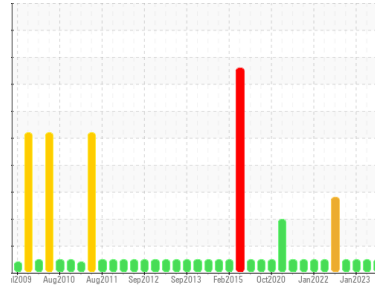




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER 1964966 - SC AQUARIUM (S/N 1038)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (5 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0887754</b>	WC0845264	WC0763788
Sample Date	Client Info		<b>12 Mar 2024</b>	12 Dec 2023	16 Jan 2023
Machine Age	hrs	Client Info	<b>111478</b>	11000	105916
Oil Age	hrs	Client Info	<b>2000</b>	3000	3331
Oil Changed	Client Info		<b>Not Changed</b>	Not Changed	Not Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >10	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m >3	<b>0</b>	<1	<1
Titanium	ppm	ASTM D5185m >3	<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	1	1
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >50	<b>13</b>	14	9
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	<1

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 90	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	<1
Manganese	ppm	ASTM D5185m	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m 90	<b>0</b>	2	4
Calcium	ppm	ASTM D5185m 2	<b>2</b>	3	0
Phosphorus	ppm	ASTM D5185m	<b>13</b>	0	0
Zinc	ppm	ASTM D5185m	<b>27</b>	31	31
Sulfur	ppm	ASTM D5185m	<b>16828</b>	15768	15989

## CONTAMINANTS

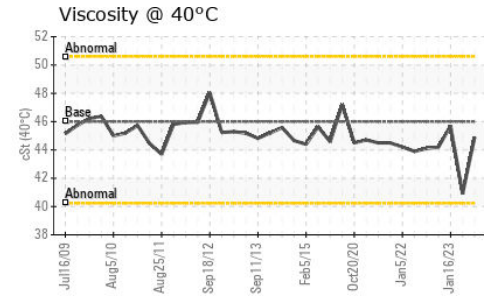
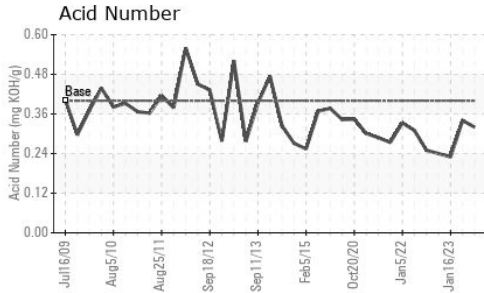
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	<1	1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	2	<1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	1	2

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.32</b>	0.34	0.23



# OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

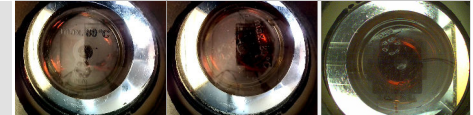
FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	<b>44.9</b>	40.9	45.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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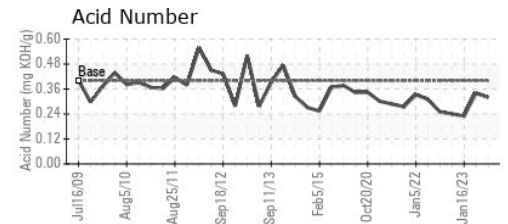
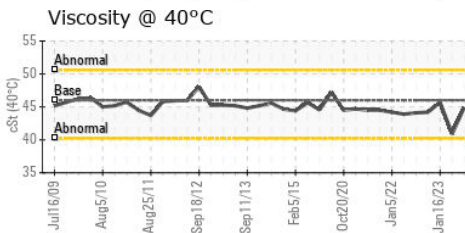
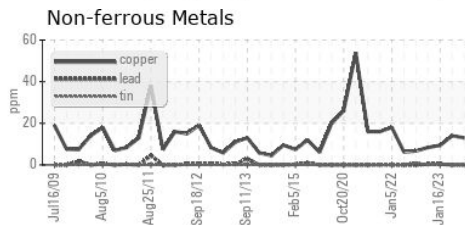
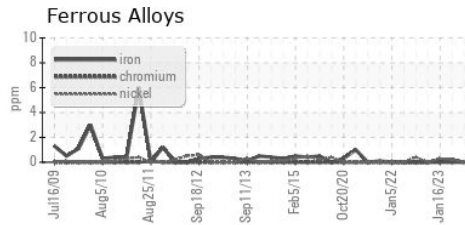
Color



Bottom



## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0887754  
**Lab Number** : **06134134**  
**Unique Number** : 10953599  
**Test Package** : IND 2

**Received** : 29 Mar 2024  
**Tested** : 01 Apr 2024  
**Diagnosed** : 03 Apr 2024 - Don Baldrige

**ELEVATED INDUSTRIAL SOLUTIONS - EIS**  
 302 HUGHES ST  
 FOUNTAIN INN, SC  
 US 29644  
 Contact: DARRIN WARD  
 dward@elevatedindustrial.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
 F: (864)862-7653