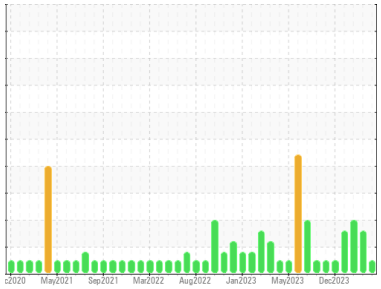
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
HPP [10024066209]
Machine Id
VESSEL 3 PUMP 1 (S/N B44045)
Component
Hydraulic System
Fluid
PETRO CANADA PURITY FG AW HYDRAULIC 46 (90 GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0916586**	WC0906536	WC0894813
Sample Date		Client Info		**25 Mar 2024**	26 Feb 2024	29 Jan 2024
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	ATTENTION	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**0**	0	0
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**<1**	0	0
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	0	0
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**0**	0	0
Tin	ppm	ASTM D5185m	>20	**0**	0	<1
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	1	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	0
Magnesium	ppm	ASTM D5185m		**0**	<1	0
Calcium	ppm	ASTM D5185m		**0**	<1	0
Phosphorus	ppm	ASTM D5185m		**437**	409	406
Zinc	ppm	ASTM D5185m		**0**	6	0
Sulfur	ppm	ASTM D5185m		**596**	381	466

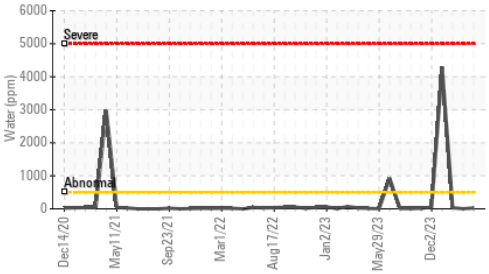
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**2**	1	2
Sodium	ppm	ASTM D5185m		**1**	0	0
Potassium	ppm	ASTM D5185m	>20	**2**	0	<1
Water	%	ASTM D6304	>0.05	**0.003**	0.00	0.003
ppm Water	ppm	ASTM D6304	>500	**26**	0	35

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	**292**	3261	10450
Particles >6µm	ASTM D7647	>1300	**82**	1388	3997
Particles >14µm	ASTM D7647	>160	**10**	211	418
Particles >21µm	ASTM D7647	>40	**3**	66	103
Particles >38µm	ASTM D7647	>10	**0**	6	3
Particles >71µm	ASTM D7647	>3	**0**	0	0
Oil Cleanliness	ISO 4406 (c)	>20/17/14	**15/14/10**	19/18/15	21/19/16

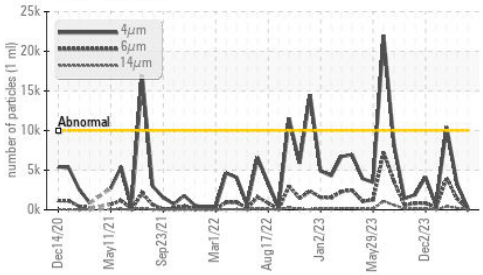
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.26	**0.15**	0.16	0.19

OIL ANALYSIS REPORT

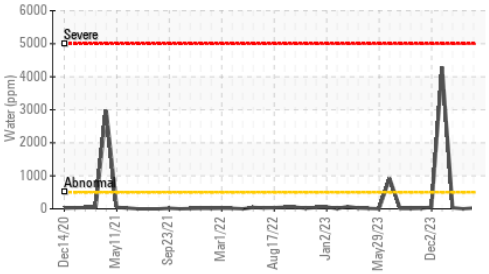
Water (KF)



