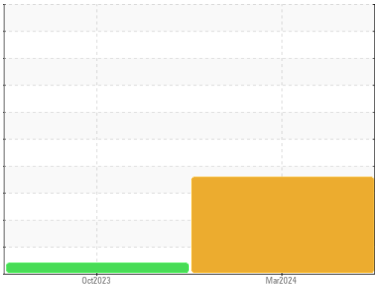
# PROBLEM SUMMARY

Sample Rating Trend

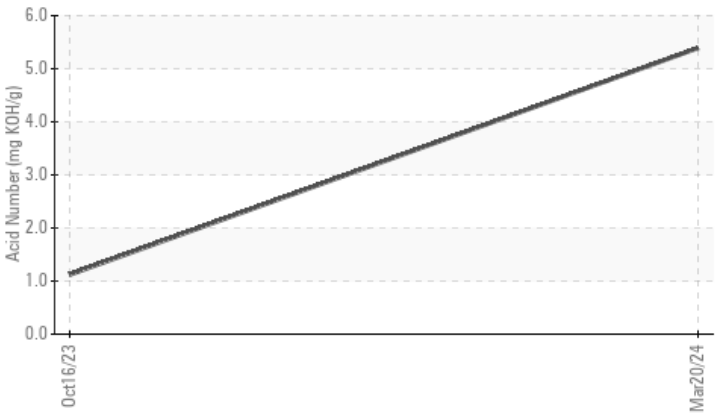



**DEGRADATION**

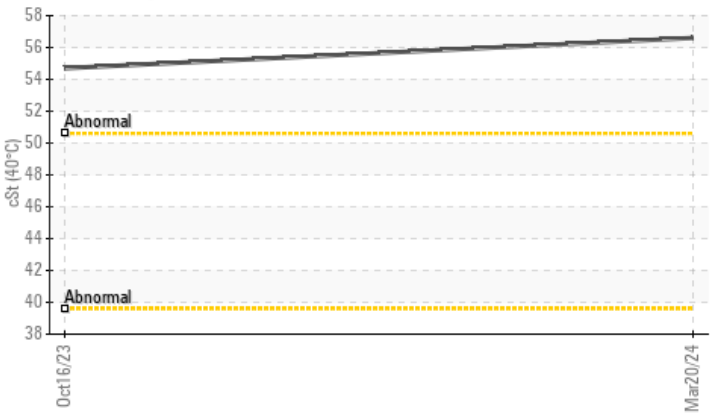
Machine Id
**AC-2**
Component
**Air Compressor**
Fluid
**SUMMIT ULTIMA 46 (--- GAL)**

## COMPONENT CONDITION SUMMARY

▲ Acid Number




▲ Viscosity @ 40°C




## RECOMMENDATION

Recommend drain oil if not already done and flush with cleaner before refilling with oil. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

| | | | | | | |
|---|---|---|---|---|---|---|
| Sample Status | | | | **SEVERE** | ABNORMAL | --- |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | ▲ **5.391** | 1.12 | --- |
| Visc @ 40°C | cSt | ASTM D445 | | ▲ **56.6** | 54.7 | --- |

**Customer Id:** LINFRE
**Sample No.:** USP0008221
**Lab Number:** 06134993
**Test Package:** IND 2

*To manage this report scan the QR code*

*To discuss the diagnosis or test data:*
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

*To change component or sample information:*
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

## RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|---|---|---|---|---|
| Change Fluid | --- | --- | ? | Recommend drain oil if not already done and flush with cleaner before refilling with oil. |
| Flush System | --- | --- | ? | Recommend drain oil if not already done and flush with cleaner before refilling with oil. |
| Resample | --- | --- | ? | We recommend an early resample to monitor this condition. |

## HISTORICAL DIAGNOSIS

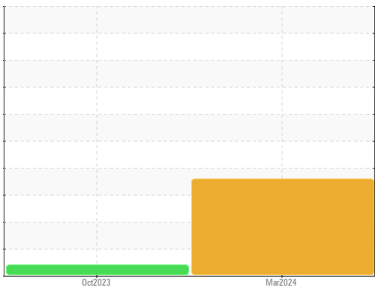
VIS DEBRIS

**16 Oct 2023 Diag: Doug Bogart**
We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. Viscosity confirmed. The AN level is acceptable for this fluid.

view report

# OIL ANALYSIS REPORT

Sample Rating Trend




DEGRADATION

Machine Id
**AC-2**
Component
**Air Compressor**
Fluid
**SUMMIT ULTIMA 46 (--- GAL)**

## DIAGNOSIS

**Recommendation**
Recommend drain oil if not already done and flush with cleaner before refilling with oil. We recommend an early resample to monitor this condition.

