<u>Sullivan</u> Palatek.

OIL ANALYSIS REPORT

Area PALASYN 45 SULLIVAN PALATEK 1809210001 - CIOCRA COLLISION CENTER Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

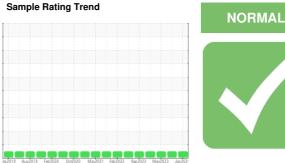
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06135086	UCS05984874	UCS05881563
Sample Date		Client Info		23 Jan 2024	25 Sep 2023	05 May 2023
Machine Age	hrs	Client Info		20491	19250	17688
Oil Age	hrs	Client Info		3940	2699	1137
Oil Changed		Client Info		Changed	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	<1	0	<1
Nickel	ppm	ASTM D5185m		<1	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	0
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	0	2	0
Tin	ppm	ASTM D5185m	>15	0	<1	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	0	0	0
Barium	ppm	ASTM D5185m	0.0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0	<1	<1	<1
Magnesium	ppm	ASTM D5185m	0.0	<1	0	0
Calcium	ppm	ASTM D5185m	0.0	<1	2	0
Phosphorus	ppm	ASTM D5185m	966	579	585	686
Zinc	ppm	ASTM D5185m	0	0	0	0
Sulfur	ppm	ASTM D5185m	1309	1013	920	1528
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	2	2
Sodium	ppm	ASTM D5185m		1	2	<1
Potassium	ppm	ASTM D5185m	>20	2	0	3
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	0.12	0.16	0.11

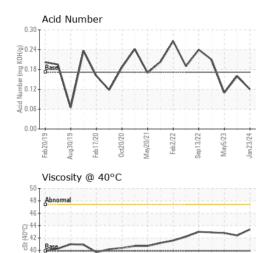
38 36 **Abnorm** 34

Feb20/19

Aug30/1

Feb17/20

OIL ANALYSIS REPORT



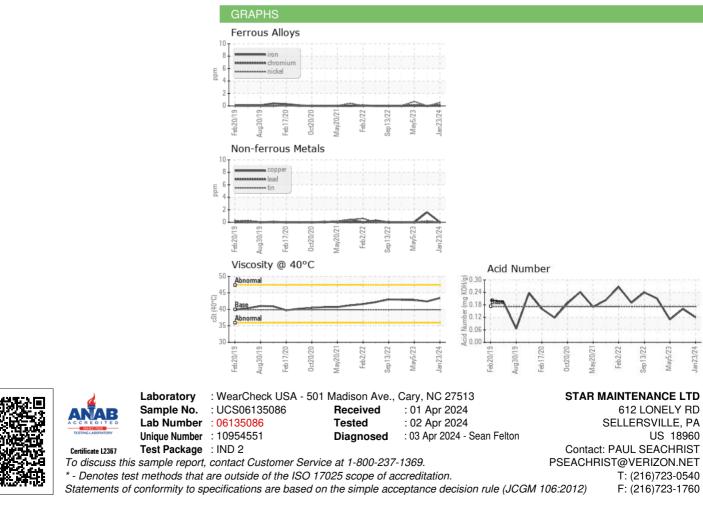
Sep13/22.

May5/23 Jan 23/24

-eh2/77

12/11/21

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTIES						
FLUID PROPERT	IES	method	limit/base	current	history1	history2
FLUID PROPERT Visc @ 40°C	IES cSt	method ASTM D445	limit/base 39.9	current 43.4	history1 42.4	history2 42.8
	cSt					
Visc @ 40°C	cSt	ASTM D445	39.9	43.4	42.4	42.8



Contact/Location: PAUL SEACHRIST - UCSTASEL