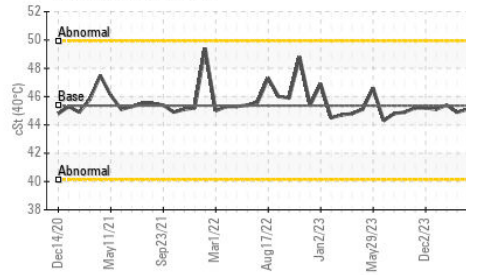
Particle Trend



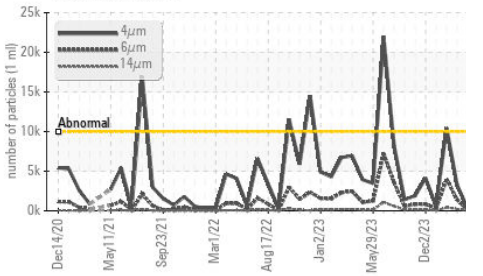
Water (KF)



Viscosity @ 40°C

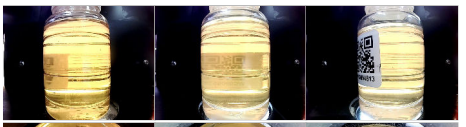


Particle Trend



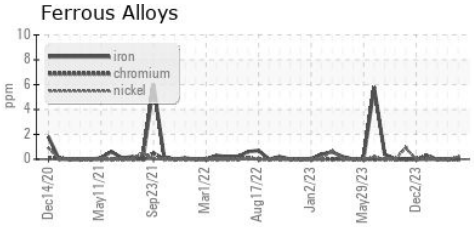
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.36	**45.1**	44.9	45.4

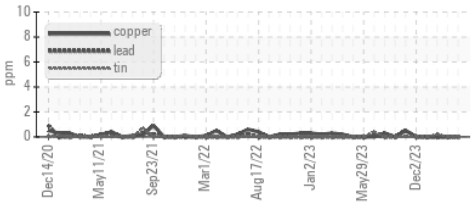
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

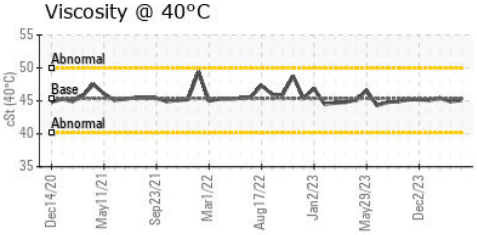
Ferrous Alloys



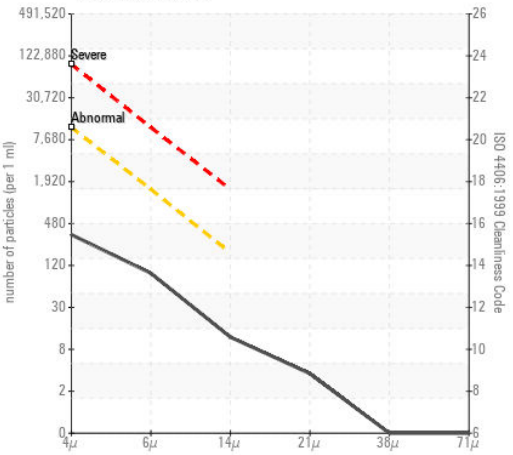
Non-ferrous Metals



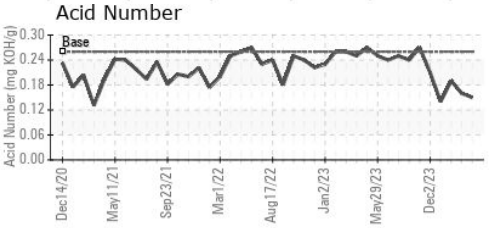
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0916586 **Received** : 01 Apr 2024
Lab Number : 06134870 **Tested** : 02 Apr 2024
Unique Number : 10954335 **Diagnosed** : 02 Apr 2024 - Wes Davis
Test Package : IND 2 (Additional Tests: KF)

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

OSCEOLA FOODS (HORMEL)
1027 WARREN AVE
OSCEOLA, IA
US 50213
Contact: WADE MYERS
wlmyers@hormel.com
T: (641)342-8043
F: (641)342-8047