

OIL ANALYSIS REPORT

Sample Rating Trend



Area {UNASSIGNED} NOV-30P-303A (S/N 031)

Pump

Fluid ROYAL PURPLE SYNFILM GT 320 (3 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| | May2023 Jun2023 | | | | Mar2U24 | |
|------------------|-----------------|-------------|------------|-------------|-------------|-----------------|
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | RP0043757 | RP0035756 | RP0035753 |
| Sample Date | | Client Info | | 22 Mar 2024 | 27 Jun 2023 | 22 Jun 2023 |
| Machine Age | hrs | Client Info | | 16376 | 12861 | 12586 |
| Oil Age | hrs | Client Info | | 4236 | 275 | 227 |
| Oil Changed | | Client Info | | Not Changd | Not Changd | Not Changd |
| Sample Status | | | | NORMAL | NORMAL | ABNORMAL |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >90 | 5 | 15 | 17 |
| Chromium | ppm | ASTM D5185m | >5 | <1 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >5 | 1 | <1 | <1 |
| Titanium | ppm | ASTM D5185m | >3 | 0 | <1 | <1 |
| Silver | ppm | ASTM D5185m | >3 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >7 | 1 | <1 | <1 |
| Lead | ppm | ASTM D5185m | >12 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >30 | 5 | 23 | A 31 |
| Tin | ppm | ASTM D5185m | >9 | 1 | <1 | <1 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | 90 | 0 | 20 | 10 |
| Calcium | ppm | ASTM D5185m | | 59 | 0 | 2 |
| Phosphorus | ppm | ASTM D5185m | | 293 | 25 | 29 |
| Zinc | ppm | ASTM D5185m | | 0 | 20 | 23 |
| CONTAMINANTS | 3 | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >60 | <1 | 2 | 2 |
| Sodium | ppm | ASTM D5185m | | 5 | 22 | 25 |
| Potassium | ppm | ASTM D5185m | >20 | 2 | 1 | <1 |
| Water | % | ASTM D6304 | >.1 | 0.024 | 0.013 | 0.026 |
| ppm Water | ppm | ASTM D6304 | >1000 | 245 | 138.6 | 262.1 |
| FLUID DEGRADA | ATION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.25 | 1.33 | 0.31 | 0.30 |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | MODER | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >.1 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | | ed Byn Eeam Sur |
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