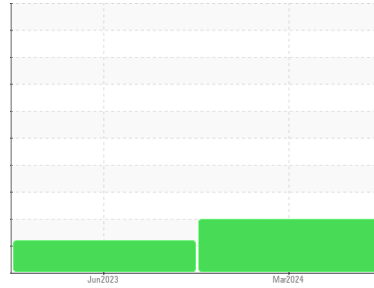




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
C-601

Component
Gearbox

Fluid
MOBIL SHC 630 (--- GAL)

DIAGNOSIS

▲ Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

▲ Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USP0008188	USP243158	---
Sample Date	Client Info	15 Mar 2024	07 Jun 2023	---
Machine Age	hrs	0	0	---
Oil Age	hrs	0	0	---
Oil Changed	Client Info	N/A	N/A	---
Sample Status		ABNORMAL	ABNORMAL	---

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	13	1	---
Chromium	ppm	ASTM D5185m >15	<1	1	---
Nickel	ppm	ASTM D5185m >15	0	1	---
Titanium	ppm	ASTM D5185m	0	1	---
Silver	ppm	ASTM D5185m	0	1	---
Aluminum	ppm	ASTM D5185m >25	0	1	---
Lead	ppm	ASTM D5185m >100	0	1	---
Copper	ppm	ASTM D5185m >200	0	1	---
Tin	ppm	ASTM D5185m >25	0	1	---
Antimony	ppm	ASTM D5185m >5	---	1	---
Vanadium	ppm	ASTM D5185m	0	1	---
Cadmium	ppm	ASTM D5185m	0	1	---

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	0	2	---
Barium	ppm	ASTM D5185m	0	1	---
Molybdenum	ppm	ASTM D5185m	0	1	---
Manganese	ppm	ASTM D5185m	<1	1	---
Magnesium	ppm	ASTM D5185m	0	3	---
Calcium	ppm	ASTM D5185m	<1	72	---
Phosphorus	ppm	ASTM D5185m	444	332	---
Zinc	ppm	ASTM D5185m	<1	397	---
Sulfur	ppm	ASTM D5185m	20	3377	---

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	36	2	---
Sodium	ppm	ASTM D5185m	0	1	---
Potassium	ppm	ASTM D5185m >20	<1	1	---
Water	%	ASTM D6304 >0.2	0.003	0.003	---
ppm Water	ppm	ASTM D6304 >2000	29	36.6	---

FLUID CLEANLINESS

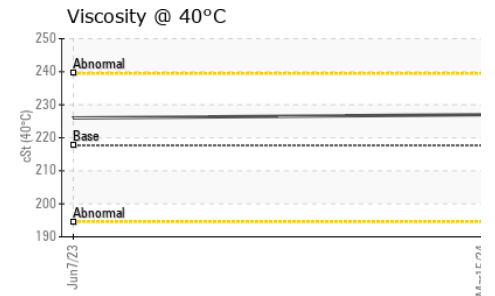
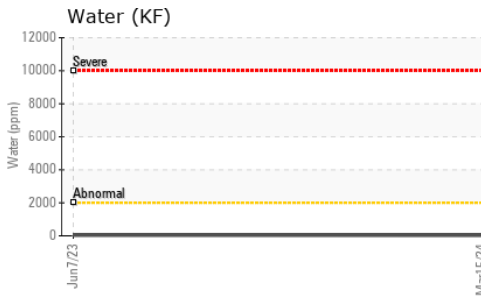
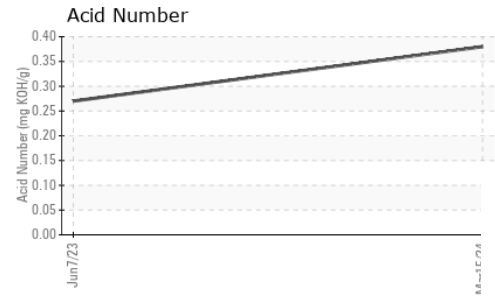
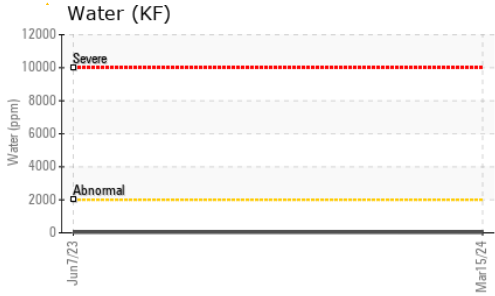
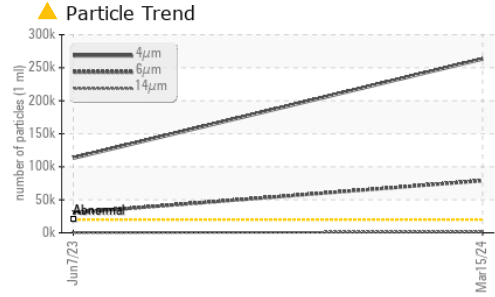
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	▲ 263297	▲ 113030	---
Particles >6µm	ASTM D7647 >5000	▲ 78996	▲ 30325	---
Particles >14µm	ASTM D7647 >640	▲ 1261	288	---
Particles >21µm	ASTM D7647 >160	▲ 231	47	---
Particles >38µm	ASTM D7647 >40	6	2	---
Particles >71µm	ASTM D7647 >10	0	1	---
Oil Cleanliness	ISO 4406 (c) >21/19/16	▲ 25/23/17	▲ 24/22/15	---

