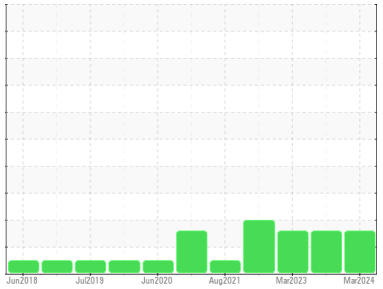
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
West Molding
Machine Id
124 (S/N 65000207)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 46 (645 GAL)

DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0035700**	RP0034695	RP0026017
Sample Date		Client Info		**26 Mar 2024**	21 Sep 2023	30 Mar 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**2**	1	1
Chromium	ppm	ASTM D5185m	>20	**0**	<1	0
Nickel	ppm	ASTM D5185m	>20	**0**	0	0
Titanium	ppm	ASTM D5185m		**<1**	<1	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**0**	0	0
Lead	ppm	ASTM D5185m	>20	**1**	<1	2
Copper	ppm	ASTM D5185m	>20	**4**	5	4
Tin	ppm	ASTM D5185m	>20	**0**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

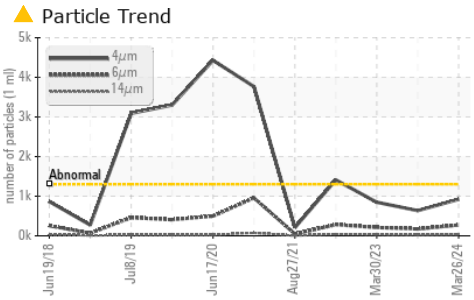
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**0**	0	0
Molybdenum	ppm	ASTM D5185m	5	**<1**	0	<1
Manganese	ppm	ASTM D5185m		**0**	<1	0
Magnesium	ppm	ASTM D5185m	25	**2**	6	4
Calcium	ppm	ASTM D5185m	200	**55**	70	60
Phosphorus	ppm	ASTM D5185m	300	**360**	307	349
Zinc	ppm	ASTM D5185m	370	**415**	407	441

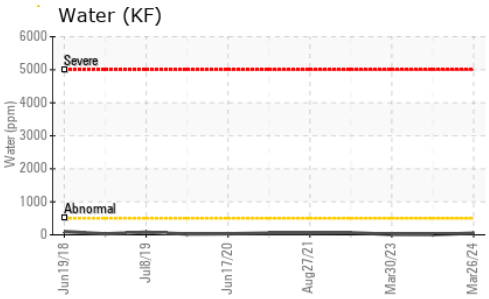
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**<1**	<1	1
Sodium	ppm	ASTM D5185m		**2**	3	0
Potassium	ppm	ASTM D5185m	>20	**2**	0	1
Water	%	ASTM D6304	>0.05	**0.005**	0.001	0.001
ppm Water	ppm	ASTM D6304	>500	**53**	3.0	9.4

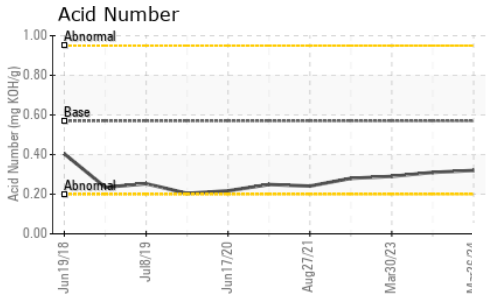
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>1300	**922**	635	848
Particles >6µm		ASTM D7647	>160	● **274**	● 173	● 209
Particles >14µm		ASTM D7647	>10	▲ **30**	● 19	▲ 28
Particles >21µm		ASTM D7647	>3	▲ **9**	▲ 6	▲ 11
Particles >38µm		ASTM D7647	>3	**1**	0	0
Particles >71µm		ASTM D7647	>3	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>17/14/10	▲ **17/15/12**	● 16/15/11	▲ 17/15/12

