

OIL ANALYSIS REPORT

Sample Rating Trend



Area 46S Machine Id KAESER 1113 - SAVER

Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

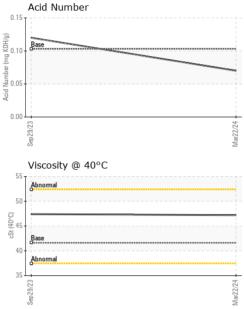
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Sep2023	Mar2024		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06133516	UCH05977221	
Sample Date		Client Info		22 Mar 2024	29 Sep 2023	
Machine Age	hrs	Client Info		29624	26819	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	2	0	
Chromium	ppm	ASTM D5185m	>10	<1	0	
Nickel	ppm	ASTM D5185m	>3	<1	0	
Titanium	ppm	ASTM D5185m	>3	0	0	
Silver	ppm	ASTM D5185m	>2	0	0	
Aluminum	ppm	ASTM D5185m	>10	<1	0	
Lead	ppm	ASTM D5185m	>10	0	0	
Copper	ppm	ASTM D5185m	>50	0	2	
Tin	ppm	ASTM D5185m	>10	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.9	0	0	
Barium	ppm	ASTM D5185m	0.1	0	0	
Molybdenum	ppm	ASTM D5185m	0	0	0	
Manganese	ppm	ASTM D5185m	0.2	0	0	
Magnesium	ppm	ASTM D5185m	0.9	0	<1	
Calcium	ppm	ASTM D5185m	0	0	7	
Phosphorus	ppm	ASTM D5185m	224	0	<1	
Zinc	ppm	ASTM D5185m	0	22	56	
Sulfur	ppm	ASTM D5185m	273	3939	4220	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	
Sodium	ppm	ASTM D5185m		<1	0	
Potassium	ppm	ASTM D5185m	>20	<1	0	
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.103	0.07	0.12	



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VISUAL



					Mar22/24			
		Non-ferrous Me	etals		Mar22/24			
		GRAPHS Ferrous Alloys						
		Bottom						no image
	Mar22/24 +	Color	<u>120</u>	netiou		current		no image
		Visc @ 40°C SAMPLE IMAC	cSt	ASTM D445 method	41.61 limit/base	47.2	47.4 history1	 history2
		FLUID PROPE		method	limit/base	current	history1	history2
с 		Free Water	scalar	*Visual		NEG	NEG	
°C	2	Emulsified Water		*Visual	>0.05	NORML	NEG	
	Mar22/24	Appearance Odor	scalar scalar	*Visual *Visual	NORML	NORML NORML	NORML NORML	
	*	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
		Debris	scalar	*Visual	NONE	NONE	NONE	
		Silt	scalar	*Visual	NONE	NONE	LIGHT	
		Precipitate	scalar	*Visual	NONE	NONE	NONE	
		White Metal Yellow Metal	scalar scalar	*Visual *Visual	NONE	NONE	NONE	
		white Metal	scalar		NONE	NONE	NONE	

Contact/Location: ANGIE ROSENBECK - UCAIRSID