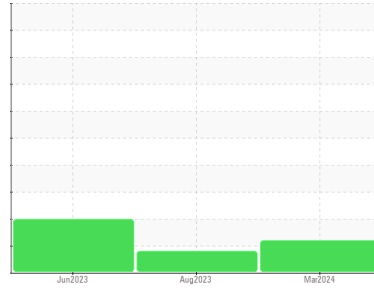




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
C-817

Component
Gearbox

Fluid
MOBIL SHC 630 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		USP0008191	USP244851	USP243100
Sample Date	Client Info		19 Mar 2024	28 Aug 2023	05 Jun 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	59	31	86
Chromium	ppm	ASTM D5185m >15	<1	<1	<1
Nickel	ppm	ASTM D5185m >15	0	<1	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	0	0
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	0	0	0
Tin	ppm	ASTM D5185m >25	0	<1	0
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	<1
Manganese	ppm	ASTM D5185m	1	<1	2
Magnesium	ppm	ASTM D5185m	2	3	2
Calcium	ppm	ASTM D5185m	17	10	25
Phosphorus	ppm	ASTM D5185m	483	480	507
Zinc	ppm	ASTM D5185m	4	0	2
Sulfur	ppm	ASTM D5185m	33	41	24

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	25	23	23
Sodium	ppm	ASTM D5185m	0	1	<1
Potassium	ppm	ASTM D5185m >20	<1	2	1
Water	%	ASTM D6304 >0.2	0.003	0.002	0.008
ppm Water	ppm	ASTM D6304 >2000	26	25.0	86.8

FLUID CLEANLINESS

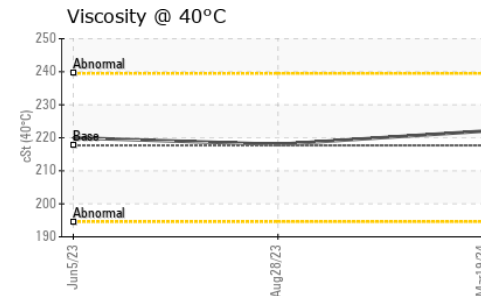
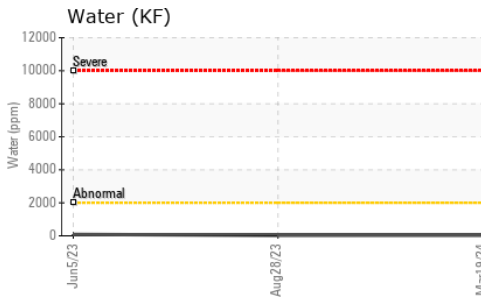
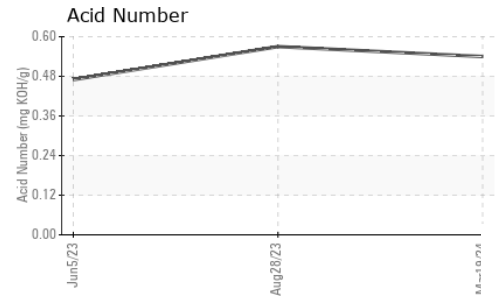
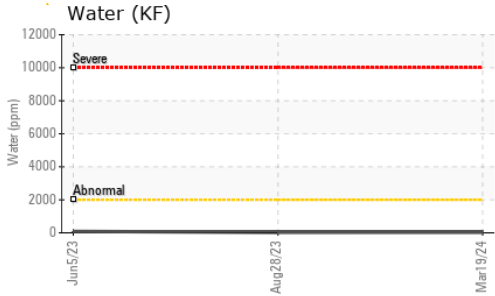
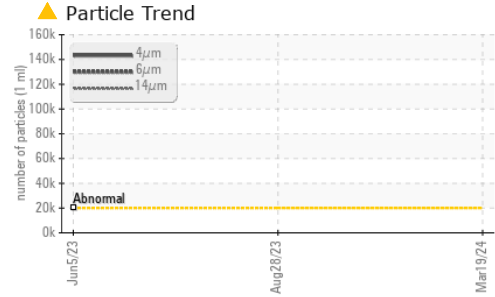
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 152987	---	---
Particles >6µm	ASTM D7647	>5000	▲ 11295	---	---
Particles >14µm	ASTM D7647	>640	310	---	---
Particles >21µm	ASTM D7647	>160	66	---	---
Particles >38µm	ASTM D7647	>40	2	---	---
Particles >71µm	ASTM D7647	>10	0	---	---
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 24/21/15	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.54	0.57	0.47



