

OIL ANALYSIS REPORT

Sample Rating Trend

VISCOSITY

{UNASSIGNED} P-820A (S/N 1010783) Component Pump

Fluid ROYAL PURPLE SYNFILM GT 68 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

Area

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0043779		
Sample Date		Client Info		26 Mar 2024		
Machine Age	hrs	Client Info		7300		
Oil Age	hrs	Client Info		7300		
Oil Changed		Client Info		Not Changd		
Sample Status				ATTENTION		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	4		
Chromium	ppm	ASTM D5185m	>5	<1		
Nickel	ppm	ASTM D5185m	>5	<1		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>3	0		
Aluminum	ppm	ASTM D5185m	>7	1		
Lead	ppm	ASTM D5185m	>12	2		
Copper	ppm	ASTM D5185m	>30	4		
Tin	ppm	ASTM D5185m	>9	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m	90	49		
Calcium	ppm	ASTM D5185m		4		
Phosphorus	ppm	ASTM D5185m		7 0		
Zinc	ppm	ASTM D5185m		85		
CONTAMINANT	S	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	2		
Sodium	ppm	ASTM D5185m		3		
Potassium	ppm	ASTM D5185m	>20	2		
Water	%	ASTM D6304	>.1	0.009		
ppm Water	ppm	ASTM D6304	>1000	94		
FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.31		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>.1	NEG		
Free Water	scalar	*Visual		NEG	Submitte	d B <u>y: T</u> eam Sur
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Report Id: TEABOG [WUSCAR] 06133484 (Generated: 04/05/2024 17:18:40) Rev: 1