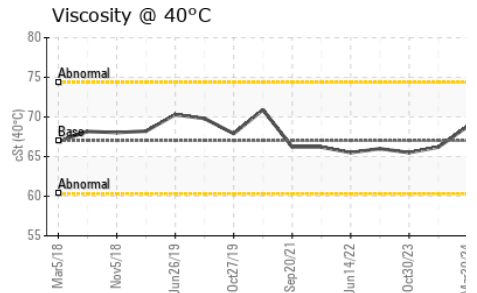
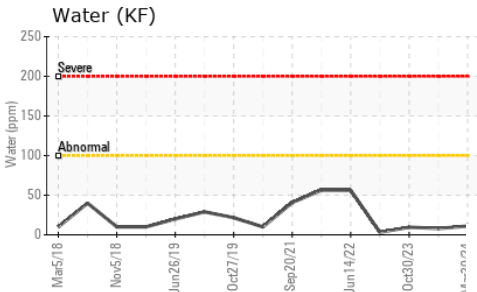
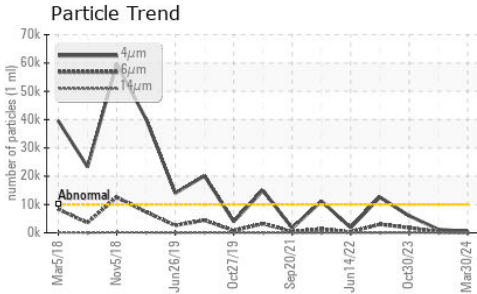
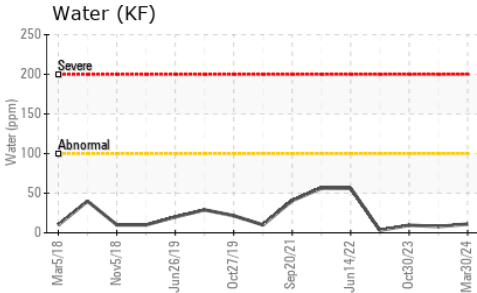
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>480</b>	1213	6010
Particles >6µm	ASTM D7647 >2500	<b>92</b>	328	1798
Particles >14µm	ASTM D7647 >640	<b>15</b>	18	68
Particles >21µm	ASTM D7647 >160	<b>5</b>	4	8
Particles >38µm	ASTM D7647 >40	<b>0</b>	0	0
Particles >71µm	ASTM D7647 >10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/16	<b>16/14/11</b>	17/16/11	20/18/13

## FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.014</b>	0.015	0.015



# OIL ANALYSIS REPORT

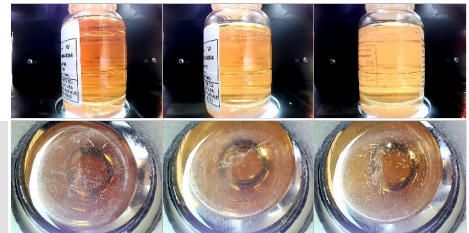
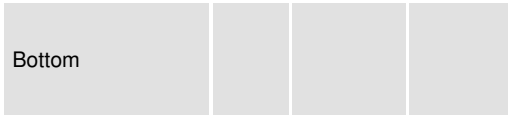


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

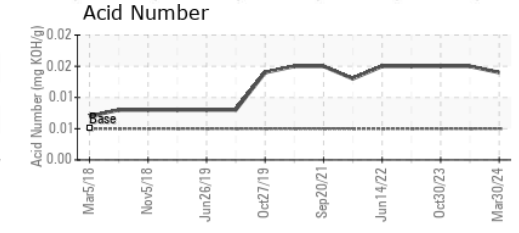
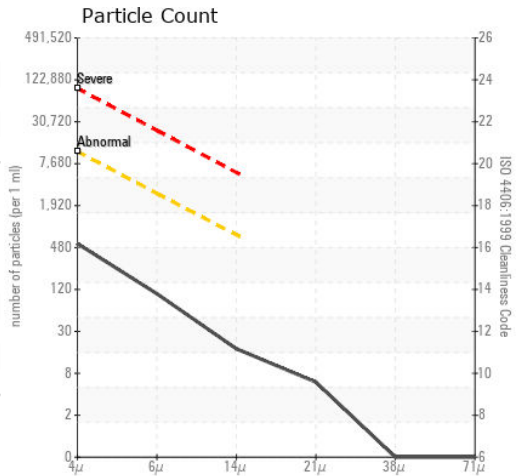
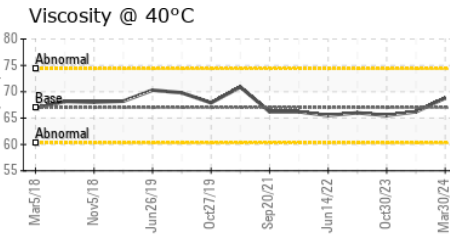
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	68.8	66.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color



## GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : USP0008300  
 Lab Number : 06133428  
 Unique Number : 10952893  
 Test Package : IND 2

Received : 29 Mar 2024  
 Tested : 01 Apr 2024  
 Diagnosed : 01 Apr 2024 - Doug Bogart

**KraftHeinz - Kirksville - Plant 8333 USP**  
 2504 INDUSTRIAL RD  
 KIRKSVILLE, MO  
 US 63501  
 Contact: LARRY WISKIRCHEN  
 larry.wiskirchen@kraftfoods.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (660)627-1031

F: