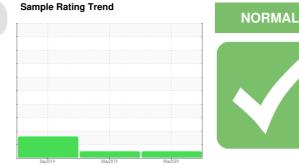


OIL ANALYSIS REPORT







VOLVO A30D 74469 Component Hydraulic System

VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

DIAGNOSIS Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		ML0000937	VCP226898	VCP167429
Sample Date		Client Info		27 Mar 2024	01 May 2019	29 Sep 2014
Machine Age	hrs	Client Info		7611 6008 424		4242
Oil Age	hrs	Client Info		1603	0	0
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	ABNORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	2	2	4
Chromium	ppm	ASTM D5185m	>20	0	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	0	<1
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	<1	0
Aluminum	ppm	ASTM D5185m	>20	0	<1	2
Lead	ppm	ASTM D5185m	>20	0	<1	0
Copper	ppm	ASTM D5185m	>150	2	2	4
Tin	ppm	ASTM D5185m	>20	0	<1	0
Antimony	ppm	ASTM D5185m			0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	14	32	87	<1
Barium	ppm	ASTM D5185m	0.0	0	0	0
Molybdenum	ppm	ASTM D5185m	0.0	0	1	<1
Manganese	ppm	ASTM D5185m	0.0	0	<1	<1
Magnesium	ppm	ASTM D5185m	2.6	158	61	0
Calcium	ppm	ASTM D5185m	49	1075	2691	66
Phosphorus	ppm	ASTM D5185m	354	695	968	348
Zinc	ppm	ASTM D5185m	419	855	1170	478
Sulfur	ppm	ASTM D5185m	3719	4981	7870	3828
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	4	9	9
Sodium	ppm	ASTM D5185m		2	0	1
Potassium	ppm	ASTM D5185m	>20	0	<1	6
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		1790	5265	4526
Particles >6µm		ASTM D7647	>5000	329	895	2465
Particles >14µm		ASTM D7647	>160	20	78	420
Particles >21µm		ASTM D7647		4	26	1 41
Particles >38µm		ASTM D7647	>10	0	2	2 1
Particles >71µm		ASTM D7647		0	0	<u> </u>

ISO 4406 (c) >--/19/14

18/16/11

Oil Cleanliness

▲ 19/18/16

20/17/13



OIL ANALYSIS REPORT

Particle Trend	FLUID DEGRA	DATION	method	limit/base	current	history1	history2
5k - 4µm	Acid Number (AN)) mg KOH/g	ASTM D8045		0.75	0.987	0.650
4k	VISUAL		method	limit/base	current	history1	history2
2k 1k	White Metal	scalar	*Visual	NONE	NONE	NONE	VLITE
2k -	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
**************************************	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
4U 6U		scalar	*Visual	NONE	NONE	NONE	NONE
Sep29/14	571 Silt Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Acid Number	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
30-	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
0	Free Water	scalar	*Visual		NEG	NEG	NEG
50	FLUID PROPE	RTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445	46	45.9	50.0	42.39
Sep29/14 -	SAMPLE IMAG	iES	method	limit/base	current	history1	history2
Viscosity @ 40°C	Color						no image
Base 6 - Base 44	Bottom						no image
and Abnormal	GRAPHS						
Sep29/14 May1/19	Ferrous Alloys				Particle Coun	t	
Sep 2 Ma	10 T			491,52	⁰ T		[²
Particle Trend	E a			122,88	0-		-24
ik T	E. 5- nickel			30,72	0-		-2
5k	0			- 7,68	0		2
kk 1kk	Sep 29/14	May1/19		Mar27/24 s (per 1 ml		din din di	-2 -1: -1: -1:
ik -	Sep	Mar		Mar27/24 . articles (per 1 ml) 88 76 '1		· ·	^{†1}
	Non-ferrous Met	tals		pitued 48			
k -	copper]			ing 12			-1
	E 5-			a	0	\backslash	-1
Sep29/14 /	d l						
Se					^o Seree mal		
	Sep 29/14	May1/19		Mar27/24	2 -		-8
				Ma	0 4μ 6μ	14µ 21µ	38µ 71µ
	Viscosity @ 40°	С		B	Acid Number	60 A.	
	Abnormal			24 Acid Number (mg KOH/g) 0.0	0		
	(0,0) 0) (1) HS 45			E .			
				a u.s			
	40 Abnormal 35 4				0		
	41/6	May1/19		Mar27/24	Sep 29/14	May1/19	
	Sep 29/1	Ma		Mar	Sep	N S	
	Laboratory : WearCheck USA - 5 Sample No. : ML0000937 Lab Number : 06133973 Unique Number : 10953438 Test Package : CONST	501 Madiso Recei Teste Diagr	ved : 29 d : 01	, NC 27513) Mar 2024 Apr 2024 Apr 2024 - Dor		GL	NT CO - RICHMO JNTAIN ROA EN ALLEN, N US 230 YLE RATLIFF

Submitted By: Service - Alex Anderson Page 2 of 2