

OIL ANALYSIS REPORT

Machine Id FES 11381 - HS 11 (S/N 90518 SI07ANA300)

Refrigeration Compressor

USPI 1009-68 SC (--- GAL)

DIAGNOSIS

A Recommendation

Resample at the next service interval to monitor.

Wear

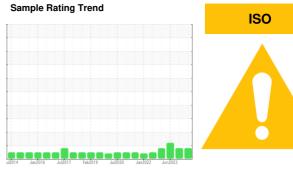
All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Date Client Info 30 Mar 2024 21 Dec 2023 15 Jun 2023 Machine Age hrs Client Info 60334 60782 57469 Oil Age hrs Client Info 0 0 0 Oil Changed Client Info N/A N/A N/A ABNORMAL ABNORMAL	SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 60334 60782 57469 Oil Age hrs Client Info 0 0 0 Oil Age hrs Client Info N/A N/A N/A Sample Status Imit/base current history1 history1 WEAR METALS method Imit/base current history1 history2 Iron ppm ASTM 05185m >2 <1	Sample Number		Client Info		USP0008293	USP0004519	USP250162
Machine Age hrs Client Info 60334 60782 57469 Oil Age hrs Client Info 0 0 0 Oil Age hrs Client Info N/A N/A N/A N/A Sample Status Imutbase current history1 history2 Iron ppm ASTM 05185m >8 0 0 4 Chromium ppm ASTM 05185m >2 <1	Sample Date		Client Info		30 Mar 2024	21 Dec 2023	15 Jun 2023
Oil Age hrs Client Info 0 0 0 Oil Changed Client Info N/A N/A N/A N/A Sample Status method limit/base current history1 history2 Iron ppm ASTM D5185n >2 <1	•	hrs	Client Info		60334	60782	57469
Oil Changed Client Info N/A N/A N/A ABNORMAL ABNORMAL WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185n >8 0 0 4 Ohromium ppm ASTM D5185n >8 0 0 4 Okckel ppm ASTM D5185n >8 0 0 0 Olickel ppm ASTM D5185n >2 0 0 0 Bittory1 ASTM D5185n >2 0 0 0 0 ASTM D5185n >3 <1 0 0 0 Cadmium ppm ASTM D5185n >4 0 <1 0 Cadmium ppm ASTM D5185n >4 0 0 0 0 ASTM D5185n 0 0 0 0 0 0 Cadmium ppm ASTM D5185n 0 0 0 0	•	hrs	Client Info		0	0	
Sample Status method Imit/base current history1 ABNORMAL WEAR METALS method limit/base current history2 Iron ppm ASTM D5185m >2 <1	-		Client Info		N/A	N/A	N/A
ron ppm ASTM D5185m >8 0 0 4 Chromium ppm ASTM D5185m >2 <1	Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
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Titanium ppm ASTM D5185m 0 0 0 Silver ppm ASTM D5185m >2 0 0 0 Aluminum ppm ASTM D5185m >2 0 0 0 Lead ppm ASTM D5185m >2 0 0 0 Copper ppm ASTM D5185m >2 0 0 0 Copper ppm ASTM D5185m >2 0 0 0 Vanadium ppm ASTM D5185m 0 <1	Chromium	ppm	ASTM D5185m	>2	<1	0	0
Silver ppm ASTM D5185m >2 0 0 0 Aluminum ppm ASTM D5185m >3 <1	Nickel	ppm	ASTM D5185m		<1	0	0
Silver ppm ASTM D5185m >2 0 0 0 Aluminum ppm ASTM D5185m >3 <1	Titanium		ASTM D5185m		0	0	0
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Magnesium ppm ASTM D5185m 0 <1 0 Calcium ppm ASTM D5185m 0 1 0 Phosphorus ppm ASTM D5185m 0 <1	-		ASTM D5185m		0	<1	0
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Phosphorus ppm ASTM D5185m 0 <1 0 Zinc ppm ASTM D5185m 50 27 0 0 Sulfur ppm ASTM D5185m 50 27 0 0 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 0 0 0 Sodium ppm ASTM D5185m >15 0 0 0 Sodium ppm ASTM D5185m >20 <1 1 <1 <1 Potassium ppm ASTM D5185m >20 <1 0 0 0 Water % ASTM D5185m >20 <1 0 0.001 0.003 0.001 ppm Water ppm ASTM D7647 >100 15 29 3.6 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4µm ASTM D	Calcium		ASTM D5185m		0	1	0
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Oil Cleanliness ISO 4406 (c) >/18/15 24/22/14 23/20/15 25/23/16 FLUID DEGRADATION method limit/base current history1 history2							
Acid Number (AN) mg KOH/g ASTM D974 0.005 0.028 0.014 0.015	FLUID DEGRADA		method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D974		0.028		

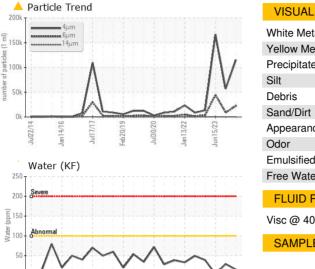


Acid Number

0.03

0.03

OIL ANALYSIS REPORT



White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	64.0	64.2	65.0
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color						
				A A A	A Contraction	

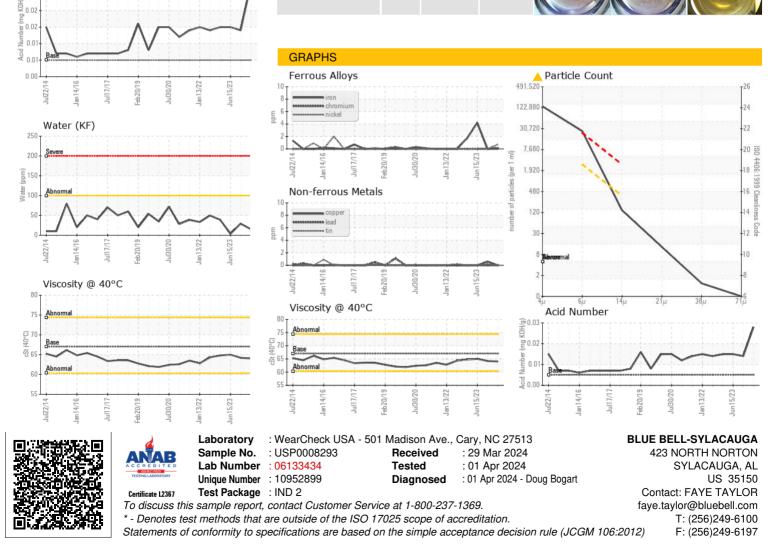
limit/base

current

history1

method

Bottom



Contact/Location: FAYE TAYLOR - BLUSYL

history2