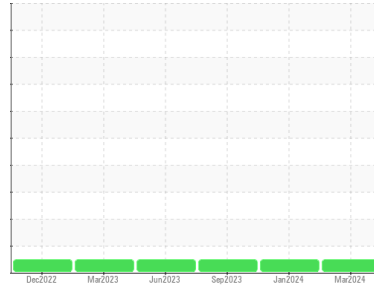




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**BUSCH WENDYS PUMP 1 (DOWNSTAIRS) (S/N C6188)**

Component  
**Vacuum Pump**

Fluid  
**USPI VAC 100 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM6134974</b>	USPM30559	USPM29747
Sample Date	Client Info		<b>29 Mar 2024</b>	07 Jan 2024	23 Sep 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Nickel	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m	<b>0</b>	<1	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	2	3
Lead	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	<1
Cadmium	ppm	ASTM D5185m	<b>0</b>	<1	<1

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 0	<b>0</b>	<1	<1
Calcium	ppm	ASTM D5185m 0	<b>1</b>	1	<1
Phosphorus	ppm	ASTM D5185m 1800	<b>764</b>	559	467
Zinc	ppm	ASTM D5185m 0	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m 0	<b>37</b>	27	81

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>4</b>	10	6
Sodium	ppm	ASTM D5185m	<b>0</b>	0	<1
Potassium	ppm	ASTM D5185m >20	<b>0</b>	1	1
Water	%	ASTM D6304 >.1	<b>0.079</b>	0.034	0.022
ppm Water	ppm	ASTM D6304 >1000	<b>798</b>	342	223.3

## FLUID CLEANLINESS

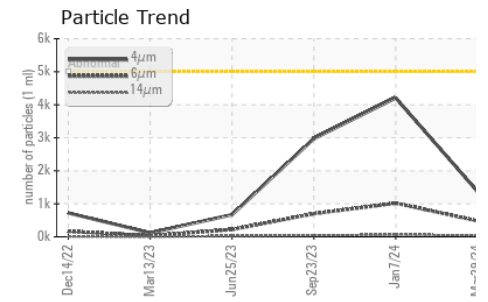
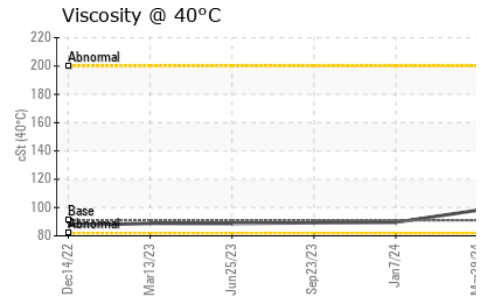
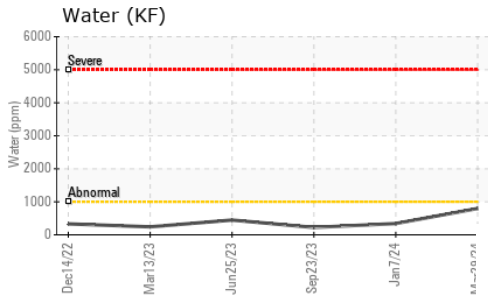
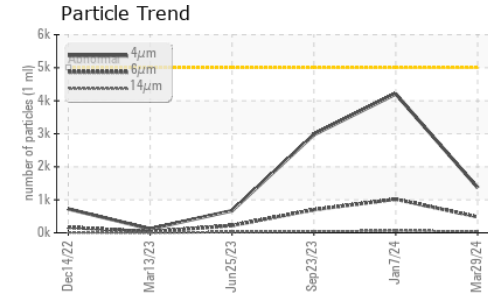
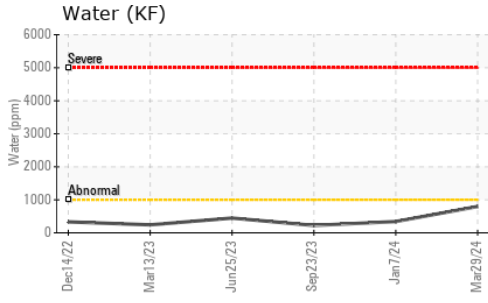
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>1368</b>	4205	2974
Particles >6µm	ASTM D7647	>1300	<b>481</b>	1018	699
Particles >14µm	ASTM D7647	>160	<b>46</b>	59	45
Particles >21µm	ASTM D7647	>40	<b>11</b>	12	9
Particles >38µm	ASTM D7647	>10	<b>0</b>	0	1
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>18/16/13</b>	19/17/13	19/17/13

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.061</b>	0.089	0.06



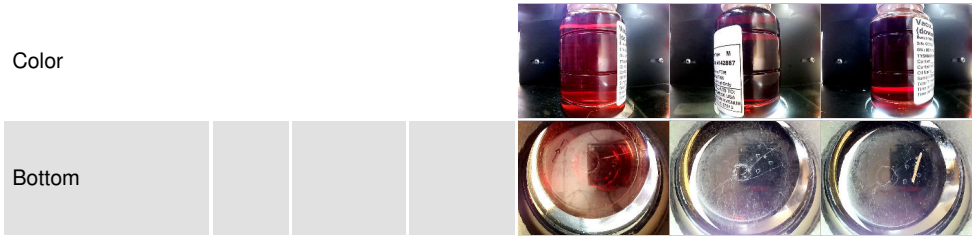
# OIL ANALYSIS REPORT



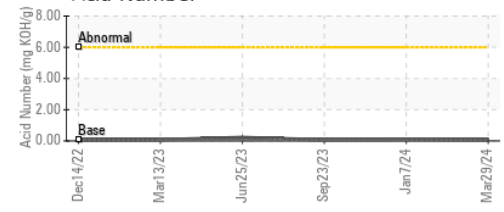
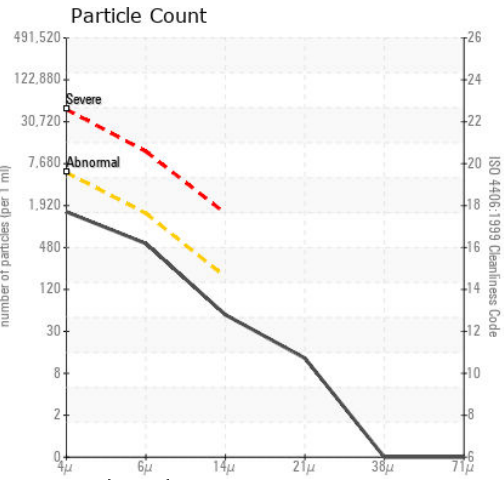
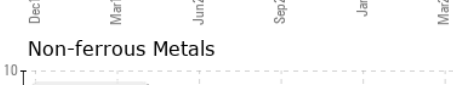
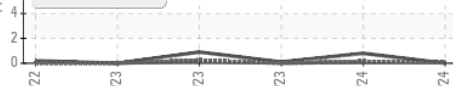
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	<b>98.1</b>	89.5	89.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM6134974 **Received** : 01 Apr 2024  
**Lab Number** : **06134974** **Tested** : 03 Apr 2024  
**Unique Number** : 10954439 **Diagnosed** : 03 Apr 2024 - Doug Bogart  
**Test Package** : IND 2

**TYSON - AMARILLO-PRO**  
 AMARILLO, TX  
 US  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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