**Wear**
All component wear rates are normal.

**Contamination**
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

**Fluid Condition**
The AN level is above the recommended limit. The oil viscosity is higher than normal. Confirmed.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **USP0008221** | USP242231 | --- |
| Sample Date | | Client Info | | **20 Mar 2024** | 16 Oct 2023 | --- |
| Machine Age | hrs | Client Info | | **28078** | 26462 | --- |
| Oil Age | hrs | Client Info | | **0** | 0 | --- |
| Oil Changed | | Client Info | | **N/A** | N/A | --- |
| Sample Status | | | | **SEVERE** | ABNORMAL | --- |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >50 | **0** | 10 | --- |
| Chromium | ppm | ASTM D5185m | >4 | **<1** | 0 | --- |
| Nickel | ppm | ASTM D5185m | >4 | **0** | <1 | --- |
| Titanium | ppm | ASTM D5185m | | **0** | 0 | --- |
| Silver | ppm | ASTM D5185m | | **0** | 0 | --- |
| Aluminum | ppm | ASTM D5185m | >10 | **0** | <1 | --- |
| Lead | ppm | ASTM D5185m | >20 | **0** | 0 | --- |
| Copper | ppm | ASTM D5185m | >40 | **<1** | 1 | --- |
| Tin | ppm | ASTM D5185m | >5 | **<1** | <1 | --- |
| Vanadium | ppm | ASTM D5185m | | **0** | 0 | --- |
| Cadmium | ppm | ASTM D5185m | | **0** | <1 | --- |

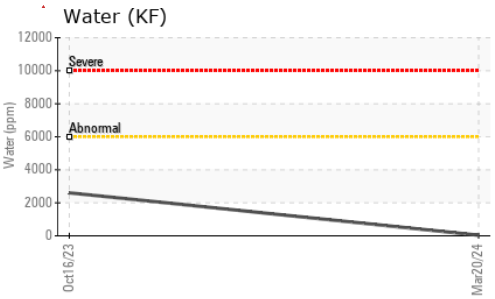
| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **0** | 0 | --- |
| Barium | ppm | ASTM D5185m | | **0** | 0 | --- |
| Molybdenum | ppm | ASTM D5185m | | **0** | 0 | --- |
| Manganese | ppm | ASTM D5185m | | **<1** | 0 | --- |
| Magnesium | ppm | ASTM D5185m | | **0** | 1 | --- |
| Calcium | ppm | ASTM D5185m | | **<1** | 2 | --- |
| Phosphorus | ppm | ASTM D5185m | | **10** | 1 | --- |
| Zinc | ppm | ASTM D5185m | | **1** | 2 | --- |
| Sulfur | ppm | ASTM D5185m | | **58** | 19 | --- |

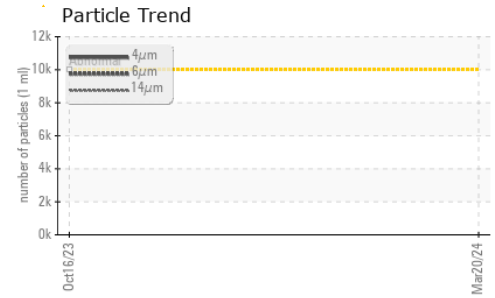
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >25 | **6** | 8 | --- |
| Sodium | ppm | ASTM D5185m | | **4** | 10 | --- |
| Potassium | ppm | ASTM D5185m | >20 | **<1** | 3 | --- |
| Water | % | ASTM D6304 | >0.6 | **0.003** | 0.260 | --- |
| ppm Water | ppm | ASTM D6304 | >6000 | **37** | 2605.7 | --- |

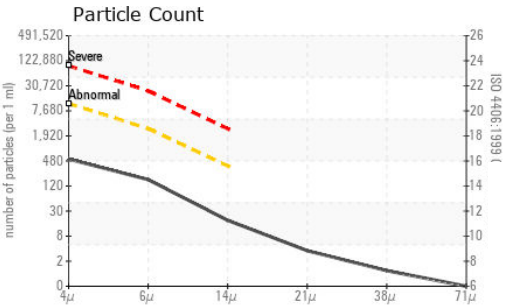
| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | >10000 | **469** | --- | --- |
| Particles >6µm | | ASTM D7647 | >2500 | **151** | --- | --- |
| Particles >14µm | | ASTM D7647 | >320 | **16** | --- | --- |
| Particles >21µm | | ASTM D7647 | >80 | **3** | --- | --- |
| Particles >38µm | | ASTM D7647 | >20 | **1** | --- | --- |
| Particles >71µm | | ASTM D7647 | >4 | **0** | --- | --- |
| Oil Cleanliness | | ISO 4406 (c) | >20/18/15 | **16/14/11** | --- | --- |

