KAESER COMPRESSORS
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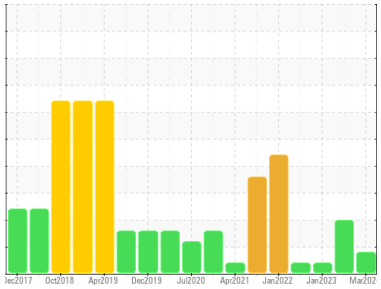
OIL ANALYSIS REPORT

Sample Rating Trend



SEDIMENT

Machine Id
KAESER SK 20T 5900016 (S/N 1633)
Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
All component wear rates are normal.

Contamination
There is a moderate amount of visible silt present in the sample.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KC129902**	KC108926	KC101925
Sample Date		Client Info		**20 Mar 2024**	18 Jul 2023	30 Jan 2023
Machine Age	hrs	Client Info		**58845**	52960	48952
Oil Age	hrs	Client Info		**5900**	4000	6500
Oil Changed		Client Info		**Changed**	Not Changd	Changed
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**<1**	<1	1
Chromium	ppm	ASTM D5185m	>10	**0**	0	0
Nickel	ppm	ASTM D5185m	>3	**<1**	0	0
Titanium	ppm	ASTM D5185m	>3	**0**	0	0
Silver	ppm	ASTM D5185m	>2	**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**2**	<1	0
Lead	ppm	ASTM D5185m	>10	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**21**	8	20
Tin	ppm	ASTM D5185m	>10	**0**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m	90	**5**	1	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**0**	0	<1
Magnesium	ppm	ASTM D5185m	90	**15**	37	41
Calcium	ppm	ASTM D5185m	2	**2**	0	0
Phosphorus	ppm	ASTM D5185m		**0**	0	6
Zinc	ppm	ASTM D5185m		**67**	38	71

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**<1**	0	3
Sodium	ppm	ASTM D5185m		**7**	4	7
Potassium	ppm	ASTM D5185m	>20	**4**	5	6
Water	%	ASTM D6304	>0.05	**0.010**	0.021	0.014
ppm Water	ppm	ASTM D6304	>500	**102**	210.8	143.6

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**---**	50817	---
Particles >6µm		ASTM D7647	>1300	**---**	▲ 21072	---
Particles >14µm		ASTM D7647	>80	**---**	▲ 1779	---
Particles >21µm		ASTM D7647	>20	**---**	▲ 415	---
Particles >38µm		ASTM D7647	>4	**---**	▲ 10	---
Particles >71µm		ASTM D7647	>3	**---**	1	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**---**	▲ 23/22/18	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	**0.39**	0.36	0.34

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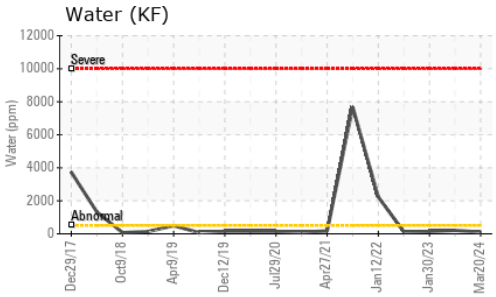
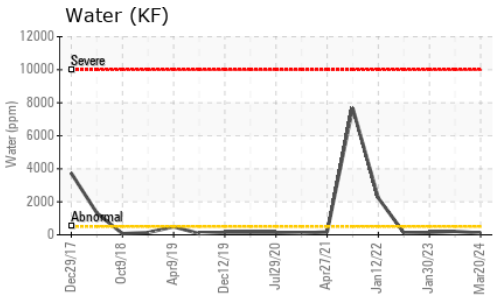
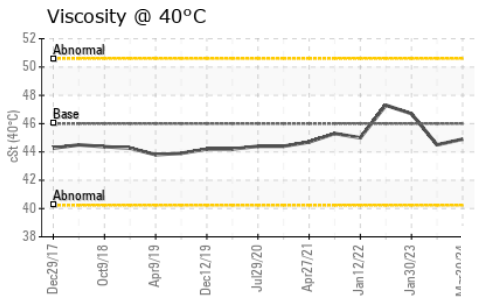
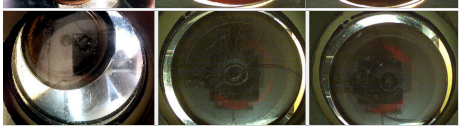




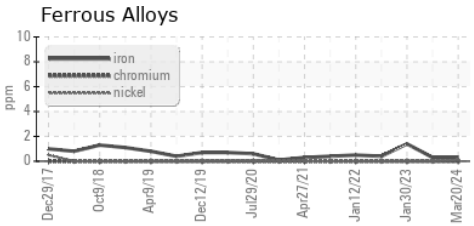


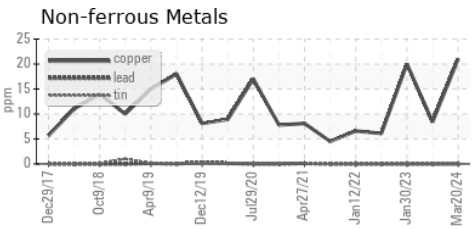
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	▲ **MODER**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

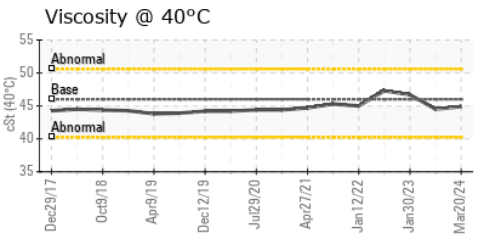
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	**44.9**	44.5	46.7

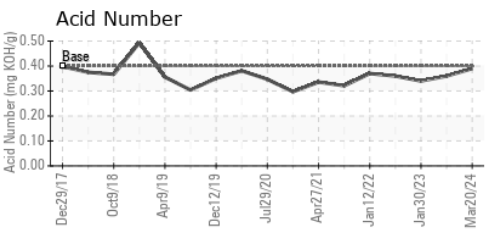
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC129902
Lab Number : 06134916
Unique Number : 10954381
Test Package : IND 2

Received : 01 Apr 2024
Tested : 03 Apr 2024
Diagnosed : 03 Apr 2024 - Don Baldridge

RITCHEY METALS
30 GEORGETOWN RD
CANONSBURG, PA
US 15317
Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: