

OIL ANALYSIS REPORT

Sample Rating Trend



Area **{UNASSIGNED} 063** Component **Air Compressor** Fluid **BIO MAX GEAR 320 (--- GAL)**

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0043759	RP0042458	RP0042452
Sample Date		Client Info		22 Mar 2024	07 Feb 2024	06 Feb 2024
Machine Age	hrs	Client Info		94330	93015	93115
Oil Age	hrs	Client Info		1634	250	419
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
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WEAR METALS		methoa	limit/base	current	nistory i	nistory2
Iron	ppm	ASTM D5185m	>50	0	1	<1
Chromium	ppm	ASTM D5185m	>4	<1	<1	<1
Nickel	ppm	ASTM D5185m	>4	1	<1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	5	8	6
Lead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>40	<1	<1	1
Tin	ppm	ASTM D5185m	>5	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m		0	8	4
Calcium	ppm	ASTM D5185m		0	2	3
Phosphorus	ppm	ASTM D5185m		136	137	134
Zinc	ppm	ASTM D5185m		15	30	29
CONTAMINANTS		method	limit/base	current	history1	history?
				current	nistory	nistoryz
Silicon	ppm	ASTM D5185m	>25	2	3	3
Sodium	ppm	ASTM D5185m	00	1/	29	23
Potassium	ppm	ASTM D5185m	>20	5	6	5
Water	%	ASTM D6304	>0.6	0.011	0.020	0.011
ppm Water	ppm	ASTM D6304	>6000	113	205	114
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.31	0.26	0.28
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NESubmitte	d ByjjEeam Sur
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Submitted By: Team Sur

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