

OIL ANALYSIS REPORT

Machine Id **KAESER 6136146 - SCHDEL (S/N 1365)** Component Compressor

Compressor Fluid KAESER SIGMA (OEM) S-460 (10 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

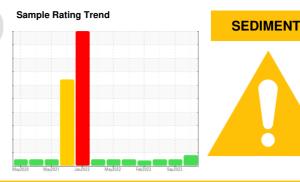
All component wear rates are normal.

Contamination

There is a moderate amount of visible silt present in the sample.

Fluid Condition

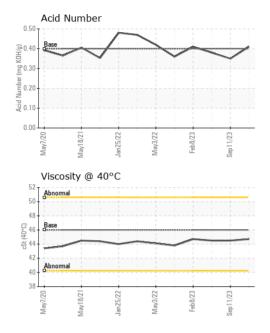
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0915290	WC0845341	WC0825904
Sample Date		Client Info		21 Mar 2024	11 Sep 2023	05 Jul 2023
Machine Age	hrs	Client Info		28452	26133	25716
Oil Age	hrs	Client Info		1300	26133	2914
Oil Changed		Client Info		Not Changd	N/A	Not Changd
Sample Status				ABNORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	<1	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	2	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	8	16	13
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	90	8	0	0
Calcium	ppm	ASTM D5185m	2	0	0	0
Phosphorus	ppm	ASTM D5185m		6	0	0
Zinc	ppm	ASTM D5185m		2	0	0
Sulfur	ppm	ASTM D5185m		21628	18213	19845
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	2	2
Sodium	ppm	ASTM D5185m		5	4	3
Potassium	ppm	ASTM D5185m	>20	2	0	0
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.41	0.35	0.38



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	MODER	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	IES cSt	method ASTM D445	limit/base 46	current 44.7	history1 44.5	history2 44.5
	cSt					
Visc @ 40°C	cSt	ASTM D445	46	44.7	44.5	44.5