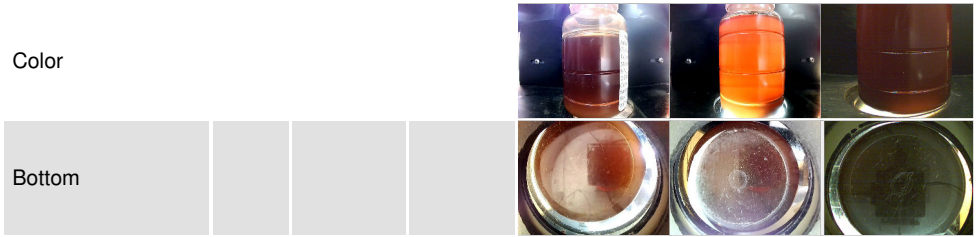
OIL ANALYSIS REPORT



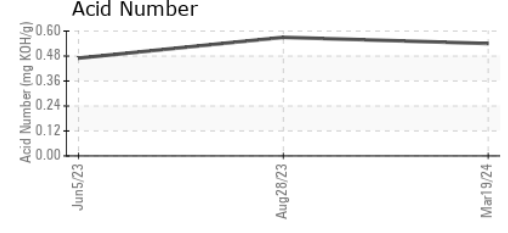
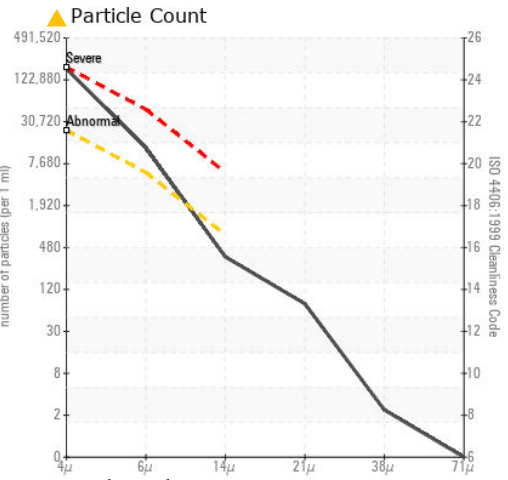
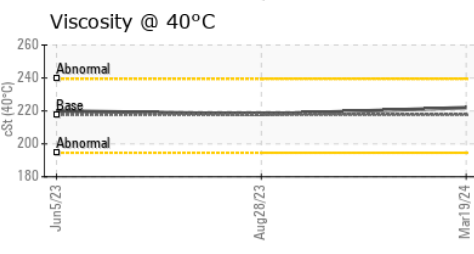
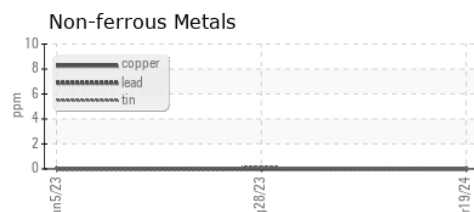
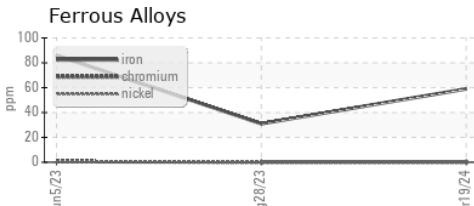
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	▲ MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	▲ MODER	▲ MODER
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	217.7	222	218	220

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0008191 **Received** : 01 Apr 2024
Lab Number : 06135022 **Tested** : 02 Apr 2024
Unique Number : 10954487 **Diagnosed** : 03 Apr 2024 - Doug Bogart
Test Package : IND 2

POET BIOPROCESSING
 3638 FIR AVE
 HANLONTOWN, IA
 US 50444
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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