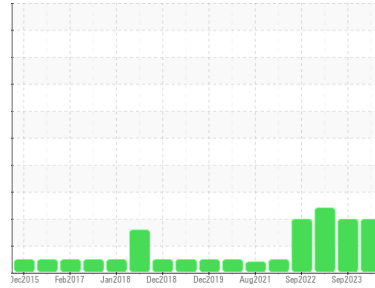




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area  
**West Molding**  
Machine Id  
**121 (S/N 3345798)**

Component  
**Hydraulic System**  
Fluid  
**AW HYDRAULIC OIL ISO 46 (602 GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0035699</b>	RP0034694	RP0026016
Sample Date	Client Info		<b>25 Mar 2024</b>	16 Sep 2023	30 Mar 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ATTENTION

WEAR METALS	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>6</b>	6	7
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >20	<b>2</b>	1	3
Copper	ppm	ASTM D5185m >20	<b>4</b>	5	5
Tin	ppm	ASTM D5185m >20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

ADDITIVES	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 5	<b>&lt;1</b>	0	<1
Manganese	ppm	ASTM D5185m	<b>0</b>	<1	<1
Magnesium	ppm	ASTM D5185m 25	<b>4</b>	6	5
Calcium	ppm	ASTM D5185m 200	<b>71</b>	75	74
Phosphorus	ppm	ASTM D5185m 300	<b>366</b>	325	366
Zinc	ppm	ASTM D5185m 370	<b>405</b>	411	427

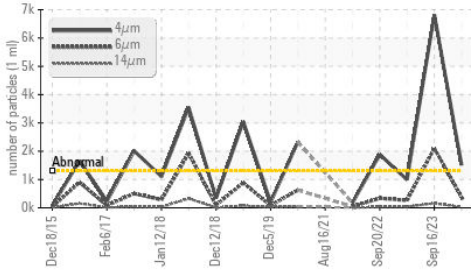
CONTAMINANTS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	2	2
Sodium	ppm	ASTM D5185m	<b>5</b>	6	2
Potassium	ppm	ASTM D5185m >20	<b>4</b>	3	3
Water	%	ASTM D6304 >0.05	<b>0.007</b>	0.012	0.009
ppm Water	ppm	ASTM D6304 >500	<b>70</b>	124.6	99.0

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>1300	<b>1514</b>	6821	991
Particles >6µm	ASTM D7647	>160	<b>369</b>	2105	259
Particles >14µm	ASTM D7647	>20	<b>32</b>	157	38
Particles >21µm	ASTM D7647	>4	<b>10</b>	39	16
Particles >38µm	ASTM D7647	>3	<b>1</b>	3	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>17/14/11	<b>18/16/12</b>	20/18/14	17/15/12

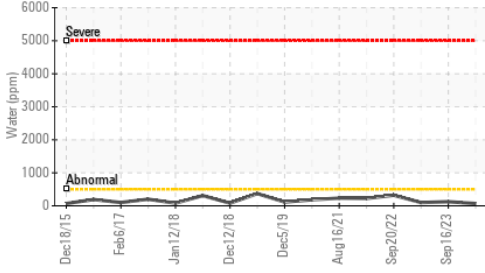
FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.65</b>	0.61	0.61

# OIL ANALYSIS REPORT

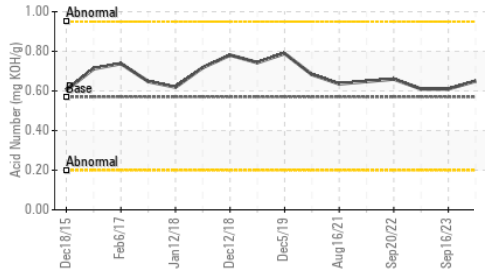
## ▲ Particle Trend



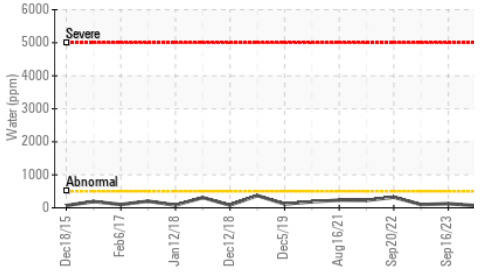
## Water (KF)



