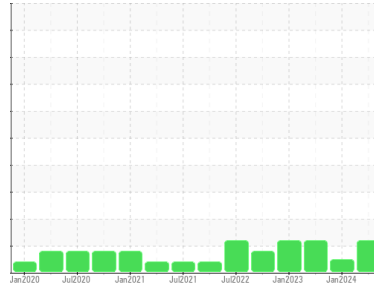




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



## VILTER WEST ENGINE ROOM PUMPOUT

Machine Id  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI 1009-68 SC (--- GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>USP0008279</b>	USP0004629	USP248692
Sample Date	Client Info	<b>30 Mar 2024</b>	03 Jan 2024	04 Jul 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>ABNORMAL</b>	NORMAL	ABNORMAL

### WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >8	<1	<1	<1
Chromium	ppm	ASTM D5185m >2	<1	<1	0
Nickel	ppm	ASTM D5185m	<1	<1	1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >3	<1	1	<1
Lead	ppm	ASTM D5185m >2	0	<1	0
Copper	ppm	ASTM D5185m >8	0	0	0
Tin	ppm	ASTM D5185m >4	0	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	<1	0

### ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	1	0
Molybdenum	ppm	ASTM D5185m	0	<1	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m	0	<1	0
Calcium	ppm	ASTM D5185m	0	<1	0
Phosphorus	ppm	ASTM D5185m	0	0	0
Zinc	ppm	ASTM D5185m	0	0	0
Sulfur	ppm	ASTM D5185m 50	0	0	18

### CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >15	0	0	2
Sodium	ppm	ASTM D5185m	<1	0	0
Potassium	ppm	ASTM D5185m >20	0	<1	<1
Water	%	ASTM D6304 >0.01	<b>0.002</b>	0.002	0.007
ppm Water	ppm	ASTM D6304 >100	<b>17</b>	20	76.5

### FLUID CLEANLINESS

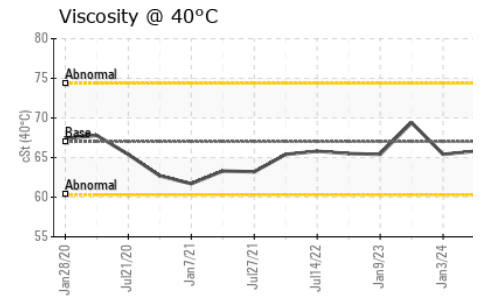
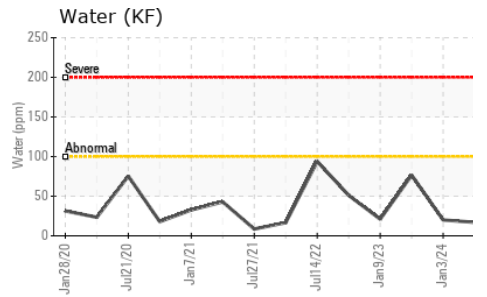
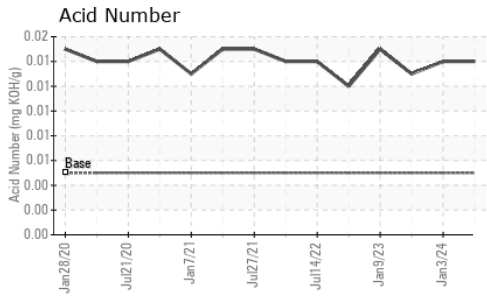
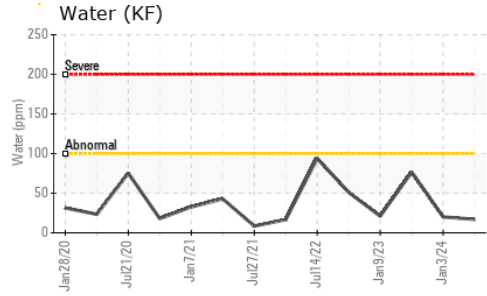
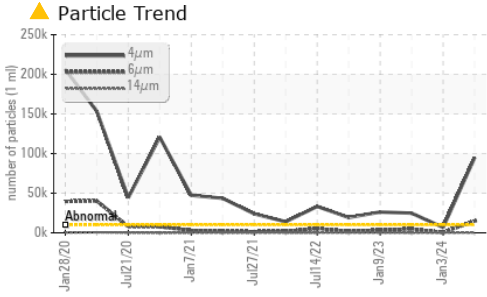
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >10000	<b>▲ 94932</b>	6779	▲ 24759
Particles >6µm	ASTM D7647 >2500	<b>▲ 14876</b>	515	● 4868
Particles >14µm	ASTM D7647 >320	<b>163</b>	7	102
Particles >21µm	ASTM D7647 >80	<b>16</b>	2	13
Particles >38µm	ASTM D7647 >20	<b>1</b>	0	0
Particles >71µm	ASTM D7647 >4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >20/18/15	<b>▲ 24/21/15</b>	20/16/10	▲ 22/19/14

### FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.014</b>	0.014	0.013



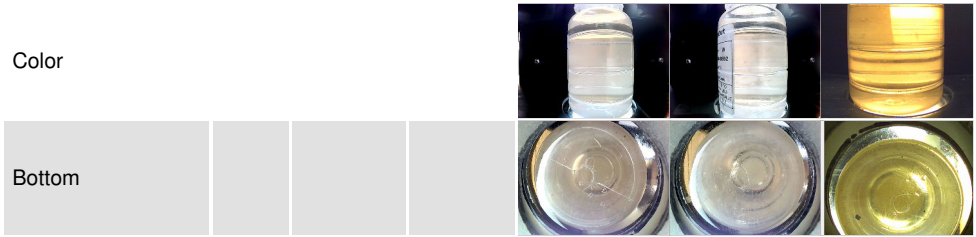
# OIL ANALYSIS REPORT



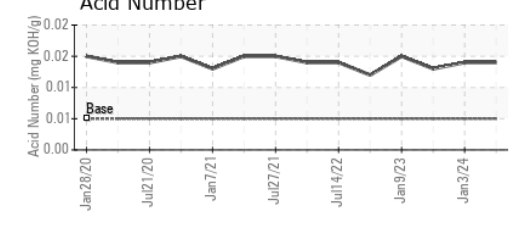
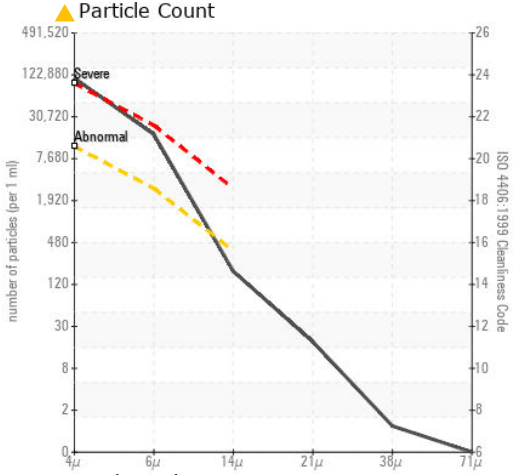
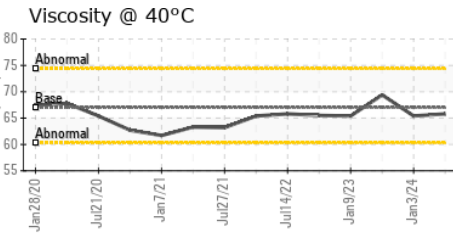
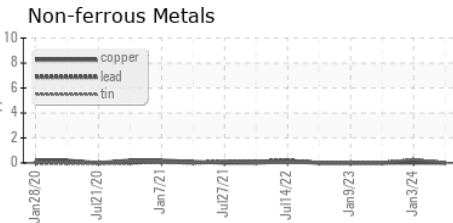
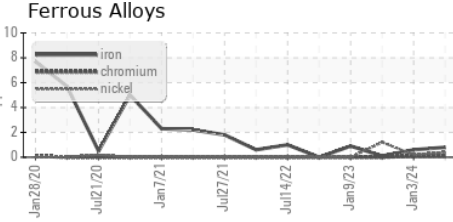
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	LIGHT
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 67	65.8	65.4	69.4

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0008279 **Received** : 29 Mar 2024  
**Lab Number** : 06133446 **Tested** : 01 Apr 2024  
**Unique Number** : 10952911 **Diagnosed** : 01 Apr 2024 - Doug Bogart  
**Test Package** : IND 2

**TYSON -STORM LAKE-USP**  
 STORM LAKE, IA  
 US  
 Contact: STEVE SWANSON

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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