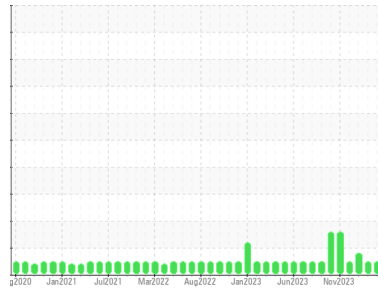




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**Environmental**  
 Machine Id  
**RTO 5 Hydraulic Unit (S/N EN252)**  
 Component  
**Hydraulic System**  
 Fluid  
**DEXRON III (30 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0895014</b>	WC0895037	WC0834631
Sample Date	Client Info		<b>28 Mar 2024</b>	29 Feb 2024	22 Jan 2024
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	ATTENTION

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	<b>15</b>	15	15
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>2</b>	<1	<1
Lead	ppm	ASTM D5185m	>20	<b>2</b>	3	<1
Copper	ppm	ASTM D5185m	>20	<b>21</b>	19	20
Tin	ppm	ASTM D5185m	>20	<b>2</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>79</b>	74	80
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>1</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>2</b>	<1	2
Calcium	ppm	ASTM D5185m		<b>90</b>	83	81
Phosphorus	ppm	ASTM D5185m		<b>262</b>	229	210
Zinc	ppm	ASTM D5185m		<b>24</b>	19	24
Sulfur	ppm	ASTM D5185m		<b>951</b>	855	751

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	<b>2</b>	<1	2
Sodium	ppm	ASTM D5185m		<b>10</b>	11	12
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	<1

## FLUID CLEANLINESS

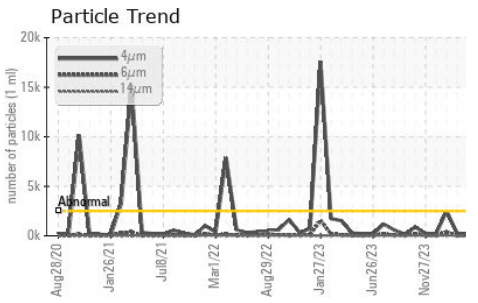
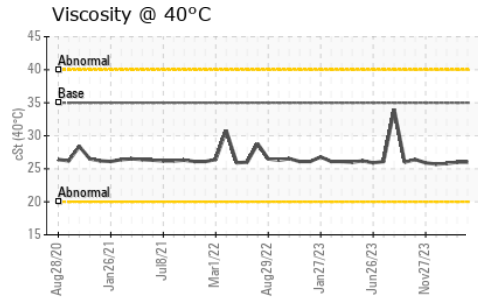
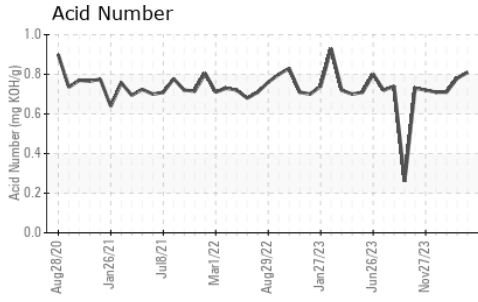
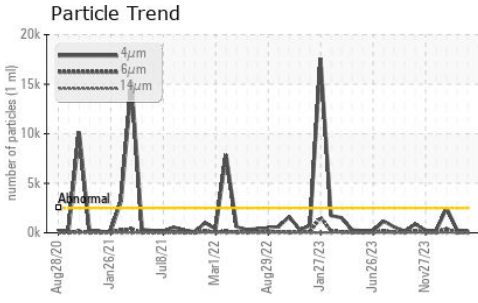
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	<b>193</b>	266	2515
Particles >6µm	ASTM D7647	>640	<b>61</b>	23	377
Particles >14µm	ASTM D7647	>80	<b>6</b>	1	26
Particles >21µm	ASTM D7647	>20	<b>2</b>	1	7
Particles >38µm	ASTM D7647	>4	<b>0</b>	0	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>18/16/13	<b>15/13/10</b>	15/12/7	19/16/12

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.81</b>	0.78	0.71



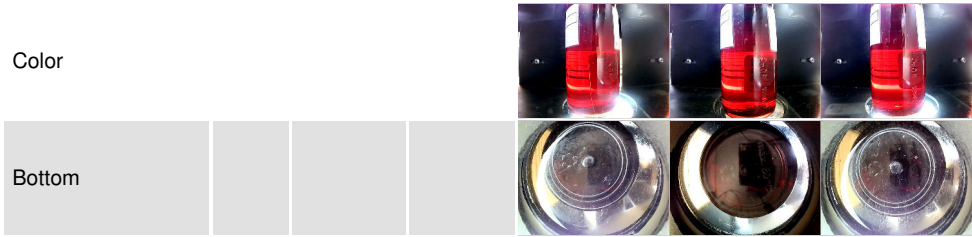
# OIL ANALYSIS REPORT



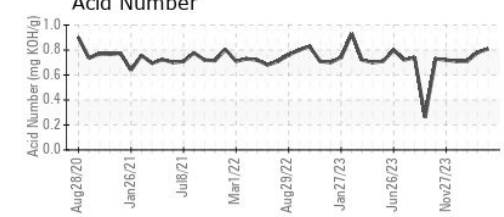
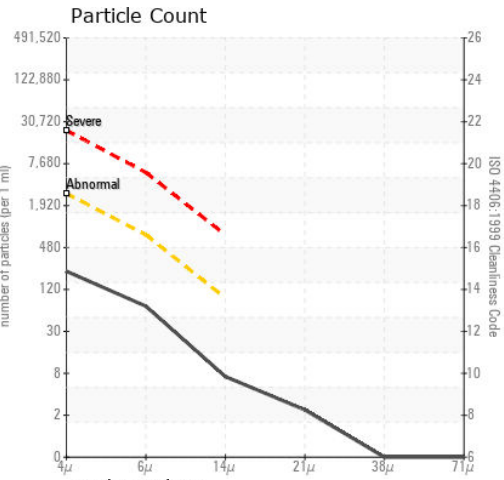
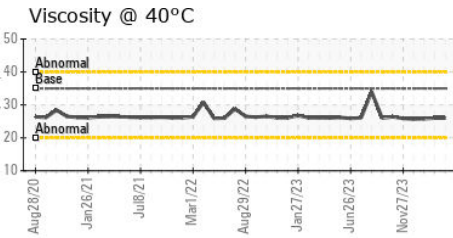
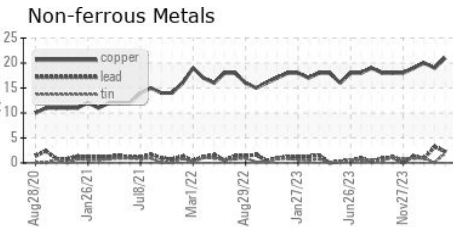
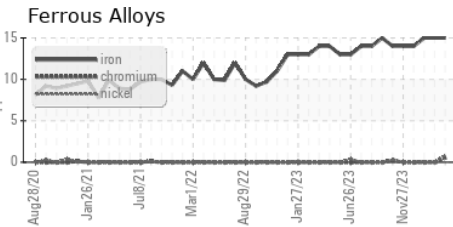
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	35.0	26.0	26.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0895014      **Received** : 02 Apr 2024  
**Lab Number** : 06136313      **Tested** : 03 Apr 2024  
**Unique Number** : 10955778      **Diagnosed** : 04 Apr 2024 - Don Baldrige  
**Test Package** : IND 2

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 ted.hudson@huber.com  
 T: (434)476-6628  
 F: (434)476-8133

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)