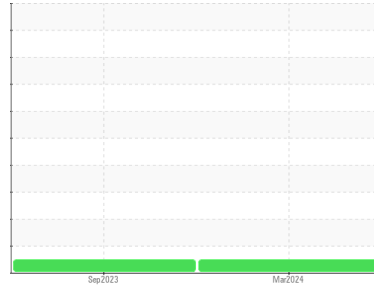




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**KAESER 3267205 - LONZA (S/N 1207)**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (5 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0915252</b>	WC0845220	---
Sample Date	Client Info		<b>26 Mar 2024</b>	28 Sep 2023	---
Machine Age	hrs	Client Info	<b>86729</b>	86309	---
Oil Age	hrs	Client Info	<b>500</b>	124	---
Oil Changed	Client Info		<b>Not Chngd</b>	Not Chngd	---
Sample Status			<b>NORMAL</b>	NORMAL	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>&lt;1</b>	0	---
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	---
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	---
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	---
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	<1	---
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	---
Copper	ppm	ASTM D5185m >50	<b>6</b>	3	---
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	---
Barium	ppm	ASTM D5185m 90	<b>&lt;1</b>	7	---
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	---
Manganese	ppm	ASTM D5185m	<b>0</b>	0	---
Magnesium	ppm	ASTM D5185m 90	<b>12</b>	27	---
Calcium	ppm	ASTM D5185m 2	<b>0</b>	3	---
Phosphorus	ppm	ASTM D5185m	<b>12</b>	<1	---
Zinc	ppm	ASTM D5185m	<b>18</b>	8	---
Sulfur	ppm	ASTM D5185m	<b>20136</b>	16429	---

## CONTAMINANTS

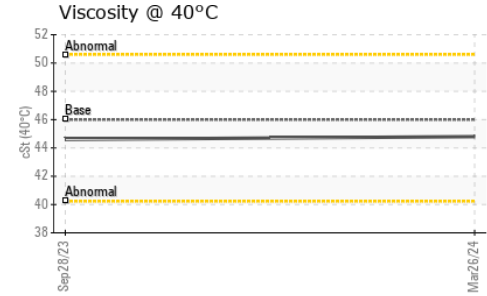
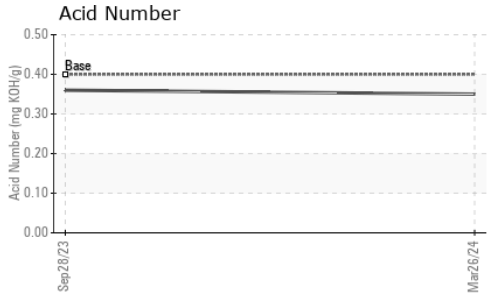
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>0</b>	0	---
Sodium	ppm	ASTM D5185m	<b>7</b>	4	---
Potassium	ppm	ASTM D5185m >20	<b>1</b>	0	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.4	<b>0.35</b>	0.36	---



# OIL ANALYSIS REPORT



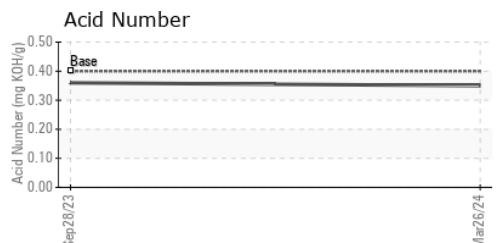
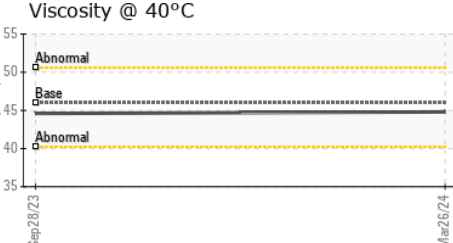
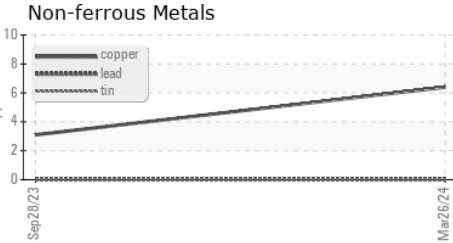
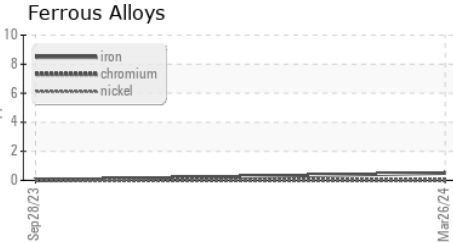
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	<b>44.8</b>	44.6	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color						no image
Bottom						no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0915252      **Received** : 29 Mar 2024  
**Lab Number** : **06134147**      **Tested** : 01 Apr 2024  
**Unique Number** : 10953612      **Diagnosed** : 03 Apr 2024 - Don Baldrige  
**Test Package** : IND 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)