

## **OIL ANALYSIS REPORT**

Sample Rating Trend





Non-Drive End Seal Pot

Fluic **ROYAL PURPLE BARRIER FLUID GT22 (--- GAL)** 

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

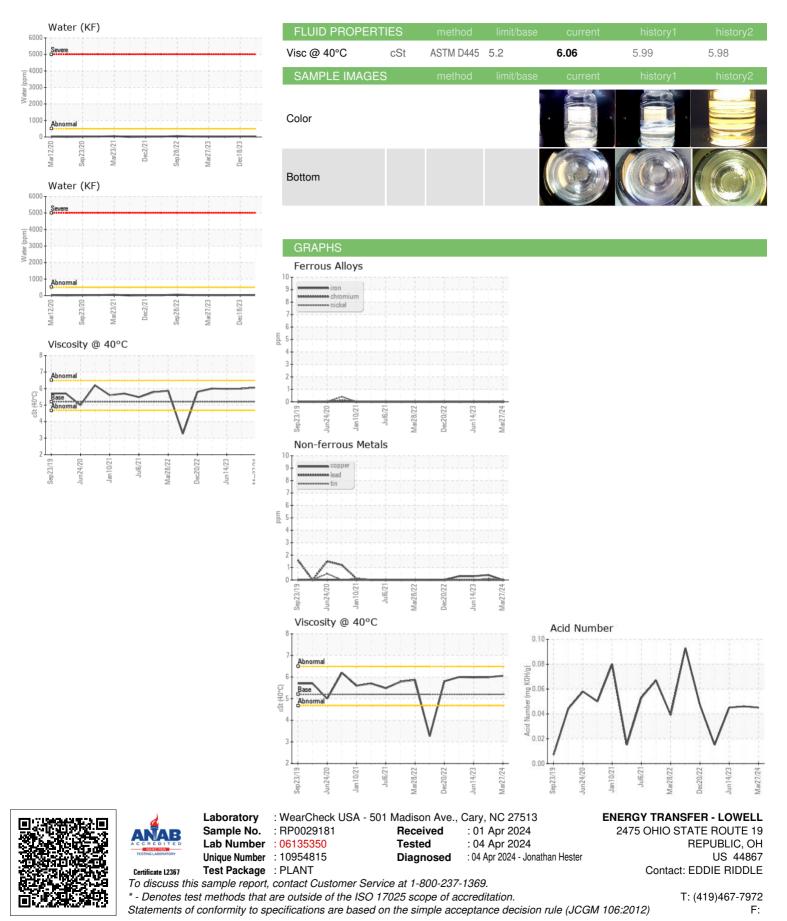
### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

GAL)		Sep2019 Jur	2020 Jan2021 Jul20	21 Mar2022 Dec2022 Jun2	023 Mar2024	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0029181	RP0024051	RP0020846
Sample Date		Client Info		27 Mar 2024	18 Dec 2023	14 Jun 2023
/lachine Age	hrs	Client Info		0	0	0
Dil Age	hrs	Client Info		0	0	0
Dil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
ron	ppm	ASTM D5185m	>20	0	0	0
Chromium	ppm	ASTM D5185m	>20	0	0	0
lickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	0	0
ead	ppm	ASTM D5185m	>20	0	0	0
Copper	ppm	ASTM D5185m	>20	0	<1	<1
īn	ppm	ASTM D5185m	>20	0	<1	0
/anadium	ppm	ASTM D5185m		0	<1	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	2
lolybdenum	ppm	ASTM D5185m		0	0	0
langanese	ppm	ASTM D5185m		0	0	0
lagnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	2
Zinc	ppm	ASTM D5185m		0	0	<1
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	<1
Sodium	ppm	ASTM D5185m		1	<1	0
Potassium	ppm	ASTM D5185m	>20	0	0	0
Vater	%	ASTM D6304	>0.05	0.003	0.003	0.002
opm Water	ppm	ASTM D6304	>500	27	30	17.5
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.045	0.046	0.045
VISUAL		method	limit/base	current	history1	history2
Vhite Metal	scalar	*Visual	NONE	NONE	NONE	NONE
ellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
ppearance	scalar	*Visual	NORML	NORML	NORML	NORML
Ddor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
ree Water	scalar	*Visual		NEG	Sulpheited By:	Page 1 of
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