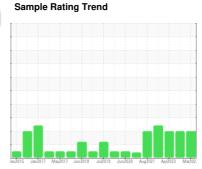


OIL ANALYSIS REPORT

West Molding 141 (S/N 2985189)

Hydraulic System

AW HYDRAULIC OIL ISO 46 (602 GAL)





DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

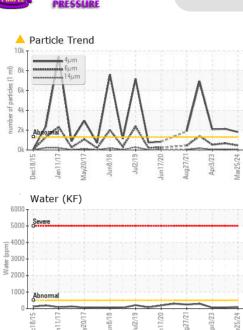
Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sample Number Client Info RP0042201 RP0034698 RP0026021 Sample Date Client Info 25 Mar 2024 19 Sep 2023 03 Apr 2023 Machine Age hrs Client Info 0 0 0 Oil Age hrs Client Info N/A N/A N/A Oil Changed Client Info N/A N/A N/A N/A Sample Status ABNORMAL ABNORMAL ABNORMAL ABNORMAL ABNORMAL WEAR METALS method Imit base current history1 history2 Iron ppm ASTM D5185m >20 4 4 5 Chromium ppm ASTM D5185m >20 <1	0.1.151 == 1		78CZU15 JanZ	<u> </u>		2023 Mar202	
Sample Date	SAMPLE INFORM	JA FION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 0 0 0 0 Oil Age hrs Client Info 0 0 0 0 Oil Changed Client Info N/A N/A N/A N/A Sample Status Manual Machine N/A N/A N/A ABNORMAL ABNORMAL <td>Sample Number</td> <td></td> <td>Client Info</td> <td></td> <th>RP0042201</th> <td>RP0034698</td> <td>RP0026021</td>	Sample Number		Client Info		RP0042201	RP0034698	RP0026021
Oil Age hrs Client Info N/A	Sample Date		Client Info		25 Mar 2024	19 Sep 2023	03 Apr 2023
Oil Changed Status	Machine Age	hrs	Client Info		0	0	0
Sample Status MBNORMAL ABNORMAL	Oil Age	hrs	Client Info		0	0	0
WEAR METALS method limit/base current history1 history2 Iron ppm ASTM D5185m >20 4 4 5 Chromium ppm ASTM D5185m >20 -1 0 0 Nickel ppm ASTM D5185m >20 0 0 0 Tittanium ppm ASTM D5185m >20 0 0 0 Aluminum ppm ASTM D5185m >20 0 0 0 Aluminum ppm ASTM D5185m >20 3 4 5 Titl Lead ppm ASTM D5185m >20 3 4 5 Titl 0 0 Lead ppm ASTM D5185m >20 0 0 0 0 Lead ppm ASTM D5185m >20 0 0 0 0 Copper ppm ASTM D5185m >20 0 0 0 0 0	Oil Changed		Client Info		N/A	N/A	N/A
Iron	Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
Chromium ppm ASTM D5185m >20 <1 0 0 Nickel ppm ASTM D5185m >20 0 0 0 Titanium ppm ASTM D5185m 0 0 0 Silver ppm ASTM D5185m 20 0 0 0 Aluminum ppm ASTM D5185m >20 4 0 2 Copper ppm ASTM D5185m >20 3 4 5 Tin ppm ASTM D5185m >20 0 0 0 Vanadium ppm ASTM D5185m >20 0 0 0 Cadmium ppm ASTM D5185m >20 0 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 5 0 0 0 Barium ppm ASTM D5185m 5 0 0 1 <t< td=""><td>WEAR METALS</td><td></td><td>method</td><td>limit/base</td><th>current</th><td>history1</td><td>history2</td></t<>	WEAR METALS		method	limit/base	current	history1	history2
Nickel ppm ASTM D5185m >20 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Iron	ppm	ASTM D5185m	>20	4	4	5
Titanium ppm ASTM D5185m c1 0 0 0 0 0 0 0 0 0	Chromium	ppm	ASTM D5185m	>20	<1	0	0
Silver ppm ASTM D5185m 0 0 0 Aluminum ppm ASTM D5185m >20 0 0 0 Lead ppm ASTM D5185m >20 <1	Nickel	ppm	ASTM D5185m	>20	0	0	0
Aluminum ppm ASTM D5185m >20 0 0 0 Lead ppm ASTM D5185m >20 <1	Titanium	ppm	ASTM D5185m		<1	0	<1
Lead ppm ASTM D5185m >20 <1 0 2 Copper ppm ASTM D5185m >20 3 4 5 Tin ppm ASTM D5185m >20 0 0 0 Vanadium ppm ASTM D5185m <1 0 0 Cadmium ppm ASTM D5185m <1 0 0 ADDITIVES method limit/base current history1 history2 Boron ppm ASTM D5185m 5 0 0 0 Barium ppm ASTM D5185m 5 0 0 0 Molybdenum ppm ASTM D5185m 5 0 0 <1 1 Magnesium ppm ASTM D5185m 5 0 0 <1 <1 Magnesium ppm ASTM D5185m 25 <1 3 3 3 Calcium ppm ASTM D5185m 20 24 2	Silver	ppm	ASTM D5185m		0	0	0
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Molybdenum ppm ASTM D5185m 5 0 0 <1 <1 Manganese ppm ASTM D5185m 0 <1 <1 <1 Magnesium ppm ASTM D5185m 25 <1 3 3 3 Calcium ppm ASTM D5185m 200 24 29 37 Phosphorus ppm ASTM D5185m 300 339 298 348 Zinc ppm ASTM D5185m 300 339 298 348 Zinc ppm ASTM D5185m 300 304 310 361 CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 <1 <1 <1 1 Sodium ppm ASTM D5185m >15 <1 <1 <1 <1 <1 1 Sodium ppm ASTM D5185m >20 3 <1 <1							
