

OIL ANALYSIS REPORT

Sample Rating Trend



Area [20585652] Machine Id SYNDRAULIC 46

New (Unused) Oil Fluid ROYAL PURPLE SYNDRAULIC 46 (--- GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

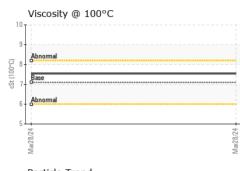
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0871189		
Sample Date		Client Info		28 Mar 2024		
Machine Age	mths	Client Info		0		
Oil Age	mths	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method		NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>5	0		
Chromium	ppm	ASTM D5185m	>5	0		
Nickel	ppm	ASTM D5185m	>5	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	>5	0		
Aluminum	ppm	ASTM D5185m	>5	0		
Lead	ppm	ASTM D5185m	>5	0		
Copper	ppm	ASTM D5185m	>5	0		
Tin	ppm	ASTM D5185m	>5	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m	150	161		
Phosphorus	ppm	ASTM D5185m	670	703		
Zinc	ppm	ASTM D5185m	800	874		
Sulfur	ppm	ASTM D5185m		16919		
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m		0		
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	426		
Particles >6µm		ASTM D7647	>1300	125		
Particles >14µm		ASTM D7647	>160	19		
Particles >21µm		ASTM D7647	>40	5		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/14/11		
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.82		
8·20·10) Bev: 1	- 0			Contact/Locat		

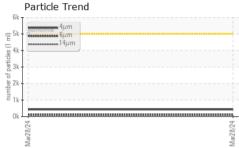
Report Id: ROCFLO [WUSCAR] 06135923 (Generated: 04/05/2024 18:20:10) Rev: 1

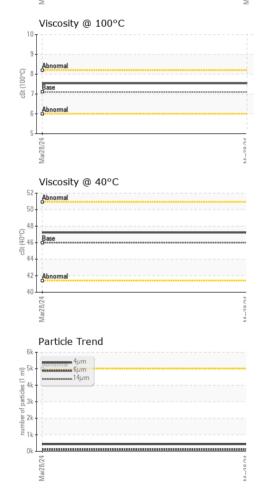
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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Ddor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual		NEG		
Free Water	scalar	*Visual		NEG		
FLUID PROPERT		method	limit/base	current	history1	history2
		ASTM D445	46.0	47.22		nistoryz
√isc @ 40°C	cSt					
/isc @ 100°C	cSt	ASTM D445	7.1	7.54		
/iscosity Index (VI)	Scale	ASTM D2270	112	124		
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image
GRAPHS						
Ferrous Alloys			101 50	Particle Count	t	20
iron			491,52			T ²⁶
seesesseese chromium			122,88			-24
			30,72	Severe		-22
			7.00			
/24			1,68	Abnormal		-20 -18 -16 -14
Mar28/24			Mar28/24 (per 1 ml	0-	•	-18
Non-ferrous Metal	c		~ <u>위</u> 면 48			-16
			of par		N	
copper			Mar28/24-			14
sessesses tin			2 3			-12
				8-		-10
L <u>.</u>					1	Tio
Mar28/24			Mar28/24	2-		-8
Mai			Mar	0 4µ 6µ	14µ 21µ	38µ 71µ
Viscosity @ 40°C				Acid Number	, τμ Ζ1μ	38μ /1μ
Abnormal			(B/HC	Base		
Abnormal			921. BL			
Base			- 0. 	5		
Abnormal			.1. .0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .0 .0	2		
L.i						
Mar28/24			Mar28/24	Mar28/24		Mar28/24
Mai			Mar	Mar		War
earCheck USA - 50						ERMO FISHEF
C0871189	Recei		Apr 2024	6173 Ea	ast Old Marion Hi	
135923	Teste		Apr 2024	han Llastar		Florence, SC US 29506
955388	Diagr		Apr 2024 - Jonai I, KV100, Pr			03 29300

Test Package : IND 2 (Additional Tests: FT-IR, ICP-NewOil, KV100, PrtCount, VI) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Contact: BARRY OLIVER Calvin.Oliver@Roche.com T: (843)629-4577 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (843)629-4553

Laboratory Sample No. Lab Number **Unique Number**

Contact/Location: BARRY OLIVER - ROCFLO