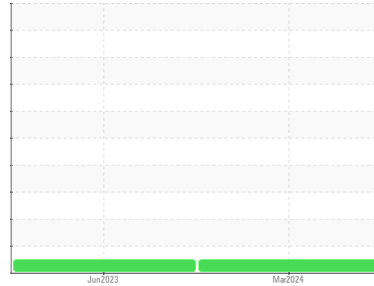




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id
C-603
 Component
Gearbox
 Fluid
MOBIL SHC 630 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USP0008198	USP243189	---
Sample Date	Client Info	26 Mar 2024	12 Jun 2023	---
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	---
Sample Status		NORMAL	NORMAL	---

WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>200	0	<1	---
Chromium	ppm	ASTM D5185m	>15	<1	0	---
Nickel	ppm	ASTM D5185m	>15	0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>25	0	0	---
Lead	ppm	ASTM D5185m	>100	0	0	---
Copper	ppm	ASTM D5185m	>200	0	0	---
Tin	ppm	ASTM D5185m	>25	0	0	---
Vanadium	ppm	ASTM D5185m		0	<1	---
Cadmium	ppm	ASTM D5185m		0	0	---

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m		0	0	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		<1	0	---
Magnesium	ppm	ASTM D5185m		<1	0	---
Calcium	ppm	ASTM D5185m		<1	0	---
Phosphorus	ppm	ASTM D5185m		443	454	---
Zinc	ppm	ASTM D5185m		1	0	---
Sulfur	ppm	ASTM D5185m		10	0	---

CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>50	27	31	---
Sodium	ppm	ASTM D5185m		0	0	---
Potassium	ppm	ASTM D5185m	>20	<1	0	---
Water	%	ASTM D6304	>0.2	0.001	0.009	---
ppm Water	ppm	ASTM D6304	>2000	12	90.1	---

FLUID CLEANLINESS

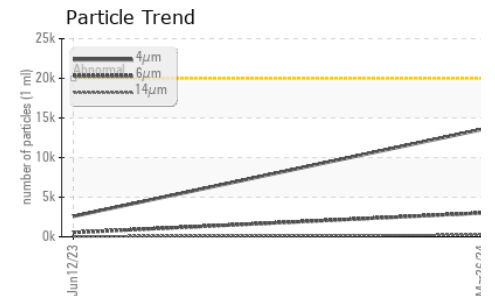
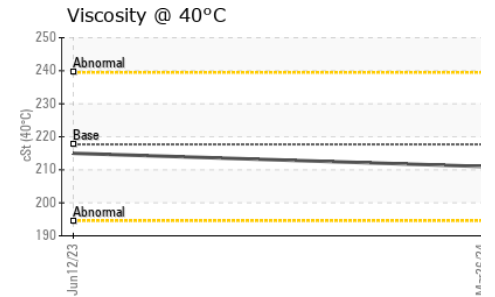
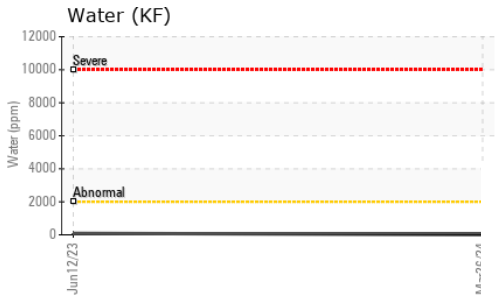
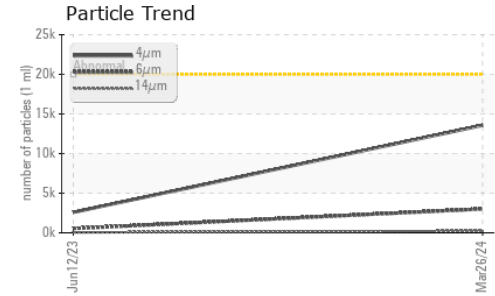
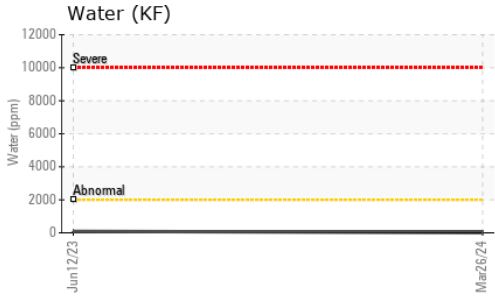
method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>20000	13574	2585	---
Particles >6µm	ASTM D7647	>5000	3013	539	---
Particles >14µm	ASTM D7647	>640	242	48	---
Particles >21µm	ASTM D7647	>160	69	12	---
Particles >38µm	ASTM D7647	>40	2	1	---
Particles >71µm	ASTM D7647	>10	1	0	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	21/19/15	19/16/13	---

FLUID DEGRADATION

method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045		0.48	0.43	---



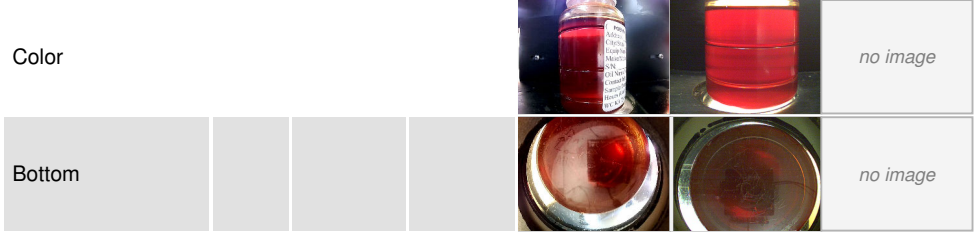
OIL ANALYSIS REPORT



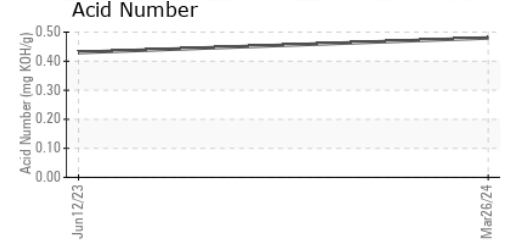
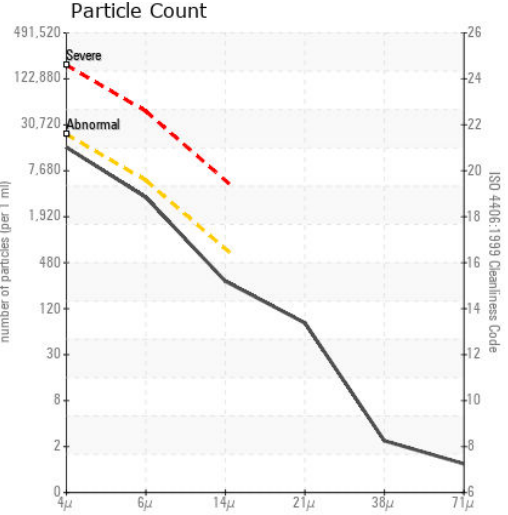
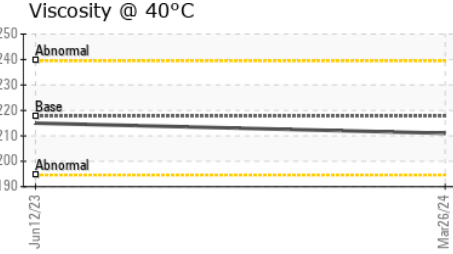
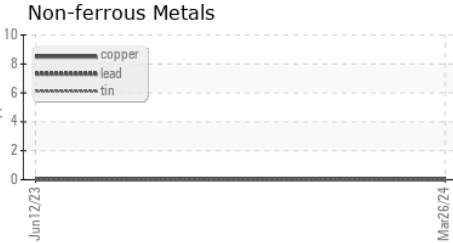
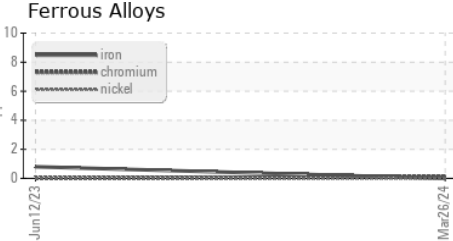
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	LIGHT	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	211	215

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0008198 **Received** : 01 Apr 2024
Lab Number : 06135002 **Tested** : 03 Apr 2024
Unique Number : 10954467 **Diagnosed** : 03 Apr 2024 - Doug Bogart
Test Package : IND 2

POET BIOPROCESSING
 3638 FIR AVE
 HANLONTOWN, IA
 US 50444
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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F: