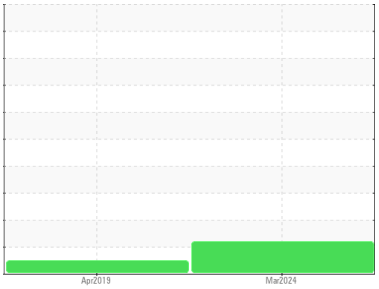
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Machine Id
BLOW MOLD 5 (S/N 4946)
Component
Hydraulic System
Fluid
MOBIL HYDRAULIC OIL AW 68 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0908967**	WC0341332	---
Sample Date		Client Info		**10 Mar 2024**	22 Apr 2019	---
Machine Age	hrs	Client Info		**0**	0	---
Oil Age	hrs	Client Info		**0**	0	---
Oil Changed		Client Info		**N/A**	N/A	---
Sample Status				**ABNORMAL**	NORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**2**	3	---
Chromium	ppm	ASTM D5185m	>20	**0**	0	---
Nickel	ppm	ASTM D5185m	>20	**0**	<1	---
Titanium	ppm	ASTM D5185m		**0**	0	---
Silver	ppm	ASTM D5185m		**0**	0	---
Aluminum	ppm	ASTM D5185m	>20	**0**	0	---
Lead	ppm	ASTM D5185m	>20	**0**	<1	---
Copper	ppm	ASTM D5185m	>20	**3**	4	---
Tin	ppm	ASTM D5185m	>20	**0**	0	---
Antimony	ppm	ASTM D5185m		**---**	0	---
Vanadium	ppm	ASTM D5185m		**<1**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

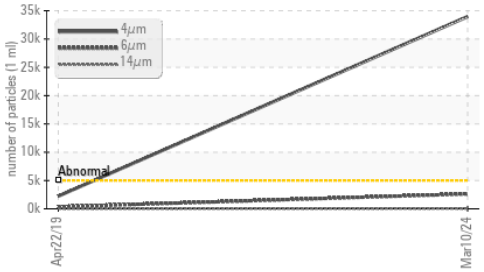
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	<1	---
Barium	ppm	ASTM D5185m		**0**	0	---
Molybdenum	ppm	ASTM D5185m		**0**	<1	---
Manganese	ppm	ASTM D5185m		**0**	<1	---
Magnesium	ppm	ASTM D5185m		**0**	<1	---
Calcium	ppm	ASTM D5185m		**34**	63	---
Phosphorus	ppm	ASTM D5185m		**349**	262	---
Zinc	ppm	ASTM D5185m		**417**	289	---
Sulfur	ppm	ASTM D5185m		**986**	3556	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	2	---
Sodium	ppm	ASTM D5185m		**<1**	0	---
Potassium	ppm	ASTM D5185m	>20	**2**	1	---

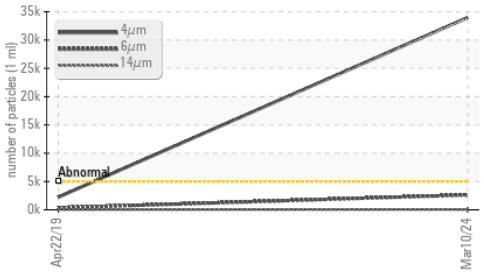
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **33967**	2242	---
Particles >6µm		ASTM D7647	>1300	▲ **2624**	355	---
Particles >14µm		ASTM D7647	>160	**38**	10	---
Particles >21µm		ASTM D7647	>40	**7**	0	---
Particles >38µm		ASTM D7647	>10	**0**	0	---
Particles >71µm		ASTM D7647	>3	**0**	0	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **22/19/12**	18/16/10	---

OIL ANALYSIS REPORT

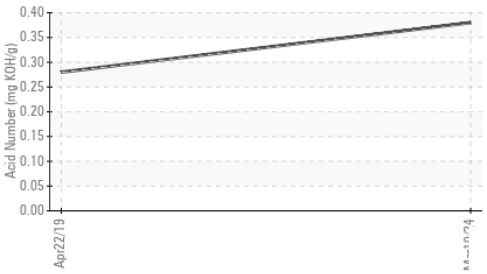
Particle Trend



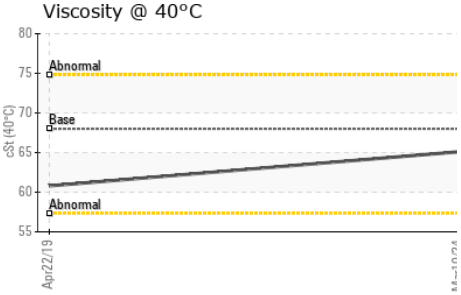
Particle Trend



Acid Number



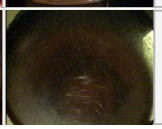
Viscosity @ 40°C



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.38**	0.280	---

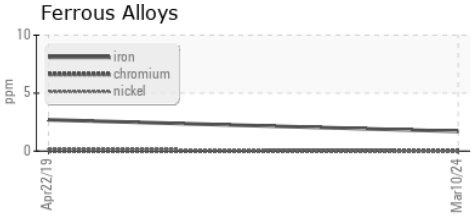
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	**NONE**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	**65.1**	60.8	---

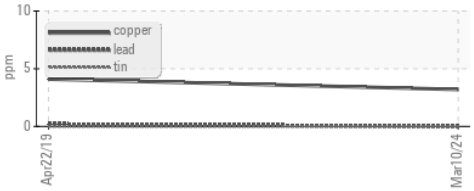
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS

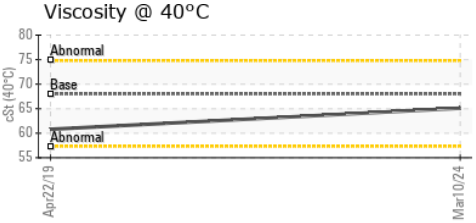
Ferrous Alloys



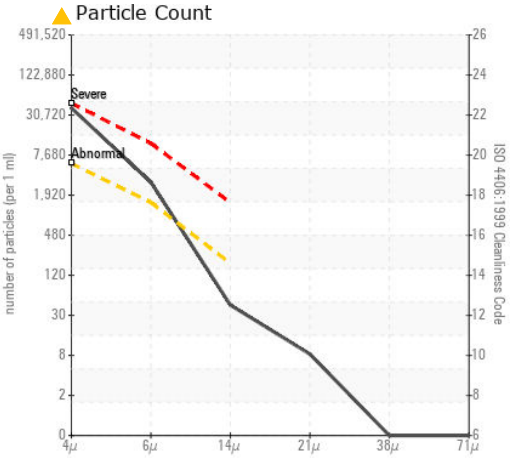
Non-ferrous Metals



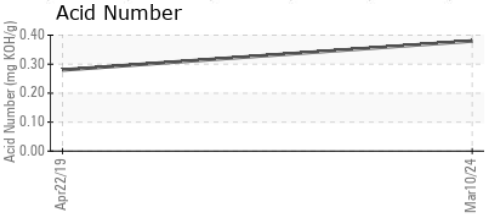
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0908967
Lab Number : 06134840
Unique Number : 10954305
Test Package : IND 2

Received : 01 Apr 2024
Tested : 02 Apr 2024
Diagnosed : 02 Apr 2024 - Wes Davis

Certificate L2367

Altium Packaging - HARVARD - Plant 1055A
875 W DIGGINS ST
HARVARD, IL
US 60033
Contact: CHUCK CALDERONE
chuck.calderone@altiumpkg.com
T: (815)770-2632
F: (815)943-2821

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)