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CONTAMINANTS method limit/base current history1 history2 Silicon ppm ASTM D5185m >15 <1							
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Sodium ppm ASTM D5185m 3 4 1 Potassium ppm ASTM D5185m >20 3 <1	CONTAMINANTS	5		limit/base	current		history2
Potassium ppm ASTM D5185m >20 3 <1 3 Water % ASTM D6304 >0.05 0.009 0.006 0.005 ppm Water ppm ASTM D6304 >500 97 68.3 54.7 FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >1300 1810 2125 2089 Particles >6μm ASTM D7647 >160 456 669 527 Particles >14μm ASTM D7647 >20 32 86 50 Particles >21μm ASTM D7647 >4 10 33 16 Particles >38μm ASTM D7647 >3 1 2 1 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/14/11 18/16/12 18/17/14 18/16/13 FLUID DEGRADATION method limit/base current history1 <	Silicon	ppm	ASTM D5185m	>15			1
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FLUID CLEANLINESS method limit/base current history1 history2 Particles >4μm ASTM D7647 >1300 1810 2125 2089 Particles >6μm ASTM D7647 >160 456 669 527 Particles >14μm ASTM D7647 >20 32 86 50 Particles >21μm ASTM D7647 >4 10 33 16 Particles >38μm ASTM D7647 >3 1 2 1 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/14/11 18/16/12 18/17/14 18/16/13 FLUID DEGRADATION method limit/base current history1 history2	Water	%	ASTM D6304	>0.05	0.009	0.006	0.005
Particles >4μm ASTM D7647 >1300 1810 2125 2089 Particles >6μm ASTM D7647 >160 456 669 527 Particles >14μm ASTM D7647 >20 32 86 50 Particles >21μm ASTM D7647 >4 10 33 16 Particles >38μm ASTM D7647 >3 1 2 1 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/14/11 18/16/12 18/17/14 18/16/13 FLUID DEGRADATION method limit/base current history1 history2	ppm Water	ppm	ASTM D6304	>500	97	68.3	54.7
Particles >6μm ASTM D7647 >160 456 669 527 Particles >14μm ASTM D7647 >20 32 86 50 Particles >21μm ASTM D7647 >4 10 33 16 Particles >38μm ASTM D7647 >3 1 2 1 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/14/11 18/16/12 18/17/14 18/16/13 FLUID DEGRADATION method limit/base current history1 history2	FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
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Particles >21μm ASTM D7647 >4 10 Δ 33 Δ 16 Particles >38μm ASTM D7647 >3 1 2 1 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/14/11 18/16/12 Δ 18/17/14 Δ 18/16/13 FLUID DEGRADATION method limit/base current history1 history2	Particles >6µm		ASTM D7647	>160	456	△ 669	<u>▲</u> 527
Particles >38μm ASTM D7647 >3 1 2 1 Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/14/11 18/16/12 18/17/14 18/16/13 FLUID DEGRADATION method limit/base current history1 history2	Particles >14μm		ASTM D7647	>20	32	A 86	△ 50
Particles >71μm ASTM D7647 >3 0 0 0 Oil Cleanliness ISO 4406 (c) >17/14/11 ▲ 18/16/12 ▲ 18/17/14 ▲ 18/16/13 FLUID DEGRADATION method limit/base current history1 history2	Particles >21µm		ASTM D7647	>4	<u> </u>	△ 33	<u></u> 16
Oil Cleanliness ISO 4406 (c) >17/14/11 ▲ 18/16/12 ▲ 18/17/14 ▲ 18/16/13 FLUID DEGRADATION method limit/base current history1 history2	Particles >38μm		ASTM D7647	>3	1	2	1
Oil Cleanliness ISO 4406 (c) >17/14/11 ▲ 18/16/12 ▲ 18/17/14 ▲ 18/16/13 FLUID DEGRADATION method limit/base current history1 history2	Particles >71µm		ASTM D7647	>3	0	0	0
	Oil Cleanliness		ISO 4406 (c)	>17/14/11	18/16/12	▲ 18/17/14	▲ 18/16/13
Acid Number (AN) mg KOH/g ASTM D8045 0.57 0.70 0.63 0.74	FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.70	0.63	0.74



