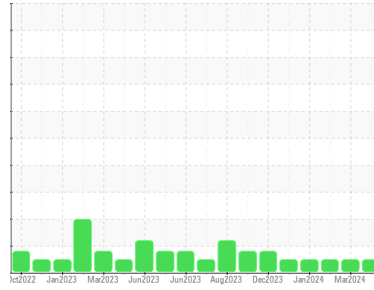




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**Paper Side**  
 Machine Id  
**PM 2 MAIN BOWSER**  
 Component  
**Bearing Lube**  
 Fluid  
**SHELL PM S2 M 220 (3500 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>PE0001599</b>	PE0001595	PE0001476
Sample Date	Client Info	<b>26 Mar 2024</b>	06 Mar 2024	30 Jan 2024
Machine Age	hrs	Client Info	<b>0</b>	0
Oil Age	hrs	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.2	<b>NEG</b>	NEG	NEG

## WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184	<b>11</b>	11	12
Iron	ppm	ASTM D5185m >120	<b>0</b>	0
Chromium	ppm	ASTM D5185m >5	<b>0</b>	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	0
Silver	ppm	ASTM D5185m	<b>0</b>	<1
Aluminum	ppm	ASTM D5185m >4	<b>0</b>	<1
Lead	ppm	ASTM D5185m >30	<b>0</b>	0
Copper	ppm	ASTM D5185m >17	<b>&lt;1</b>	1
Tin	ppm	ASTM D5185m >10	<b>0</b>	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0
Barium	ppm	ASTM D5185m	<b>0</b>	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0
Manganese	ppm	ASTM D5185m	<b>0</b>	<1
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	0
Calcium	ppm	ASTM D5185m	<b>111</b>	83
Phosphorus	ppm	ASTM D5185m	<b>837</b>	692
Zinc	ppm	ASTM D5185m	<b>1136</b>	871
Sulfur	ppm	ASTM D5185m	<b>7552</b>	5782

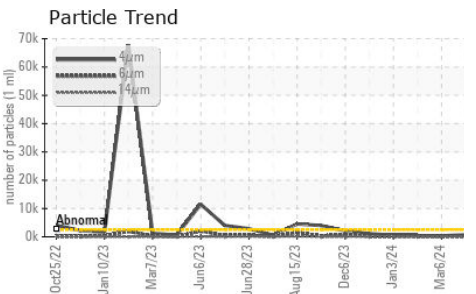
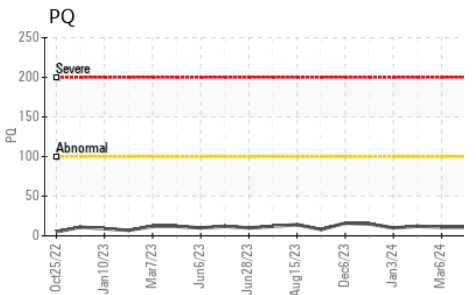
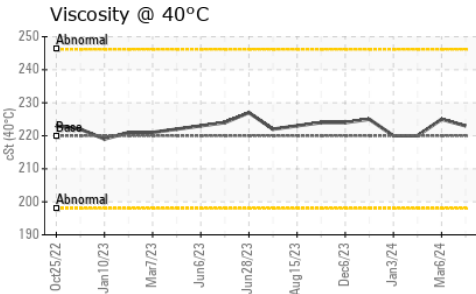
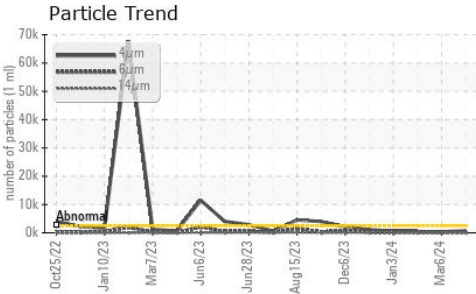
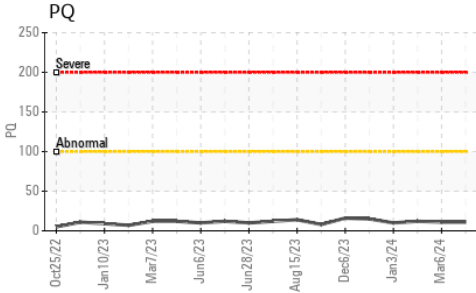
## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	<b>2</b>	2
Sodium	ppm	ASTM D5185m	<b>11</b>	6
Potassium	ppm	ASTM D5185m >20	<b>1</b>	0

## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >2500	<b>719</b>	371	430
Particles >6µm	ASTM D7647 >640	<b>107</b>	92	141
Particles >14µm	ASTM D7647 >160	<b>10</b>	8	16
Particles >21µm	ASTM D7647 >40	<b>2</b>	2	4
Particles >38µm	ASTM D7647 >10	<b>0</b>	0	0
Particles >71µm	ASTM D7647 >3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >18/16/14	<b>17/14/10</b>	16/14/10	16/14/11

# OIL ANALYSIS REPORT

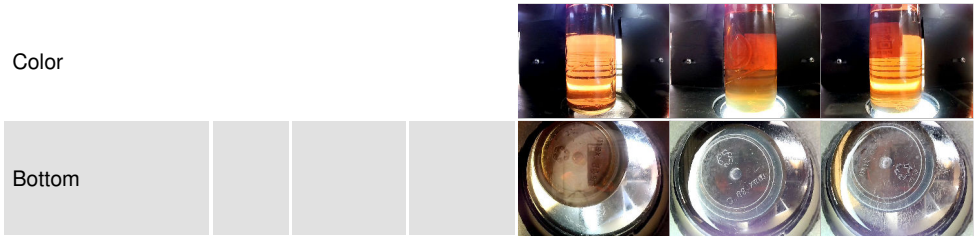


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.69</b>	0.77	0.63

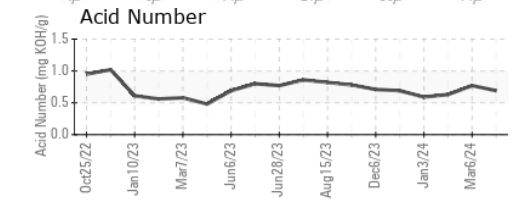
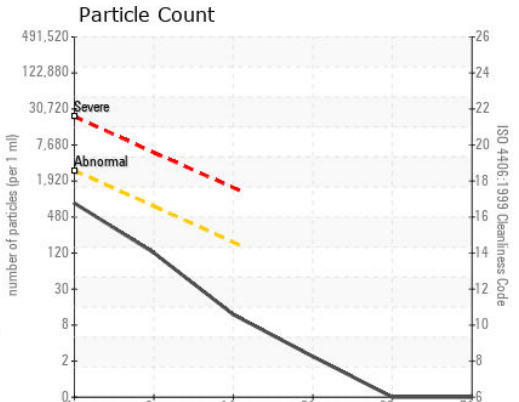
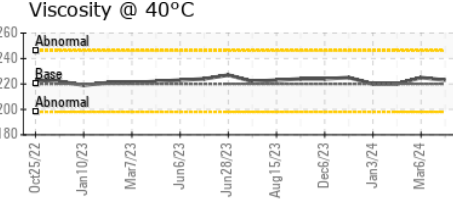
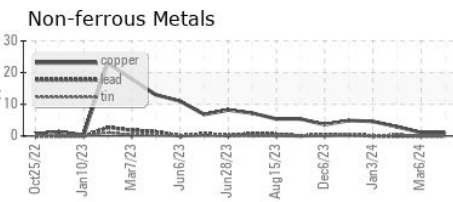
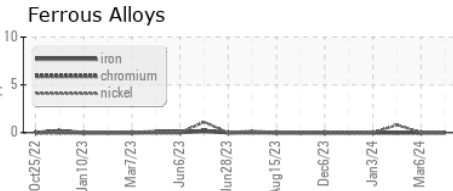
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	<b>223</b>	225	220

SAMPLE IMAGES		method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PE0001599 **Received** : 01 Apr 2024  
**Lab Number** : 06134773 **Tested** : 02 Apr 2024  
**Unique Number** : 10954238 **Diagnosed** : 03 Apr 2024 - Don Baldrige  
**Test Package** : PLANT ( Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN )  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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