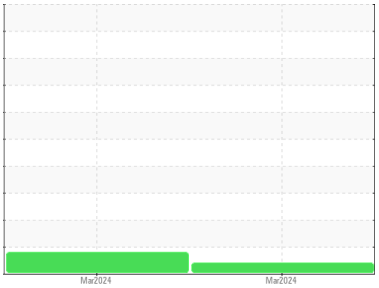
OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS

Machine Id
VIKING 505 PALLET MACHINE MACHINE 1
Component
Hydraulic System
Fluid
CONOCO MEGAFLOW AW 32 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
All component wear rates are normal.

Contamination
Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RH0001982**	RH0001989	---
Sample Date		Client Info		**17 Mar 2024**	09 Mar 2024	---
Machine Age	wks	Client Info		**0**	1	---
Oil Age	wks	Client Info		**1**	0	---
Oil Changed		Client Info		**Not Changd**	N/A	---
Sample Status				**ABNORMAL**	ATTENTION	---

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	**NEG**	NEG	---

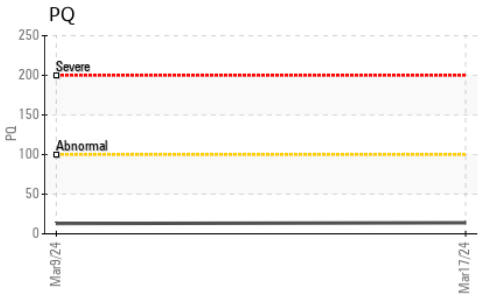
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**14**	13	---
Iron	ppm	ASTM D5185m	>20	**3**	<1	---
Chromium	ppm	ASTM D5185m	>10	**<1**	0	---
Nickel	ppm	ASTM D5185m	>10	**<1**	0	---
Titanium	ppm	ASTM D5185m		**<1**	0	---
Silver	ppm	ASTM D5185m		**0**	0	---
Aluminum	ppm	ASTM D5185m	>10	**2**	0	---
Lead	ppm	ASTM D5185m	>10	**2**	0	---
Copper	ppm	ASTM D5185m	>75	**4**	<1	---
Tin	ppm	ASTM D5185m	>10	**1**	0	---
Vanadium	ppm	ASTM D5185m		**<1**	<1	---
Cadmium	ppm	ASTM D5185m		**<1**	0	---

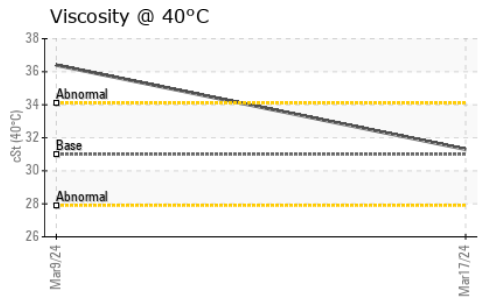
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**11**	8	---
Barium	ppm	ASTM D5185m	0	**0**	0	---
Molybdenum	ppm	ASTM D5185m	0	**8**	7	---
Manganese	ppm	ASTM D5185m		**<1**	0	---
Magnesium	ppm	ASTM D5185m	0	**23**	16	---
Calcium	ppm	ASTM D5185m	80	**175**	114	---
Phosphorus	ppm	ASTM D5185m	365	**366**	307	---
Zinc	ppm	ASTM D5185m	500	**431**	377	---
Sulfur	ppm	ASTM D5185m	1000	**1127**	1015	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	**5**	2	---
Sodium	ppm	ASTM D5185m		**0**	2	---
Potassium	ppm	ASTM D5185m	>20	**2**	0	---

FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	**---**	5222	---
Particles >6µm	ASTM D7647	>1300	**---**	1176	---
Particles >14µm	ASTM D7647	>160	**---**	48	---
Particles >21µm	ASTM D7647	>40	**---**	9	---
Particles >38µm	ASTM D7647	>10	**---**	0	---
Particles >71µm	ASTM D7647	>3	**---**	0	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	**---**	20/17/13	---

OIL ANALYSIS REPORT

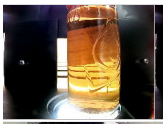
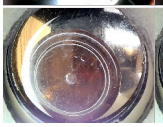
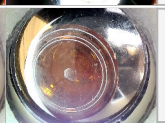




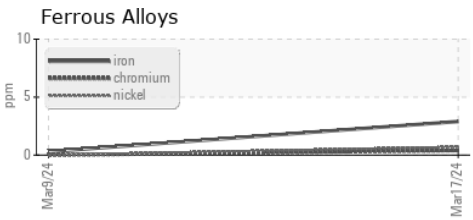
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.38	**0.42**	0.51	---

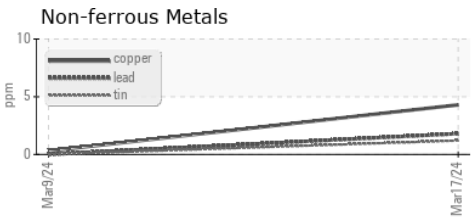
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**NONE**	NONE	---
Debris	scalar	*Visual	NONE	▲ **MODER**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.1	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

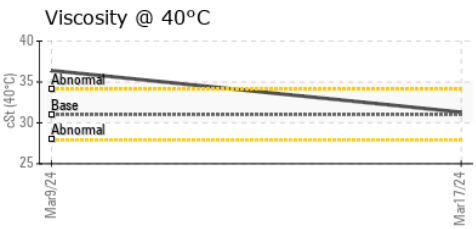
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	31.0	**31.3**	36.4	---

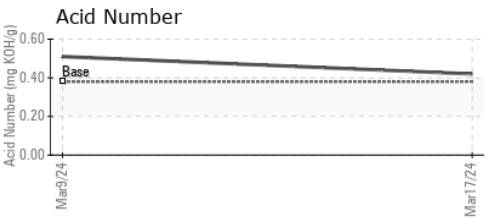
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					*no image*
Bottom					*no image*

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RH0001982 **Received** : 02 Apr 2024
Lab Number : 06136255 **Tested** : 04 Apr 2024
Unique Number : 10955720 **Diagnosed** : 04 Apr 2024 - Don Baldridge
Test Package : MOB 2 (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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US 23005
Contact: C SLADE
CSLADE@BCWOODPRODUCTS.COM
T:
F:

Report Id: BCWASH [WUSCAR] 06136255 (Generated: 04/05/2024 18:56:32) Rev: 1

Contact/Location: C SLADE - BCWASH