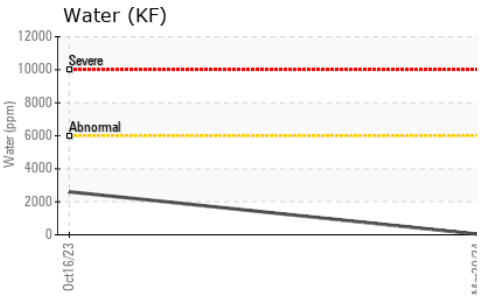
| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | ▲ **5.391** | 1.12 | --- |

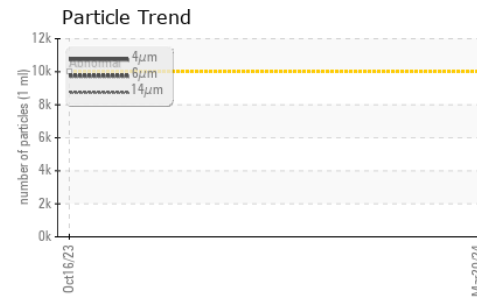
# OIL ANALYSIS REPORT



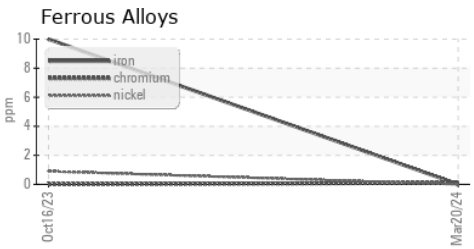



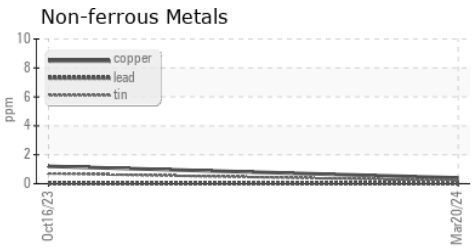

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Debris | scalar | *Visual | NONE | **NONE** | ▲ MODER | --- |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | --- |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | --- |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | --- |
| Emulsified Water | scalar | *Visual | >0.6 | **NEG** | NEG | --- |
| Free Water | scalar | *Visual | | **NEG** | NEG | --- |

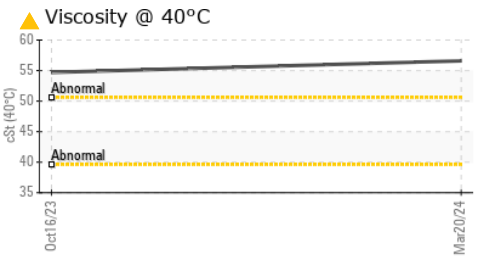
| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | | ▲ **56.6** | 54.7 | --- |

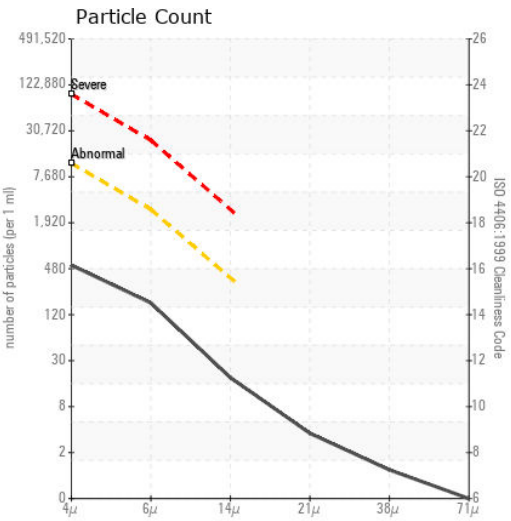
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  |  | *no image* |
| Bottom | | |  |  | *no image* |

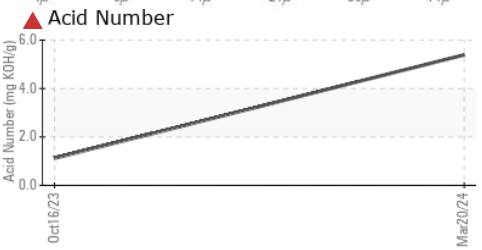
## GRAPHS




**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : USP0008221
**Lab Number** : 06134993
**Unique Number** : 10954458
**Test Package** : IND 2

**Received** : 01 Apr 2024
**Tested** : 04 Apr 2024
**Diagnosed** : 04 Apr 2024 - Doug Bogart

Certificate L2367

**LINCOLN PREMIUM POULTRY**
1325 E CLOVERLY RD
FREMONT, NE
US 68025
Contact: MATTHEW ARNDT

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

T:
F: