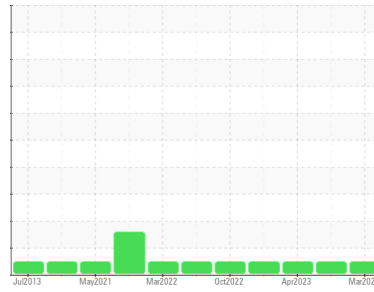




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id

## GAS COMPRESSOR/FLOODED SCREW

Component

Screw Compressor

Fluid

CPI ENG. 4601-68 (220 GAL)

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0758840</b>	WC0758842	WC0758837
Sample Date	Client Info	<b>29 Mar 2024</b>	11 Aug 2023	24 Apr 2023
Machine Age	hrs	Client Info	8393	42896
Oil Age	hrs	Client Info	8393	2994
Oil Changed	Client Info	<b>Not Changed</b>	Changed	Changed
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

### WEAR METALS

method	limit/base	current	history1	history2		
Iron	ppm	ASTM D5185m	>60	<b>1</b>	0	0
Chromium	ppm	ASTM D5185m	>4	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>5	<b>2</b>	<1	<1
Lead	ppm	ASTM D5185m	>10	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>30	<b>&lt;1</b>	0	0
Tin	ppm	ASTM D5185m	>15	<b>1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

### ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	1
Calcium	ppm	ASTM D5185m		<b>4</b>	0	0
Phosphorus	ppm	ASTM D5185m		<b>0</b>	25	3
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m		<b>&lt;1</b>	84	106

### CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m	>50	<b>2</b>	2	<1
Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	2	0
Water	%	ASTM D6304	>0.1	<b>NEG</b>	0.004	NEG
ppm Water	ppm	ASTM D6304	>1000	<b>---</b>	47.2	---

### FLUID CLEANLINESS

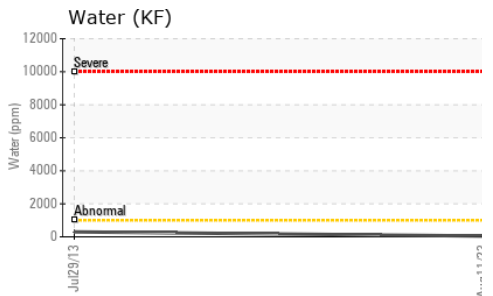
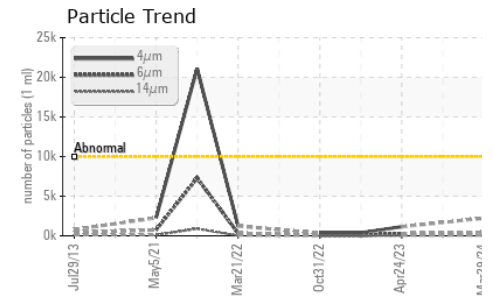
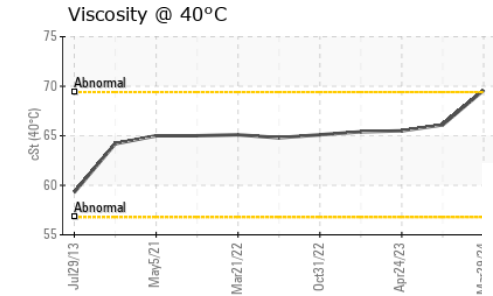
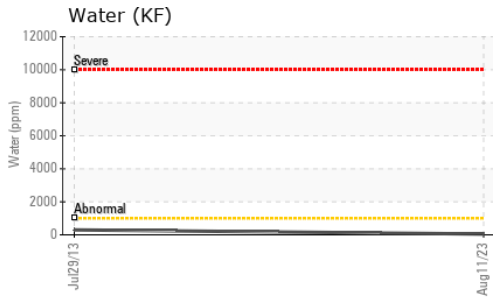
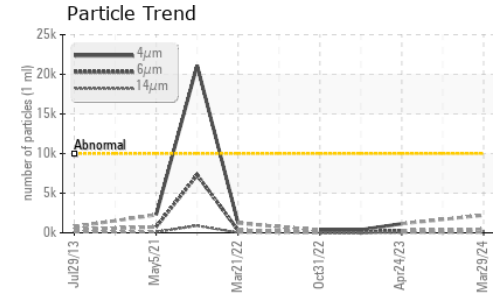
method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>10000	<b>2225</b>	---	1149
Particles >6µm	ASTM D7647	>2500	<b>450</b>	---	276
Particles >14µm	ASTM D7647	>320	<b>24</b>	---	13
Particles >21µm	ASTM D7647	>80	<b>7</b>	---	2
Particles >38µm	ASTM D7647	>20	<b>0</b>	---	0
Particles >71µm	ASTM D7647	>4	<b>0</b>	---	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>18/16/12</b>	---	17/15/11