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.38	0.27	---



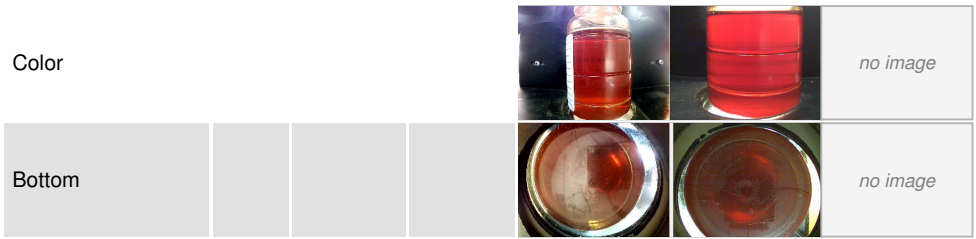
OIL ANALYSIS REPORT



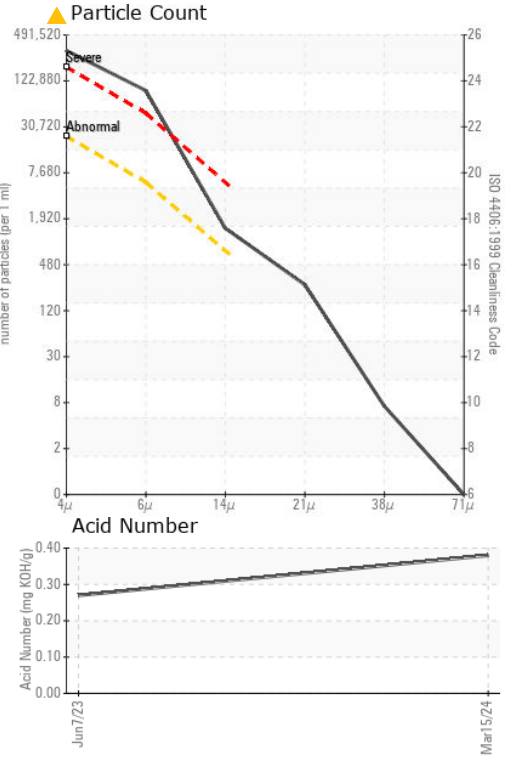
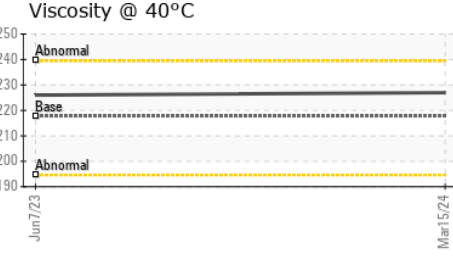
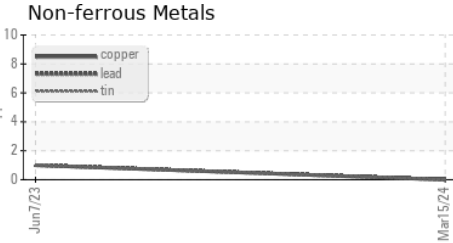
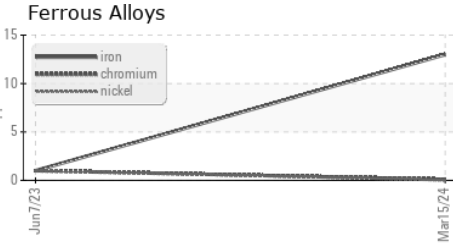
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	217.7	227	226

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP0008188 **Received** : 01 Apr 2024
Lab Number : 06135025 **Tested** : 02 Apr 2024
Unique Number : 10954490 **Diagnosed** : 03 Apr 2024 - Doug Bogart
Test Package : IND 2

POET BIOPROCESSING
 3638 FIR AVE
 HANLONTOWN, IA
 US 50444
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)