

OIL ANALYSIS REPORT



ISO

AC-4 (S/N 202110160002)

Air Compressor

SUMMIT ULTIMA 46 (--- GAL)

DIAGNOSIS

A Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0008219	USP242233	
Sample Date		Client Info		20 Mar 2024	22 Oct 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	12	<u>▲</u> 72	
Chromium	ppm	ASTM D5185m	>4	<1	0	
Nickel	ppm	ASTM D5185m	>4	0	1	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>10	0	<1	
Lead	ppm	ASTM D5185m	>20	0	<1	
Copper	ppm	ASTM D5185m	>40	7	31	
Tin	ppm	ASTM D5185m	>5	<1	<1	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		0	17	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m		<1	3	
Calcium	ppm	ASTM D5185m		1	8	
Phosphorus	ppm	ASTM D5185m		12	26	
Zinc	ppm	ASTM D5185m		35	75	
Sulfur	ppm	ASTM D5185m		61	93	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	3	
Sodium	ppm	ASTM D5185m		3	7	
Potassium	ppm	ASTM D5185m	>20	0	2	
Water	%	ASTM D6304	>0.6	0.003	0.483	
ppm Water	ppm	ASTM D6304	>6000	34	4830	
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	A 214816		
Particles >6µm		ASTM D7647	>2500	🔺 61694		
Particles >14µm		ASTM D7647	>320	A 3285		
Particles >21µm		ASTM D7647	>80	<u> </u>		
Particles >38µm		ASTM D7647	>20	A 36		
Particles >71µm		ASTM D7647	>4	3		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	4 25/23/19		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		1.10	2 .40	



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Particle Trend		VISUAL		method	limit/base	current	history1	history2
4μm 6μm 14μm		White Metal	scalar	*Visual	NONE	NONE	🔺 MODER	
14μm		Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
		Precipitate	scalar	*Visual	NONE	NONE	NONE	
		Silt	scalar	*Visual	NONE	NONE	NONE	
		Debris	scalar	*Visual	NONE	NONE	🔺 HEAVY	
Abnormal e		Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
0ct22/23	Mar20/24	Appearance	scalar	*Visual	NORML	NORML	NORML	
0	N Sai	Odor	scalar	*Visual	NORML	NORML	NORML	
Water (KF)		Emulsified Water	scalar	*Visual	>0.6	NEG	0.2%	
Ι.		Free Water	scalar	*Visual		NEG	NEG	
Severe		FLUID PROPER	TIES	method	limit/base	current	history1	history2
Abnormal	-	Visc @ 40°C	cSt	ASTM D445		51.9	52.0	
		SAMPLE IMAGE	S	method	limit/base	current	history1	history2
0cd2/23	Mar20/24	Color						no image
Acid Number		Bottom						no image
		GRAPHS						
		Ferrous Alloys				Particle Coun	t	
		80			491,52	٥		T ²⁶
	2	60 - and chromium			122,88	Severe		-24
0ct22/23	U U C~~	E 40 -			30,72			-2
0	4 4	20 -				Abnormal		
Water (KF)		0			7,68	•		-20 -18 -18
Severe		0ct22/23			Mar20/24 particles (per 1 m)) 86	D-		-11
		-			Ma cles (p	N. 19		
Abnormal		Non-ferrous Meta	ls		offined 48	0-	. \	-11
		copper			ora 12	0-		-14
		30 - E ao	_		1111			
•		Ē 20-	and the second division of the second divisio					
//23	4	10				8 -		10
0ct22/23	UC~- 11				24	2-		8
		0ct22//			Mar20/2			
Viscosity @ 40°C		Viscosity @ 40°C			2	0 4μ 6μ	14µ 21µ	38µ 71µ
Abnormal		55 T			-2	Acid Number		
		50 - Abnormal			(^B /HOX			
1		0.0			Ĕ1.	5 -		
		() + 45 			LI	0		
AL		40 Abnormal			Acid Nu	5		
Abnormal		35 4						
22/23	P C U	lct22/			lar20/.)ct22/		
	Laboratory Sample No. Lab Number Unique Number		Rece Teste	ived : 01	v, NC 27513 1 Apr 2024 2 Apr 2024 4 Apr 2024 - Do			U M POULT LOVERLY REMONT, US 68
	ertificate L2367 Test Package				_		Contact: MAT	THEW ARNI
	o discuss this sample report							
	 Denotes test methods that 	are outside of the ISO	1/1125 600	no of accror	notetion			-

Contact/Location: MATTHEW ARNDT - LINFRE