

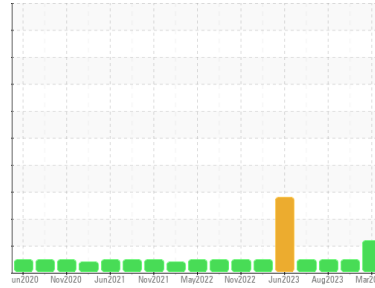
OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Machine Id
CATERPILLAR 990K 6088 (S/N A9P00362)
Component
Hydraulic System
Fluid
TULCO LUBSOIL SUPER HYDRAULIC HZ 46 (52 GAL)



DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		TO10002084	TO10002895	TO10002443
Sample Date	Client Info		22 Mar 2024	06 Nov 2023	22 Aug 2023
Machine Age	hrs	Client Info	15159	14829	14321
Oil Age	hrs	Client Info	15159	3594	3086
Oil Changed	Client Info		Changed	Not Changd	Not Changd
Sample Status			ATTENTION	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<1	<1	<1
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	0	0	0
Lead	ppm	ASTM D5185m >20	0	1	0
Copper	ppm	ASTM D5185m >20	<1	0	<1
Tin	ppm	ASTM D5185m >20	0	<1	0
Vanadium	ppm	ASTM D5185m	0	0	<1
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m	176	167	156
Calcium	ppm	ASTM D5185m	198	154	172
Phosphorus	ppm	ASTM D5185m	744	727	743
Zinc	ppm	ASTM D5185m	894	883	940
Sulfur	ppm	ASTM D5185m	3194	2687	3383

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<1	2	<1
Sodium	ppm	ASTM D5185m	3	1	3
Potassium	ppm	ASTM D5185m >20	0	1	<1
Water	%	ASTM D6304 >0.05	NEG	0.017	NEG
ppm Water	ppm	ASTM D6304 >500	---	172.4	---

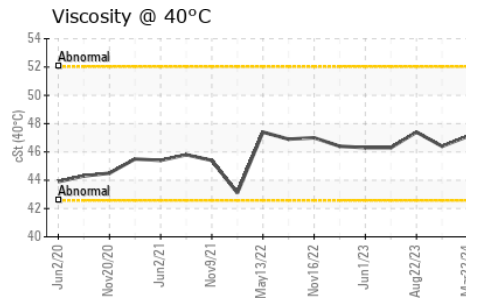
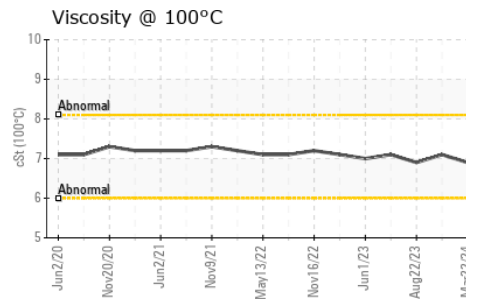
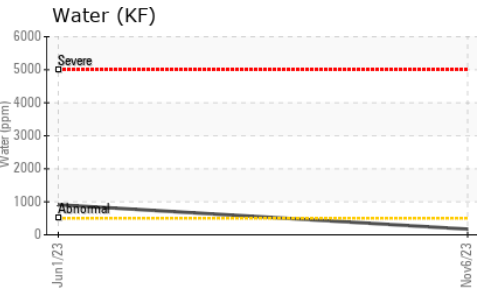
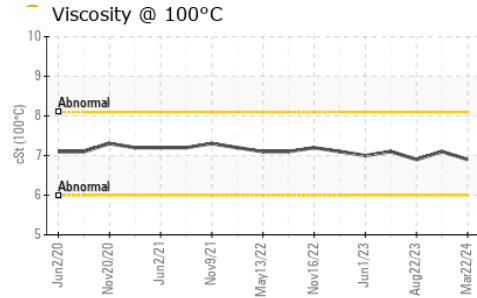
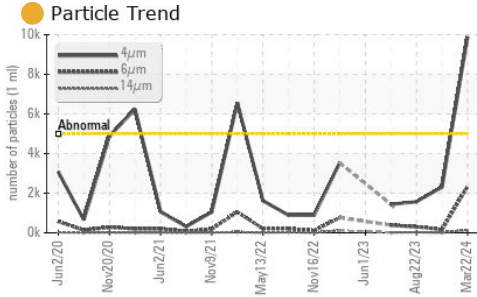
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	9886	2305	1570
Particles >6µm	ASTM D7647	>1300	2351	163	303
Particles >14µm	ASTM D7647	>160	135	8	29
Particles >21µm	ASTM D7647	>40	24	3	8
Particles >38µm	ASTM D7647	>10	0	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	20/18/14	18/15/10	18/15/12

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.80	0.73	0.85

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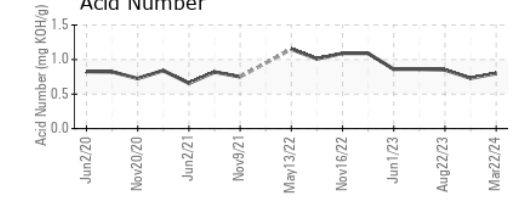
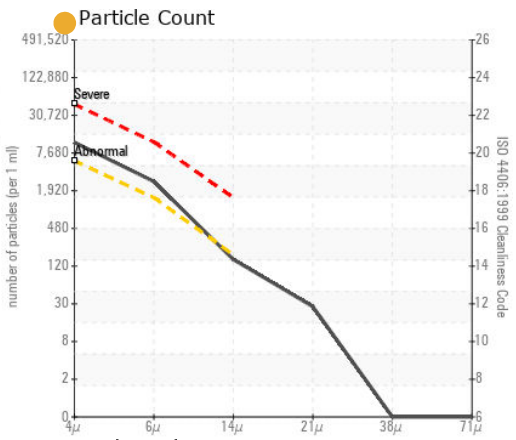
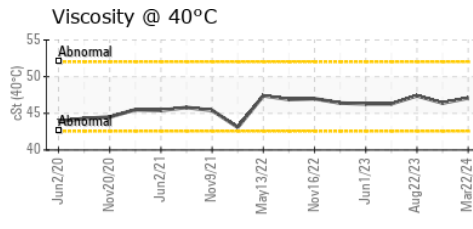
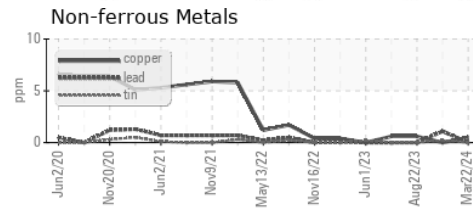
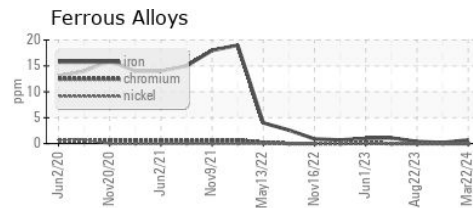


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	47.1	46.4	47.4
Visc @ 100°C	cSt	ASTM D445	6.9	7.1	6.9
Viscosity Index (VI)	Scale	ASTM D2270	101	111	100

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO10002084 **Received** : 29 Mar 2024
Lab Number : 06133982 **Tested** : 03 Apr 2024
Unique Number : 10953447 **Diagnosed** : 03 Apr 2024 - Don Baldrige
Test Package : MOB 2 (Additional Tests: KF, KV100, VI)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)