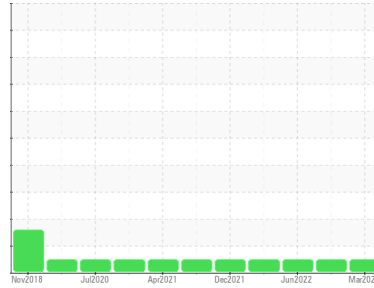




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER 4379013 - 3V SIGMA USA INC (S/N 1002)**  
 Component  
**Compressor**  
 Fluid  
**KAESER OMEGA SB-320 (1 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0863680</b>	WC0758196	WC0679664
Sample Date	Client Info		<b>04 Mar 2024</b>	24 May 2023	07 Jun 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>Changed</b>	N/A	Changed
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<b>12</b>	0	2
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Lead	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >50	<b>0</b>	<1	5
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	2
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>97</b>	24	80
Calcium	ppm	ASTM D5185m	<b>15</b>	<1	4
Phosphorus	ppm	ASTM D5185m	<b>11</b>	0	8
Zinc	ppm	ASTM D5185m	<b>6</b>	0	2
Sulfur	ppm	ASTM D5185m	<b>22487</b>	21724	17097

## CONTAMINANTS

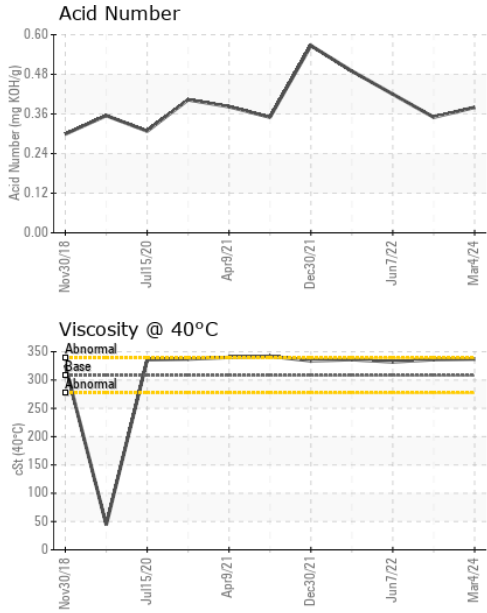
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>19</b>	<1	2
Sodium	ppm	ASTM D5185m	<b>0</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	1

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.38</b>	0.35	0.42



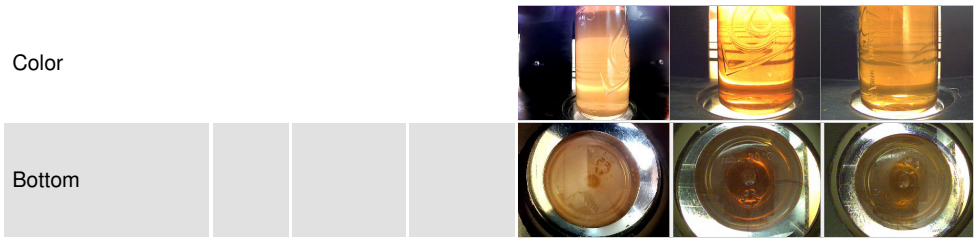
# OIL ANALYSIS REPORT



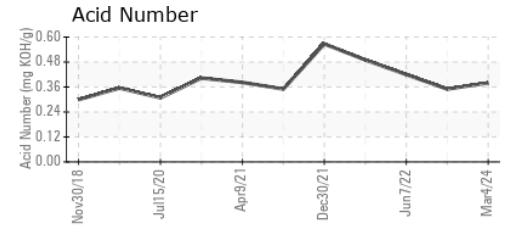
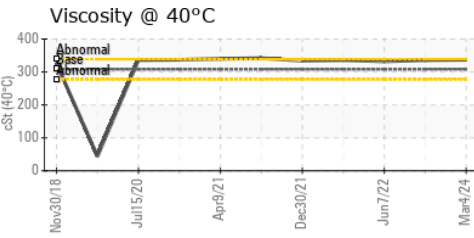
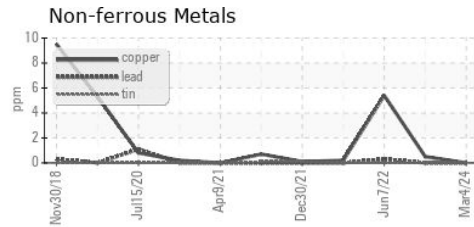
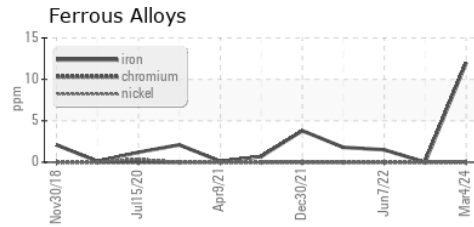
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	VLITE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	308	337	336	332

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0863680 **Received** : 29 Mar 2024  
**Lab Number** : 06134153 **Tested** : 01 Apr 2024  
**Unique Number** : 10953618 **Diagnosed** : 03 Apr 2024 - Don Baldrige  
**Test Package** : IND 2

**ELEVATED INDUSTRIAL SOLUTIONS - EIS**  
 302 HUGHES ST  
 FOUNTAIN INN, SC  
 US 29644  
 Contact: DARRIN WARD  
 dward@elevatedindustrial.com  
 T:  
 F: (864)862-7653

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)