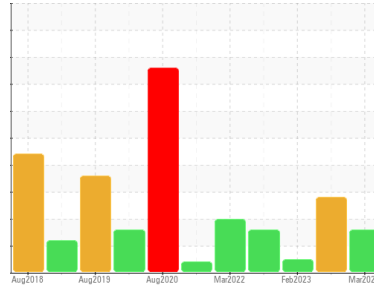




OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
KAESER SM 10 6287523 (S/N 1136)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is a high amount of particulates present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KC130490	KC124592	KC108314
Sample Date	Client Info	27 Mar 2024	30 Aug 2023	24 Feb 2023
Machine Age	hrs	28259	25976	22824
Oil Age	hrs	6000	0	3000
Oil Changed	Client Info	Changed	N/A	Changed
Sample Status		ABNORMAL	ABNORMAL	NORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >50	0	<1	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	0
Aluminum	ppm	ASTM D5185m >10	0	0	<1
Lead	ppm	ASTM D5185m >10	0	0	0
Copper	ppm	ASTM D5185m >50	13	21	18
Tin	ppm	ASTM D5185m >10	0	<1	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m 90	0	2	3
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	2
Magnesium	ppm	ASTM D5185m 90	<1	20	15
Calcium	ppm	ASTM D5185m 2	0	2	<1
Phosphorus	ppm	ASTM D5185m	0	9	1
Zinc	ppm	ASTM D5185m	6	26	39

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >25	<1	<1	<1
Sodium	ppm	ASTM D5185m	3	1	3
Potassium	ppm	ASTM D5185m >20	<1	1	0
Water	%	ASTM D6304 >0.05	0.031	▲ 0.132	0.007
ppm Water	ppm	ASTM D6304 >500	314	▲ 1320	71.7

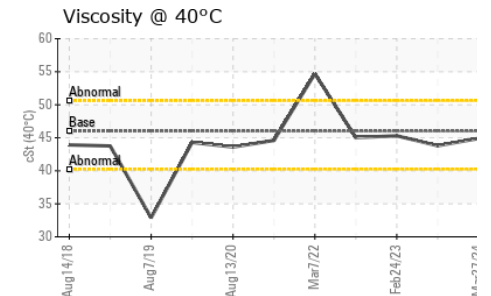
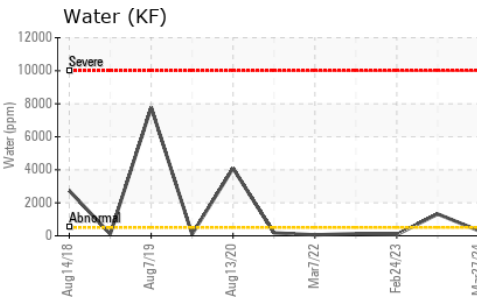
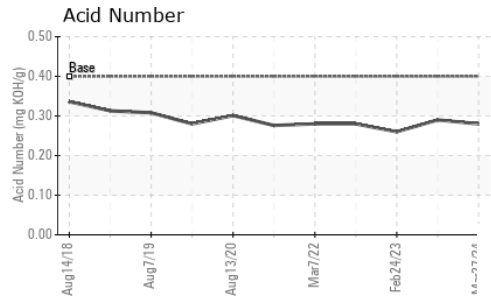
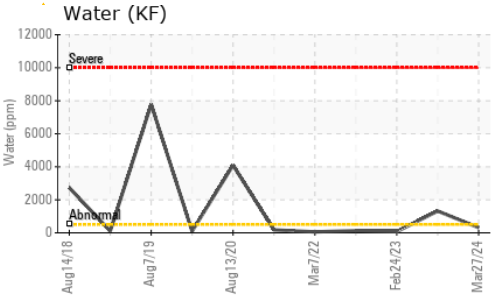
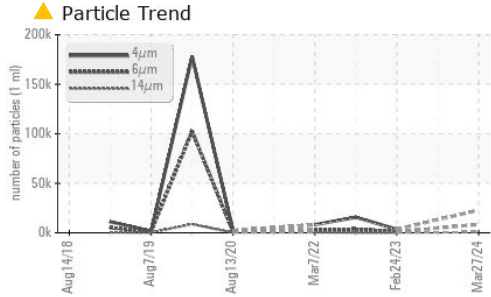
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	22841	---	3565
Particles >6µm	ASTM D7647 >1300	▲ 8435	---	996
Particles >14µm	ASTM D7647 >80	▲ 733	---	53
Particles >21µm	ASTM D7647 >20	▲ 157	---	15
Particles >38µm	ASTM D7647 >4	3	---	1
Particles >71µm	ASTM D7647 >3	0	---	0
Oil Cleanliness	ISO 4406 (c) >--/17/13	▲ 22/20/17	---	19/17/13

