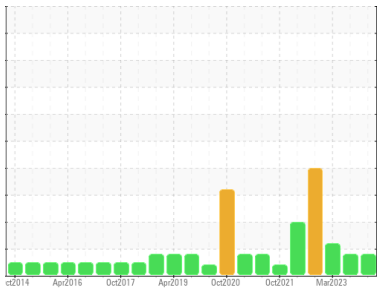
OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
ACRYLIC
Machine Id
RX 4 - AGITATOR
Component
Gearbox
Fluid
SHELL OMALA S2 G 220 (7 GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 6 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0915908**	WC0855212	WC0802649
Sample Date		Client Info		**01 Apr 2024**	22 Sep 2023	27 Mar 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	**135**	137	134
Chromium	ppm	ASTM D5185m	>15	**1**	<1	<1
Nickel	ppm	ASTM D5185m	>15	**<1**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>25	**2**	<1	0
Lead	ppm	ASTM D5185m	>100	**<1**	0	0
Copper	ppm	ASTM D5185m	>200	**1**	<1	0
Tin	ppm	ASTM D5185m	>25	**1**	0	0
Vanadium	ppm	ASTM D5185m		**<1**	0	0
Cadmium	ppm	ASTM D5185m		**<1**	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	4.4	**1**	0	1
Barium	ppm	ASTM D5185m	0.0	**0**	0	0
Molybdenum	ppm	ASTM D5185m	0	**<1**	0	<1
Manganese	ppm	ASTM D5185m		**2**	2	2
Magnesium	ppm	ASTM D5185m	0	**11**	12	12
Calcium	ppm	ASTM D5185m	0	**10**	6	8
Phosphorus	ppm	ASTM D5185m	215	**354**	299	343
Zinc	ppm	ASTM D5185m	0	**12**	3	0
Sulfur	ppm	ASTM D5185m	7039	**13675**	11317	15428

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**4**	2	2
Sodium	ppm	ASTM D5185m		**2**	2	1
Potassium	ppm	ASTM D5185m	>20	**2**	0	2

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	▲ **76720**	▲ 66993	▲ 102353
Particles >6µm		ASTM D7647	>5000	**3000**	4497	● 5192
Particles >14µm		ASTM D7647	>640	**44**	138	67
Particles >21µm		ASTM D7647	>160	**8**	28	11
Particles >38µm		ASTM D7647	>40	**0**	0	0
Particles >71µm		ASTM D7647	>10	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ **23/19/13**	▲ 23/19/14	▲ 24/20/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.48**	0.44	0.44

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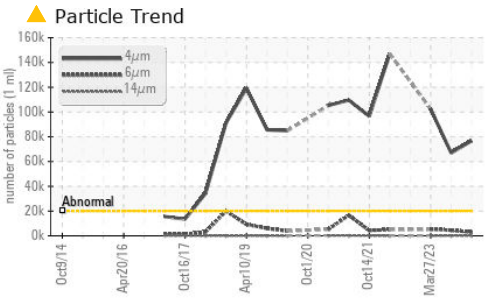
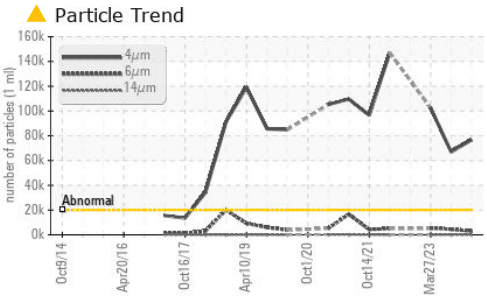
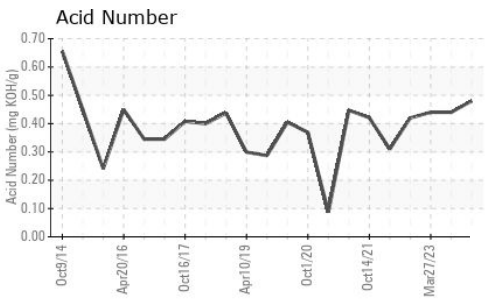
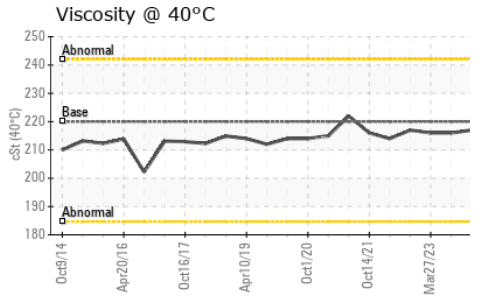






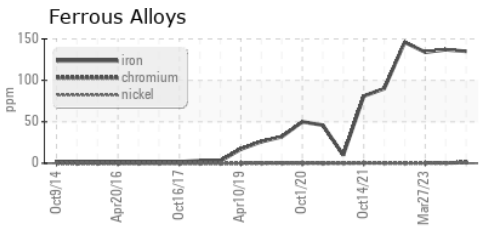


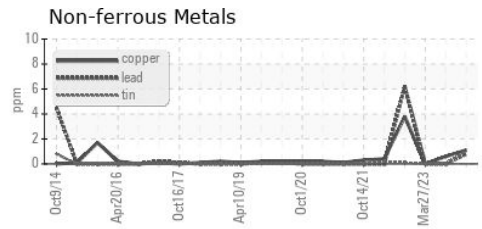
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

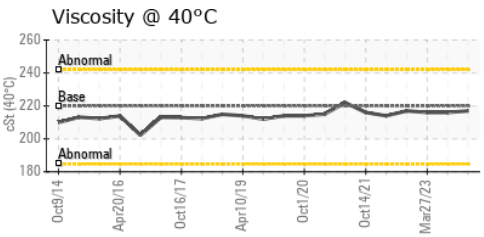
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	**217**	216	216

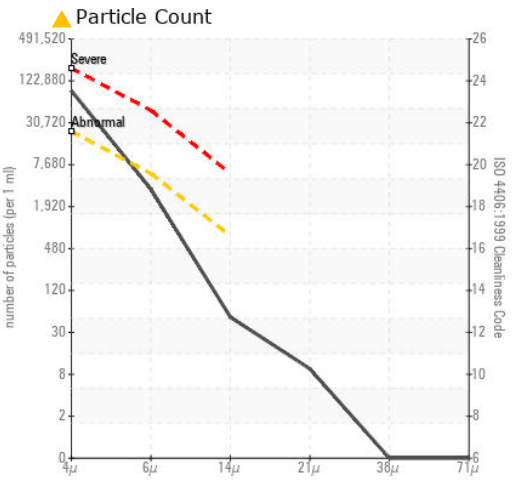
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

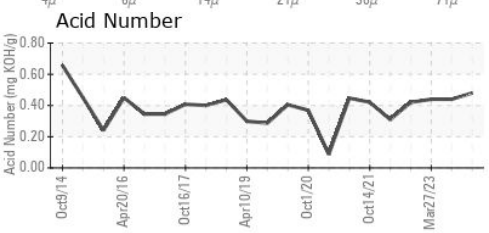
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0915908
Lab Number : 06136341
Unique Number : 10955806
Test Package : IND 2 (Additional Tests: PrtCount)

Received : 02 Apr 2024
Tested : 04 Apr 2024
Diagnosed : 04 Apr 2024 - Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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