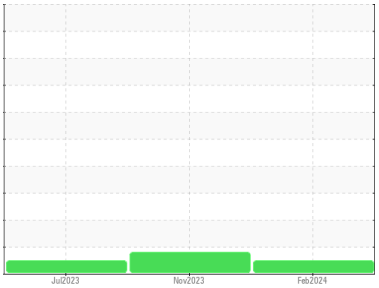
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Machine Id
GOULDS CLXT650P001
Component
Pump
Fluid
HYDRAULIC OIL FG ISO 68 (--- GAL)

DIAGNOSIS

Recommendation
Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is no indication of any contamination in the component.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0888241**	WC0865398	WC0849085
Sample Date		Client Info		**16 Feb 2024**	30 Nov 2023	09 Jul 2023
Machine Age	yrs	Client Info		**0**	0	0
Oil Age	yrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	ABNORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>.1	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	**0**	3	<1
Chromium	ppm	ASTM D5185m	>5	**<1**	<1	<1
Nickel	ppm	ASTM D5185m	>5	**<1**	<1	<1
Titanium	ppm	ASTM D5185m	>3	**0**	<1	0
Silver	ppm	ASTM D5185m	>3	**0**	0	0
Aluminum	ppm	ASTM D5185m	>7	**0**	2	<1
Lead	ppm	ASTM D5185m	>12	**0**	<1	<1
Copper	ppm	ASTM D5185m	>30	**0**	<1	<1
Tin	ppm	ASTM D5185m	>9	**0**	<1	<1
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	<1	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	**0**	0	0
Barium	ppm	ASTM D5185m	5	**0**	7	<1
Molybdenum	ppm	ASTM D5185m	5	**0**	<1	<1
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m	5	**<1**	<1	0
Calcium	ppm	ASTM D5185m	12	**<1**	1	0
Phosphorus	ppm	ASTM D5185m	400	**618**	635	592
Zinc	ppm	ASTM D5185m	12	**0**	0	0
Sulfur	ppm	ASTM D5185m	650	**662**	546	575

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	**1**	<1	2
Sodium	ppm	ASTM D5185m		**<1**	0	0
Potassium	ppm	ASTM D5185m	>20	**2**	2	2

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.50	**0.59**	0.52	0.53

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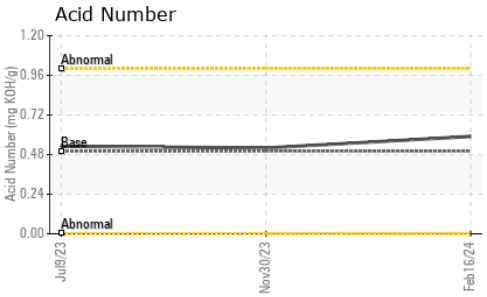
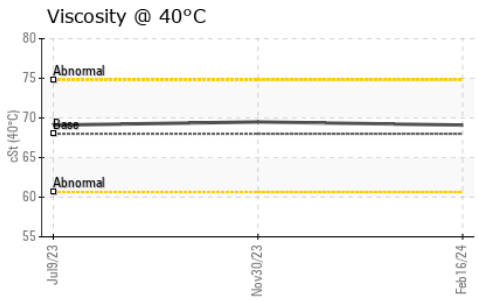
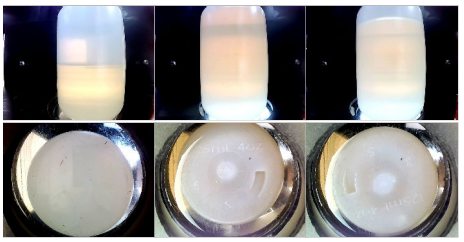




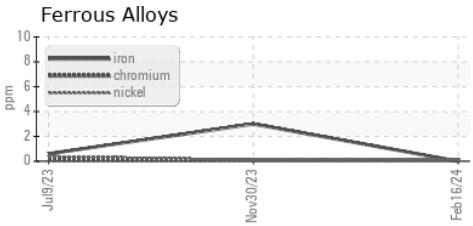
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

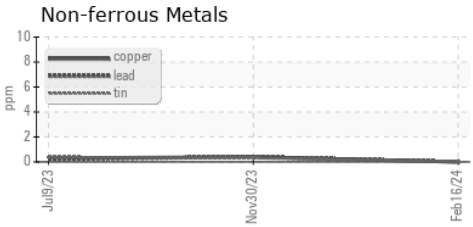
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	**69.1**	69.5	69.1

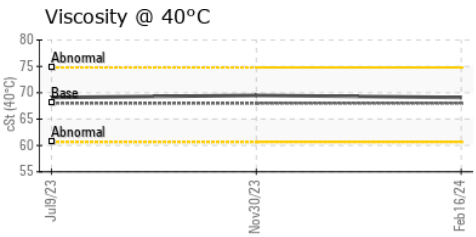
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

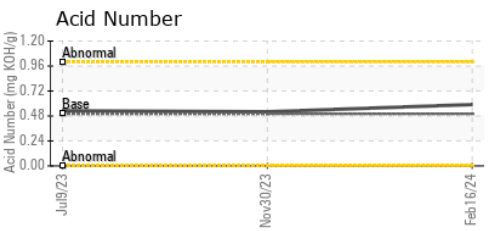


GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0888241
Lab Number : 06135112
Unique Number : 10954577
Test Package : IND 2

Received : 01 Apr 2024
Tested : 02 Apr 2024
Diagnosed : 04 Apr 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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