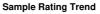


OIL ANALYSIS REPORT



LGS00178

Component **Biogas Engine**

MAHLER Q8 Mahler G8 SAE 40 (141 GAL)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

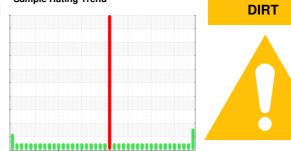
All component wear rates are normal.

Contamination

Elemental level of silicon (Si) above normal indicating ingress of seal material.

Fluid Condition

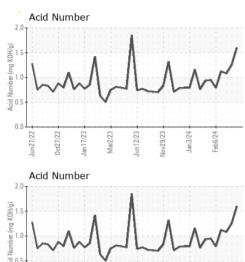
The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

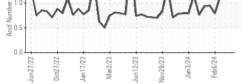


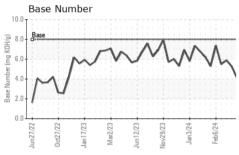
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0880275	WC0880269	WC0880267
Sample Date		Client Info		26 Mar 2024	12 Mar 2024	06 Mar 2024
Machine Age	hrs	Client Info		66714	66563	66533
Oil Age	hrs	Client Info		430	288	92
Oil Changed		Client Info		N/A	N/A	Changed
Sample Status				ABNORMAL	NORMAL	NORMAL
	N	method	limit/base	current	history1	history2
Fuel	•	WC Method	>4.0	<1.0	<1.0	<1.0
Water		WC Method	>0.1	NEG	NEG	NEG
Glycol		WC Method	20.1	NEG	NEG	NEG
-				-	-	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>45	5	3	5
Chromium	ppm	ASTM D5185m	>2	<1	<1	<1
Nickel	ppm	ASTM D5185m	>2	<1	<1	0
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	3	3	3
Lead	ppm	ASTM D5185m	>5	3	3	2
Copper	ppm	ASTM D5185m	>14	11	5	3
Tin	ppm	ASTM D5185m	>13	3	2	2
Vanadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		<1	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	method ASTM D5185m	limit/base	current 0	history1 0	history2 0
	ppm ppm		limit/base			
Boron		ASTM D5185m	limit/base	0	0	0
Boron Barium	ppm	ASTM D5185m ASTM D5185m	limit/base	0 0	0	0
Boron Barium Molybdenum	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1	0 0 2	0 0 0
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1 <1	0 0 2 <1	0 0 0 0
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1 <1 6	0 0 2 <1 22	0 0 0 0 5
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1 <1 6 2353	0 0 2 <1 22 2378	0 0 0 0 5 2265
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1 <1 6 2353 402	0 0 2 <1 22 2378 419	0 0 0 5 2265 435
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1 <1 6 2353 402 475	0 0 2 <1 22 2378 419 494	0 0 0 5 2265 435 468
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1 <1 6 2353 402 475 5186	0 0 2 <1 22 2378 419 494 4487	0 0 0 5 2265 435 468 4275
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 0 <1 <1 6 2353 402 475 5186 current	0 0 2 <1 22 2378 419 494 4487 history1	0 0 0 5 2265 435 468 4275 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method ASTM D5185m	limit/base >200	0 0 <1 <1 6 2353 402 475 5186 <u>current</u> ▲ 205	0 0 2 <1 22 2378 419 494 4487 history1 142	0 0 0 5 2265 435 468 4275 history2 134
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base >200	0 0 <1 <1 6 2353 402 475 5186 current ▲ 205 0	0 0 2 <1 22 2378 419 494 4487 history1 142 0	0 0 0 5 2265 435 468 4275 history2 134 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >200	0 0 <1 <1 6 2353 402 475 5186 current ▲ 205 0 2	0 0 2 <1 22 2378 419 494 4487 history1 142 0 1	0 0 0 5 2265 435 468 4275 history2 134 0 1
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >200 >20 limit/base	0 0 <1 <1 6 2353 402 475 5186 current 205 0 2 current	0 0 2 <1 22 2378 419 494 4487 history1 142 0 1 1 history1	0 0 0 5 2265 435 468 4275 history2 134 0 1 1 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot %	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >200 >20 limit/base	0 0 <1 <1 6 2353 402 475 5186 current 205 0 2 0 2 current 0	0 0 2 <1 22 2378 419 494 4487 history1 142 0 1 142 0 1 history1 0	0 0 0 5 2265 435 468 4275 history2 134 0 1 1 <i>history2</i> 0
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >200 >20 limit/base	0 0 <1 <1 6 2353 402 475 5186 current 205 0 2 0 2 current 0 5.0	0 0 2 <1 22 2378 419 494 4487 history1 142 0 1 142 0 1 history1 0 4.9	0 0 0 5 2265 435 468 4275 history2 134 0 1 1 468 4275
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m	limit/base >200 imit/base >20 limit/base >30 limit/base	0 0 <1 <1 6 2353 402 475 5186 current 205 0 2 current 0 5.0 22.0	0 0 2 <1 22 2378 419 494 4487 history1 142 0 1 1 42 0 1 <i>history1</i> 0 4.9 19.9	0 0 0 5 2265 435 468 4275 history2 134 0 1 1 history2 0 4.8 19.2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7844 *ASTM D7844	limit/base >200 imit/base >20 limit/base >30 limit/base	0 0 <1 <1 6 2353 402 475 5186 current 205 0 2 current 0 2 current 0 2. 0 2 0 2 0 2 0 2 0 2 0 2 0 1 0 2 0 2 0 1 1 0 1 1 0 1 1 0 1 1 0 1 1 1 1 1 1 1 1 1 1 1 1 1	0 0 2 <1 22 2378 419 494 4487 history1 142 0 1 142 0 1 1 4.9 1 9.9 4.9 19.9 history1	0 0 0 5 2265 435 468 4275 history2 134 0 1 1 history2 0 4.8 19.2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRADA Oxidation	ppm ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D7844 *ASTM D7624 *ASTM D7415	limit/base >200 >20 limit/base >20 limit/base >30 limit/base	0 0 <1 <1 6 2353 402 475 5186 0 205 0 2 0 2 0 2 0 2 0 2 0 2 0 2 2 0 2 2 0 2 2 0 2 2 0 2 2 0 2 2 0 2 2 0 2 2 0 2 2 0 2 2 0 2 2 0 2 2 0 2 2 0 2 2 3 1 1 0 1 0 1 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 0 1 1 0 1	0 0 2 <1 22 2378 419 494 4487 history1 142 0 1 142 0 1 1 <i>history1</i> 0 4.9 19.9 <i>history1</i> 10.2	0 0 0 5 2265 435 468 4275 history2 134 0 1 1 history2 0 4.8 19.2 history2 10.0

