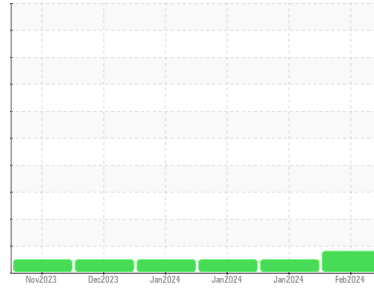




# OIL ANALYSIS REPORT

Sample Rating Trend



**SOOT**



Machine Id  
**ASRI-SKD-GNED-0001 ASRI-SKD-GNED-0001**

Component  
**Diesel Engine**

Fluid  
**DIESEL ENGINE OIL SAE 15W40 (9 GAL)**

## DIAGNOSIS

### Recommendation

The oil change at the time of sampling has been noted. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

Light concentration of carbon/soot present in the oil.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.

## SAMPLE INFORMATION

| method        | limit/base  | current            | history1    | history2    |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | <b>HLC0002968</b>  | HLC0002973  | HLC0003157  |
| Sample Date   | Client Info | <b>25 Feb 2024</b> | 24 Jan 2024 | 22 Jan 2024 |
| Machine Age   | hrs         | <b>5623</b>        | 5307        | 4536        |
| Oil Age       | hrs         | <b>350</b>         | 350         | 330         |
| Oil Changed   | Client Info | <b>Changed</b>     | Changed     | Changed     |
| Sample Status |             | <b>ABNORMAL</b>    | NORMAL      | NORMAL      |

## CONTAMINATION

| method | limit/base     | current    | history1 | history2 |
|--------|----------------|------------|----------|----------|
| Water  | WC Method >0.2 | <b>NEG</b> | NEG      | NEG      |
| Glycol | WC Method      | <b>NEG</b> | NEG      | NEG      |

## WEAR METALS

| method   | limit/base           | current      | history1 | history2 |
|----------|----------------------|--------------|----------|----------|
| Iron     | ppm ASTM D5185m >100 | <b>26</b>    | 28       | 35       |
| Chromium | ppm ASTM D5185m >20  | <b>1</b>     | <1       | <1       |
| Nickel   | ppm ASTM D5185m >4   | <b>&lt;1</b> | <1       | <1       |
| Titanium | ppm ASTM D5185m      | <b>&lt;1</b> | <1       | <1       |
| Silver   | ppm ASTM D5185m >3   | <b>&lt;1</b> | 0        | <1       |
| Aluminum | ppm ASTM D5185m >20  | <b>2</b>     | 1        | 2        |
| Lead     | ppm ASTM D5185m >40  | <b>1</b>     | 1        | 4        |
| Copper   | ppm ASTM D5185m >330 | <b>2</b>     | 1        | 3        |
| Tin      | ppm ASTM D5185m >15  | <b>2</b>     | <1       | 1        |
| Vanadium | ppm ASTM D5185m      | <b>&lt;1</b> | 0        | <1       |
| Cadmium  | ppm ASTM D5185m      | <b>&lt;1</b> | 0        | <1       |

## ADDITIVES

| method     | limit/base           | current     | history1 | history2 |
|------------|----------------------|-------------|----------|----------|
| Boron      | ppm ASTM D5185m 250  | <b>61</b>   | 54       | 51       |
| Barium     | ppm ASTM D5185m 10   | <b>0</b>    | 0        | 0        |
| Molybdenum | ppm ASTM D5185m 100  | <b>2</b>    | 2        | 1        |
| Manganese  | ppm ASTM D5185m      | <b>1</b>    | <1       | 2        |
| Magnesium  | ppm ASTM D5185m 450  | <b>770</b>  | 784      | 840      |
| Calcium    | ppm ASTM D5185m 3000 | <b>1472</b> | 1490     | 1461     |
| Phosphorus | ppm ASTM D5185m 1150 | <b>817</b>  | 786      | 795      |
| Zinc       | ppm ASTM D5185m 1350 | <b>884</b>  | 900      | 929      |
| Sulfur     | ppm ASTM D5185m 4250 | <b>3512</b> | 3582     | 3164     |

## CONTAMINANTS

| method    | limit/base           | current        | history1 | history2 |
|-----------|----------------------|----------------|----------|----------|
| Silicon   | ppm ASTM D5185m >25  | <b>7</b>       | 4        | 5        |
| Sodium    | ppm ASTM D5185m >158 | <b>2</b>       | 4        | 4        |
| Potassium | ppm ASTM D5185m >20  | <b>4</b>       | 4        | 6        |
| Fuel      | % ASTM D3524 >5      | <b>&lt;1.0</b> | <1.0     | <1.0     |

## INFRA-RED

| method    | limit/base               | current      | history1 | history2 |
|-----------|--------------------------|--------------|----------|----------|
| Soot %    | % *ASTM D7844 >3         | <b>▲ 3.2</b> | 2.8      | 2.2      |
| Nitration | Abs/cm *ASTM D7624 >20   | <b>10.9</b>  | 11.1     | 9.8      |
| Sulfation | Abs/.1mm *ASTM D7415 >30 | <b>24.6</b>  | 25.2     | 23.0     |