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	0.28	0.29	0.26

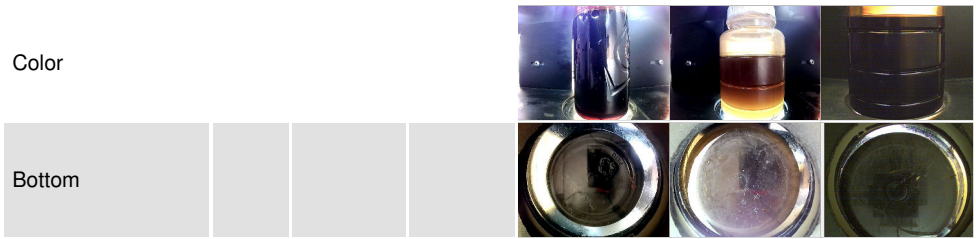
OIL ANALYSIS REPORT



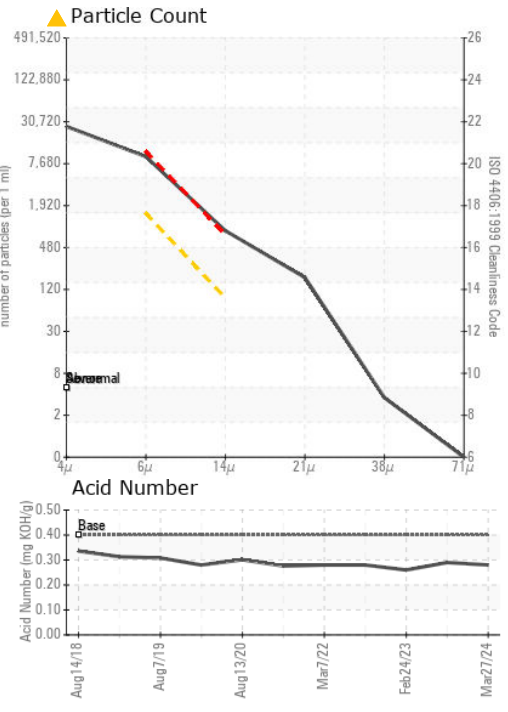
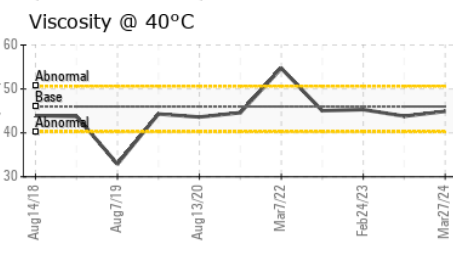
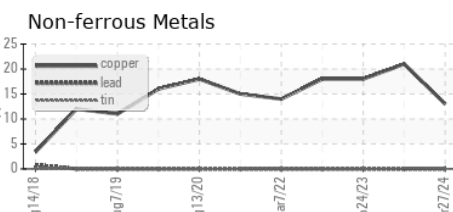
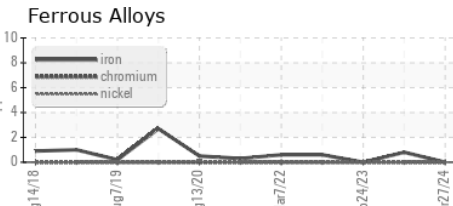
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	▲ MODER	NONE
Debris	scalar	*Visual	NONE	▲ MODER	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	0.2%
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.9	43.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC130490
Lab Number : 06134025
Unique Number : 10953490
Test Package : IND 2

TULLEY STEEL
 13840 CORPORATE WOODS TRAIL
 BRIDGETON, MO
 US 63044
 Contact: L FANN
 LFANN@TULLEYSSTEELE.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)