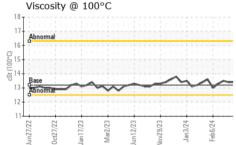


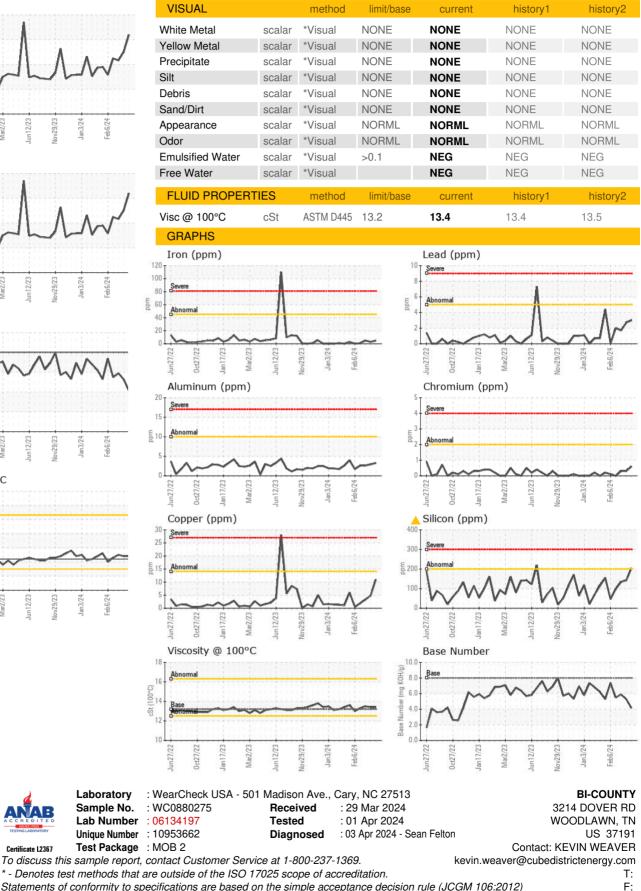
OIL ANALYSIS REPORT











Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367