



OIL ANALYSIS REPORT

Sample Rating Trend

DEGRADATION

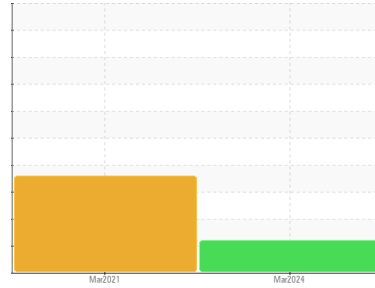


Machine Id

ATLAS COPCO APF S510858 - LYONS BLOW MOLDING

Component

Compressor



DIAGNOSIS

Recommendation

We advise that you check for a possible overheat condition. The oil is near the end of its useful service life, recommend schedule an oil change. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is at the top-end of the recommended limit.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH06135051	UCH05209701	---
Sample Date	Client Info		28 Mar 2024	11 Mar 2021	---
Machine Age	hrs	Client Info	18151	8000	---
Oil Age	hrs	Client Info	0	0	---
Oil Changed	Client Info		Not Changed	N/A	---
Sample Status			ATTENTION	SEVERE	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	NEG	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	---
Chromium	ppm	ASTM D5185m >5	<1	0	---
Nickel	ppm	ASTM D5185m	0	0	---
Titanium	ppm	ASTM D5185m	0	0	---
Silver	ppm	ASTM D5185m	0	0	---
Aluminum	ppm	ASTM D5185m >15	0	0	---
Lead	ppm	ASTM D5185m >65	0	0	---
Copper	ppm	ASTM D5185m >65	0	0	---
Tin	ppm	ASTM D5185m >10	0	<1	---
Antimony	ppm	ASTM D5185m	---	0	---
Vanadium	ppm	ASTM D5185m	0	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	<1	---
Barium	ppm	ASTM D5185m	0	0	---
Molybdenum	ppm	ASTM D5185m	0	0	---
Manganese	ppm	ASTM D5185m	<1	0	---
Magnesium	ppm	ASTM D5185m	<1	0	---
Calcium	ppm	ASTM D5185m	<1	0	---
Phosphorus	ppm	ASTM D5185m	431	178	---
Zinc	ppm	ASTM D5185m	0	0	---
Sulfur	ppm	ASTM D5185m	1159	212	---

CONTAMINANTS

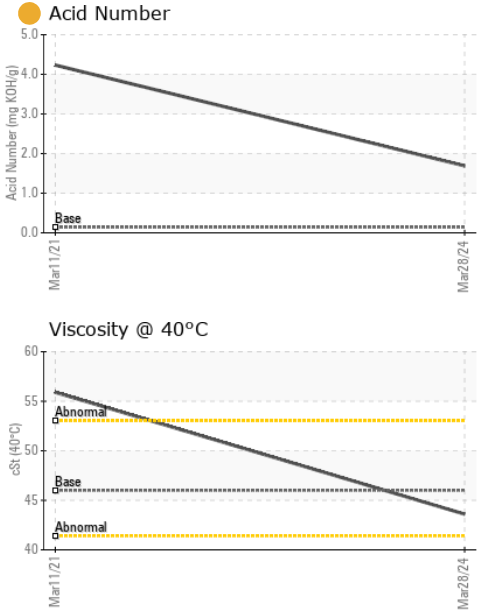
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >35	<1	<1	---
Sodium	ppm	ASTM D5185m	<1	<1	---
Potassium	ppm	ASTM D5185m >20	1	0	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.14	1.69	4.233	---



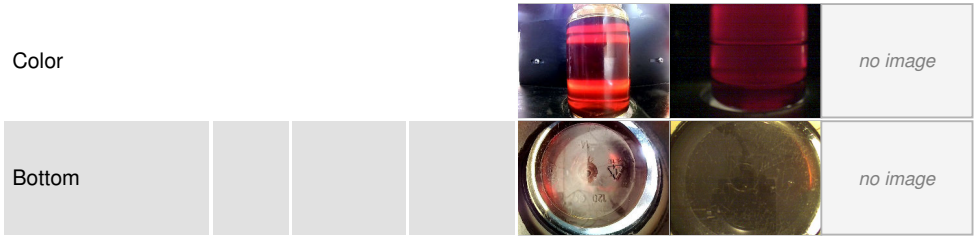
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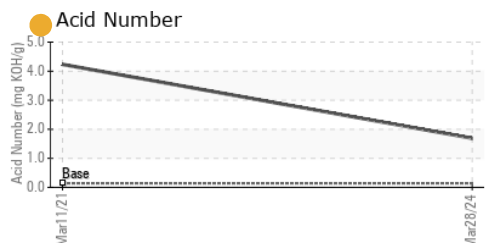
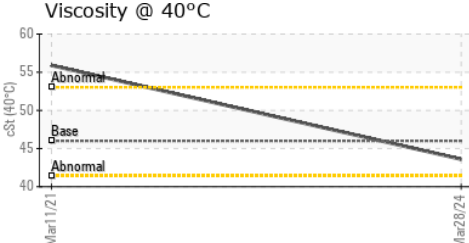
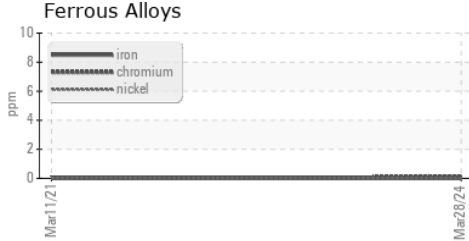
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	43.6	▲ 55.9	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06135051 **Received** : 01 Apr 2024
Lab Number : **06135051** **Tested** : 02 Apr 2024
Unique Number : 10954516 **Diagnosed** : 03 Apr 2024 - Don Baldrige
Test Package : IND 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)