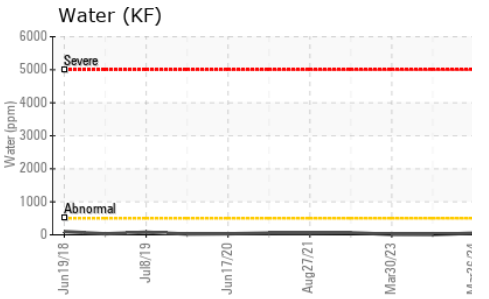
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	**0.32**	0.31	0.29

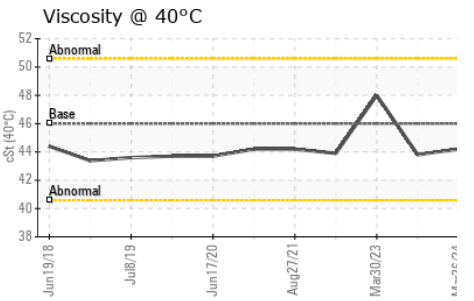
OIL ANALYSIS REPORT





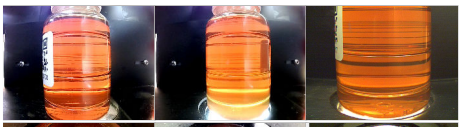




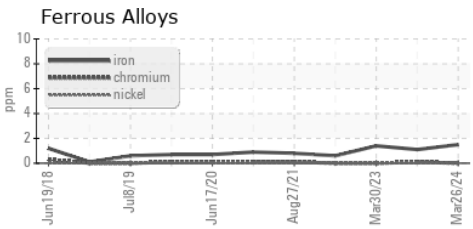


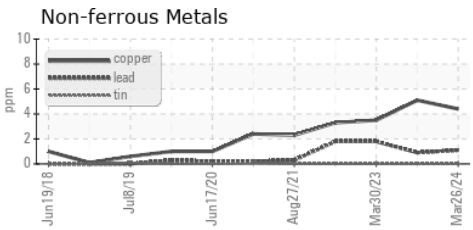
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

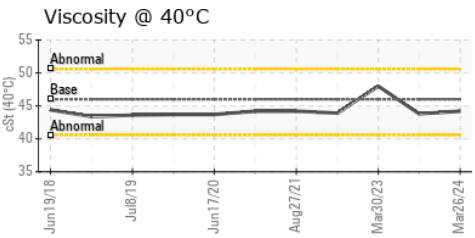
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**44.2**	43.8	48.0

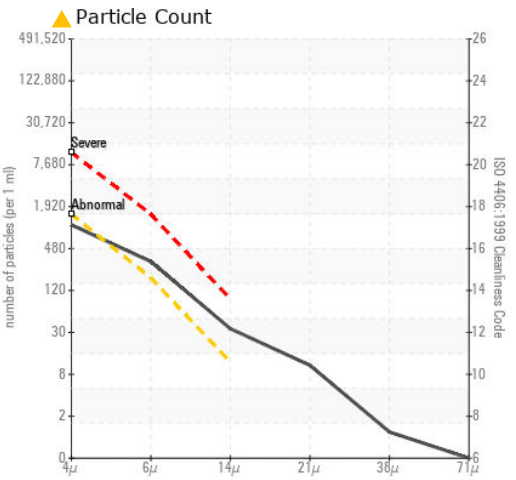
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

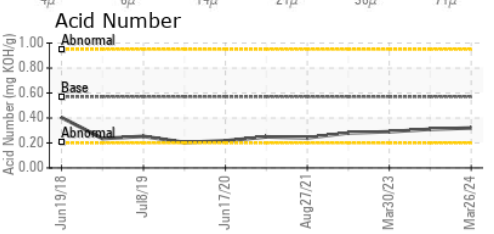
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0035700
Lab Number : 06134882
Unique Number : 10954347
Test Package : IND 2

Received : 01 Apr 2024
Tested : 02 Apr 2024
Diagnosed : 02 Apr 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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