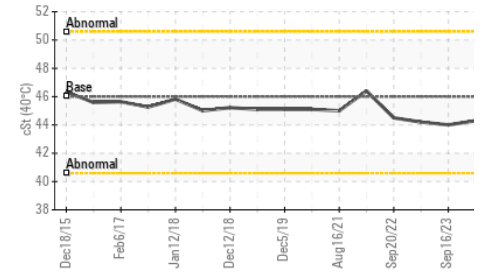
## Acid Number



## Water (KF)



## Viscosity @ 40°C

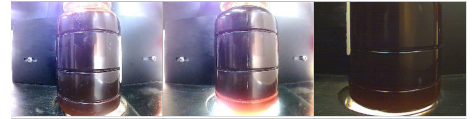


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	HAZY
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

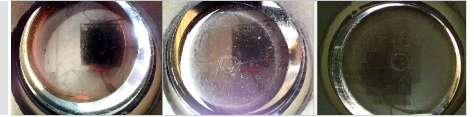
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.3	44.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

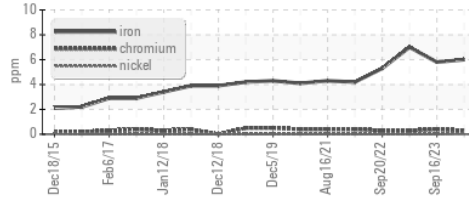


Bottom

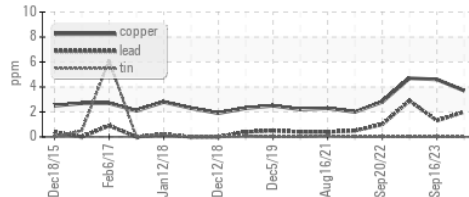


## GRAPHS

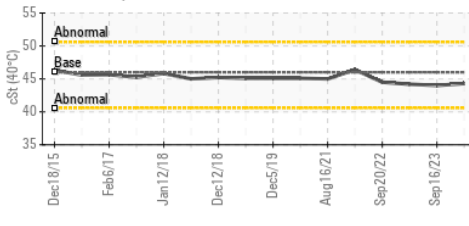
### Ferrous Alloys



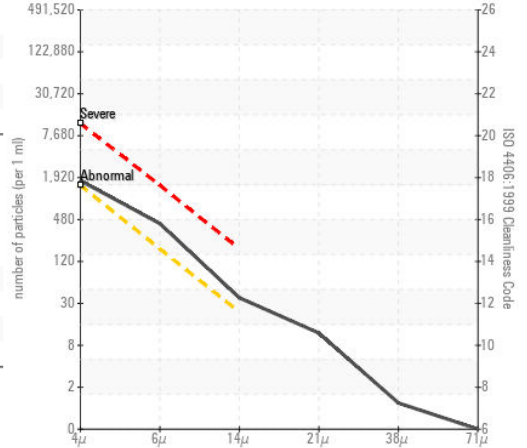
### Non-ferrous Metals



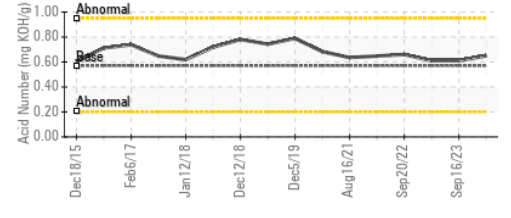
### Viscosity @ 40°C



### ▲ Particle Count



### Acid Number



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0035699  
**Lab Number** : 06134879  
**Unique Number** : 10954344  
**Test Package** : IND 2

**Received** : 01 Apr 2024  
**Tested** : 02 Apr 2024  
**Diagnosed** : 02 Apr 2024 - Wes Davis

**YANFENG AUTOMOTIVE INTERIORS**  
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 HOLLAND, MI  
 US 49423  
 Contact: JEFF HARRIS  
 jeffrey.harris@yanfeng.com  
 T: (616)915-4443  
 F: (616)394-1725

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)