

OIL ANALYSIS REPORT

Sample Rating Trend



Area {UNASSIGNED} NOV-30P-303A (S/N 031)

Pump

Fluid ROYAL PURPLE SYNFILM GT 320 (3 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

	May2023 Jun2023				Mar2U24	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0043757	RP0035756	RP0035753
Sample Date		Client Info		22 Mar 2024	27 Jun 2023	22 Jun 2023
Machine Age	hrs	Client Info		16376	12861	12586
Oil Age	hrs	Client Info		4236	275	227
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	5	15	17
Chromium	ppm	ASTM D5185m	>5	<1	0	0
Nickel	ppm	ASTM D5185m	>5	1	<1	<1
Titanium	ppm	ASTM D5185m	>3	0	<1	<1
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>7	1	<1	<1
Lead	ppm	ASTM D5185m	>12	0	0	0
Copper	ppm	ASTM D5185m	>30	5	23	A 31
Tin	ppm	ASTM D5185m	>9	1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m	90	0	20	10
Calcium	ppm	ASTM D5185m		59	0	2
Phosphorus	ppm	ASTM D5185m		293	25	29
Zinc	ppm	ASTM D5185m		0	20	23
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	<1	2	2
Sodium	ppm	ASTM D5185m		5	22	25
Potassium	ppm	ASTM D5185m	>20	2	1	<1
Water	%	ASTM D6304	>.1	0.024	0.013	0.026
ppm Water	ppm	ASTM D6304	>1000	245	138.6	262.1
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.25	1.33	0.31	0.30
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	MODER	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG		ed Byn Eeam Sur
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