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
ELLUD DDODEDT	150		11 1.0			
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.3	44.0	43.5

limit/base

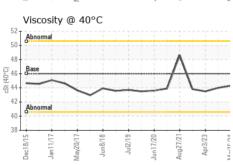
current

method

Acid Number 1.00 P 0.20 0.00







Bottom

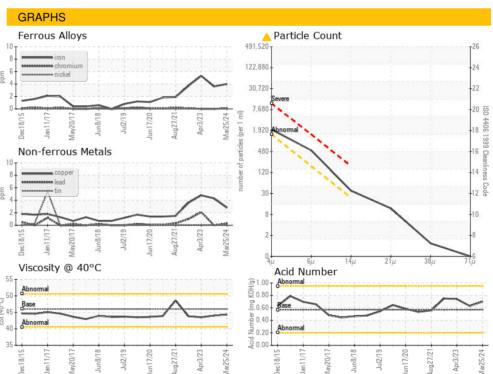
SAMPLE IMAGES

Color



history1

history2





Water (KF)

6000 5000

3000 Atter (I 3000

Certificate L2367

Laboratory Sample No. Lab Number : 06134881 Unique Number: 10954346

Test Package : IND 2

: RP0042201

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received

Tested Diagnosed

: 01 Apr 2024 : 02 Apr 2024

: 02 Apr 2024 - Wes Davis

YANFENG AUTOMOTIVE INTERIORS

1600 S. WASHINGTON AVE. HOLLAND, MI US 49423

Contact: JEFF HARRIS jeffrey.harris@yanfeng.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (616)394-1725

T: (616)915-4443