

Drive End Pump

OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

 Fluid
 ROYAL PURPLE SYNFILM GT 32 (--- GAL)

 DIAGNOSIS
 SAMPLE INFORMATION

 Recommendation
 Sample Number
 Client Info

 Resample at the next service interval to monitor.
 Sample Date
 Client Info

LOWE_U2120 LOWE_U2120_P2120

Wear

Machine Id

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

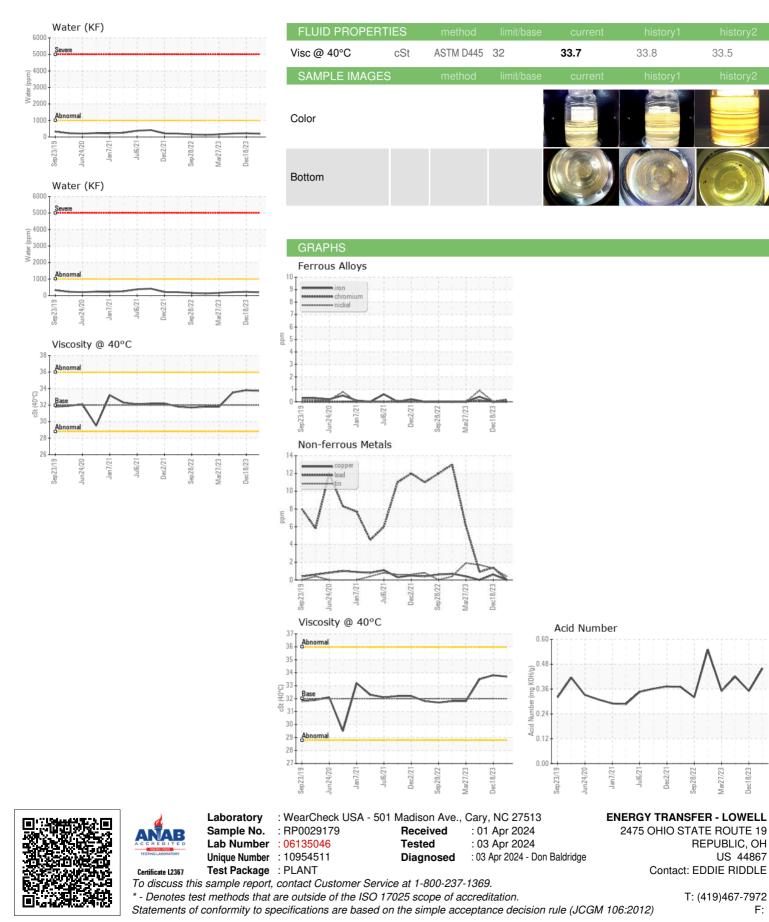
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| Sample Number | | Client Info | | RP0029179 | RP0024049 | RP0020844 |
|------------------|----------|-------------|------------|-------------|----------------------|---------------------------|
| Sample Date | | Client Info | | 27 Mar 2024 | 18 Dec 2023 | 14 Jun 2023 |
| Machine Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | N/A | N/A | N/A |
| Sample Status | | | | NORMAL | ABNORMAL | ABNORMAL |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >75 | 0 | 0 | <1 |
| Chromium | ppm | ASTM D5185m | >5 | <1 | 0 | <1 |
| Nickel | ppm | ASTM D5185m | | <1 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >5 | <1 | <1 | 1 |
| Lead | ppm | ASTM D5185m | >10 | 0 | 1 | <1 |
| Copper | ppm | ASTM D5185m | >15 | 0 | <1 | 0 |
| Tin | ppm | ASTM D5185m | | <1 | 1 | 2 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | | 100 | 100 | 101 |
| Calcium | ppm | ASTM D5185m | | 5 | 6 | 6 |
| Phosphorus | ppm | ASTM D5185m | | <1 | 3 | 2 |
| Zinc | ppm | ASTM D5185m | | 0 | 0 | 0 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >20 | 2 | <u> </u> | 1 27 |
| Sodium | ppm | ASTM D5185m | | 2 | <1 | 1 |
| Potassium | ppm | ASTM D5185m | >20 | 2 | <1 | 1 |
| Water | % | ASTM D6304 | >.1 | 0.019 | 0.022 | 0.021 |
| ppm Water | ppm | ASTM D6304 | >1000 | 196 | 223 | 211.7 |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.46 | 0.35 | 0.42 |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | LIGHT | A MODER |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >.1 | NEG | NEG Submitted Dur | |
| Free Water | scalar | *Visual | | NEG | and Engled BA: | EDDEBIDDLE Page 1 of 2 |



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Submitted By: EDDIE RIDDLE Page 2 of 2