### FLUID DEGRADATION

method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.054</b>	0.014	0.074



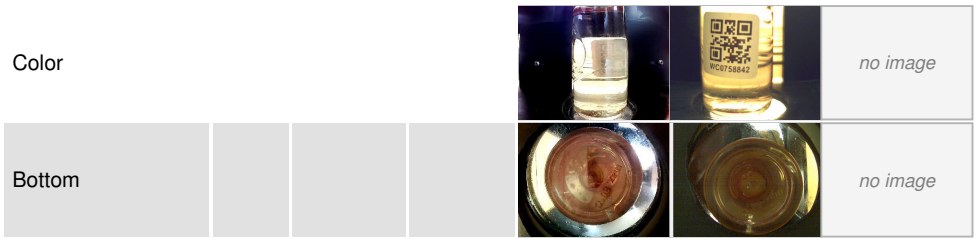
# OIL ANALYSIS REPORT



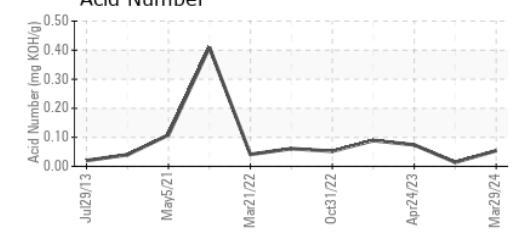
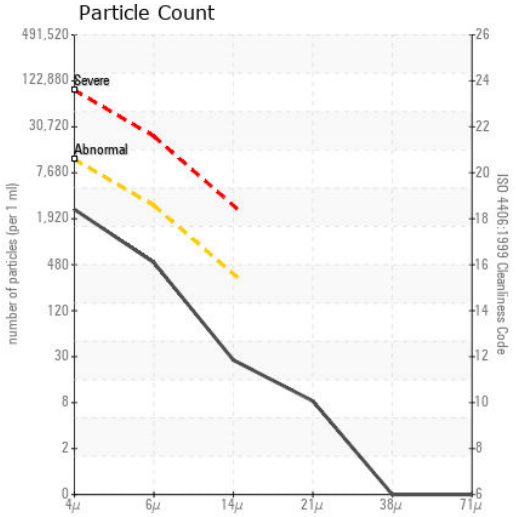
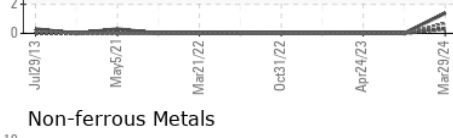
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	69.6	66.1	65.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0758840 **Received** : 01 Apr 2024  
**Lab Number** : 06135600 **Tested** : 04 Apr 2024  
**Unique Number** : 10955065 **Diagnosed** : 04 Apr 2024 - Don Baldrige  
**Test Package** : MOB 2 ( Additional Tests: KF, PrtCount )

**DCO - ENERGY**  
 1818 RIVER RD  
 BURLINGTON, NJ  
 US 08016  
 Contact: JOSH SPRINGER  
 jspringer@dcoenergy.com  
 T: (609)412-6145  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)