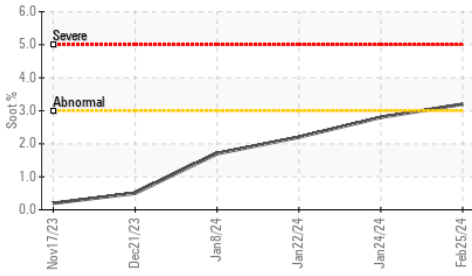
## FLUID DEGRADATION

| method           | limit/base               | current     | history1 | history2 |
|------------------|--------------------------|-------------|----------|----------|
| Oxidation        | Abs/.1mm *ASTM D7414 >25 | <b>15.1</b> | 16.8     | 14.8     |
| Base Number (BN) | mg KOH/g ASTM D2896 8.5  | <b>8.31</b> | 8.56     | 7.87     |

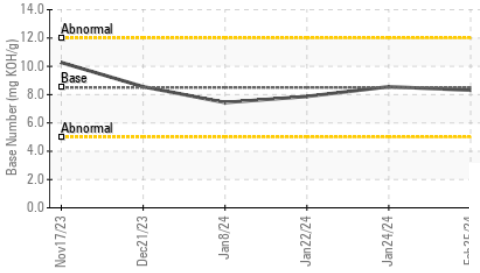


# OIL ANALYSIS REPORT

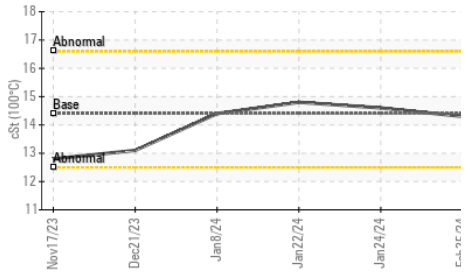
## ▲ Soot %



## Base Number



## Viscosity @ 100°C

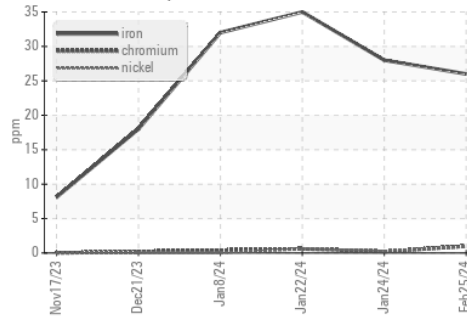


| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | NONE     | NONE     |
| Silt             | scalar | *Visual    | NONE    | NONE     | NONE     |
| Debris           | scalar | *Visual    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | NONE     | NONE     |
| Appearance       | scalar | *Visual    | NORML   | NORML    | NORML    |
| Odor             | scalar | *Visual    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | *Visual    | >0.2    | NEG      | NEG      |
| Free Water       | scalar | *Visual    |         | NEG      | NEG      |

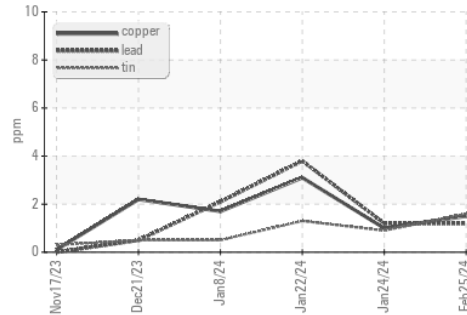
| FLUID PROPERTIES | method | limit/base | current | history1    | history2 |
|------------------|--------|------------|---------|-------------|----------|
| Visc @ 100°C     | cSt    | ASTM D445  | 14.4    | <b>14.3</b> | 14.6     |

## GRAPHS

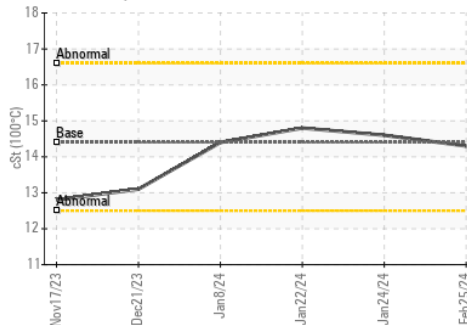
### Ferrous Alloys



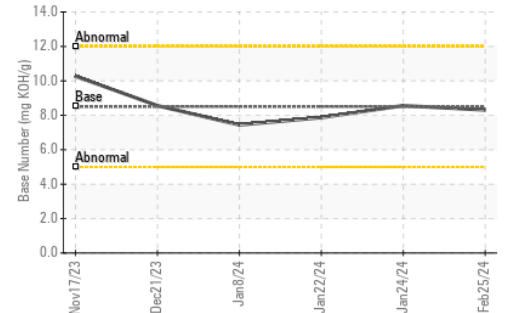
### Non-ferrous Metals



### Viscosity @ 100°C



### Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : HLC0002968

Lab Number : **06135742**

Unique Number : 10955207

Test Package : IND 2 ( Additional Tests: FuelDilution )

Received : 02 Apr 2024

Tested : 03 Apr 2024

Diagnosed : 03 Apr 2024 - Wes Davis

HILCORP EXPLORATION ALASKA - MILNE POINT

1000 MILNE POINT RD

PRUDOE BAY, AK

US 99734

Contact: Evan Reilly

evan.reilly@hilcorp.com

T: (907)670-3231

F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)