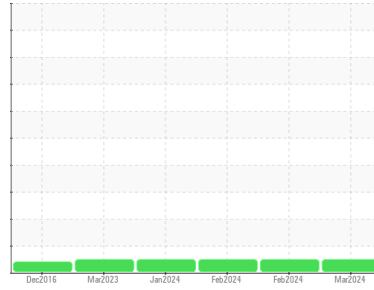




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**IG [5708386]**  
 Machine Id  
**GOULDS CHZT 631 P001**  
 Component  
**Pump Drive**  
 Fluid  
**{not provided} (1 GAL)**

## DIAGNOSIS

- Recommendation**  
 Resample at the next service interval to monitor.
- Wear**  
 All component wear rates are normal.
- Contamination**  
 There is no indication of any contamination in the component.
- Fluid Condition**  
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0849084</b>	WC0869792	WC0820235
Sample Date	Client Info		<b>14 Mar 2024</b>	04 Feb 2024	02 Feb 2024
Machine Age	mths	Client Info	<b>0</b>	0	0
Oil Age	mths	Client Info	<b>0</b>	1	0
Oil Changed	Client Info		<b>Changed</b>	Not Changd	Not Changd
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >150	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m >10	<b>&lt;1</b>	0	<1
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>0</b>	<1	0
Tin	ppm	ASTM D5185m >10	<b>0</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Calcium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Phosphorus	ppm	ASTM D5185m	<b>642</b>	599	642
Zinc	ppm	ASTM D5185m	<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	<b>650</b>	362	644

## CONTAMINANTS

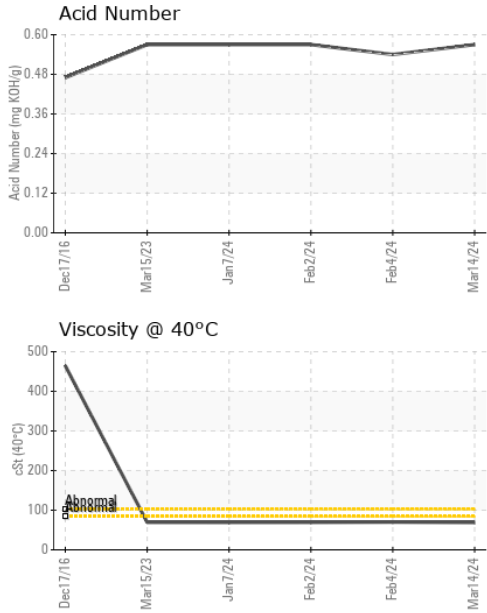
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>2</b>	1	<1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	1
Potassium	ppm	ASTM D5185m >20	<b>2</b>	<1	3

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.57</b>	0.54	0.57



# OIL ANALYSIS REPORT



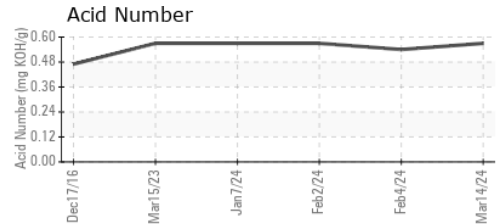
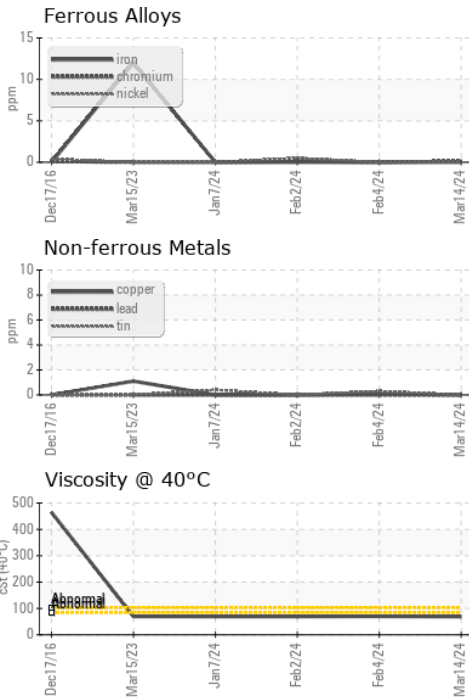
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	<b>68.9</b>	69.9	69.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0849084      **Received** : 01 Apr 2024  
**Lab Number** : **06135115**      **Tested** : 02 Apr 2024  
**Unique Number** : 10954580      **Diagnosed** : 04 Apr 2024 - Jonathan Hester  
**Test Package** : IND 2

**TAKEDA**  
 305-505 BAXALTA PARKWAY  
 SOCIAL CIRCLE, GA  
 US 30025  
 Contact: BRANDON INMAN  
 BRANDON.INMAN@SHIRE.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: