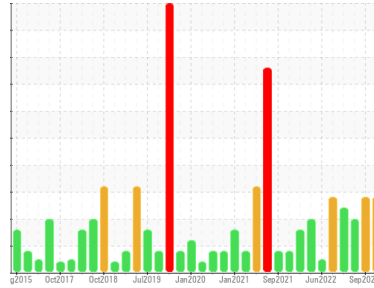




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area

FP-106 [10024086551]

Machine Id

B57571 PREBREAKER (S/N A1406022029)

Component

Gearbox

Fluid

PETRO CANADA ENDURATEX SYNTHETIC EP 220 (--- QTS)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. We recommend an early resample to monitor this condition.

Wear

Gear wear is indicated.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0907915	WC0851176	WC0820582
Sample Date	Client Info		01 Apr 2024	28 Sep 2023	01 Jul 2023
Machine Age	mls	Client Info	0	0	0
Oil Age	mls	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	▲ 438	▲ 532	▲ 201
Chromium	ppm	ASTM D5185m >15	4	6	2
Nickel	ppm	ASTM D5185m >15	3	3	1
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	3	<1	2
Lead	ppm	ASTM D5185m >100	0	0	<1
Copper	ppm	ASTM D5185m >200	<1	<1	<1
Tin	ppm	ASTM D5185m >25	0	0	<1
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 33	<1	0	0
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m	<1	<1	<1
Manganese	ppm	ASTM D5185m	3	5	2
Magnesium	ppm	ASTM D5185m 5	<1	0	0
Calcium	ppm	ASTM D5185m 5	5	<1	0
Phosphorus	ppm	ASTM D5185m 437	445	430	478
Zinc	ppm	ASTM D5185m 5	2	0	0
Sulfur	ppm	ASTM D5185m 5000	1330	1193	1422

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	6	7	5
Sodium	ppm	ASTM D5185m	0	0	0
Potassium	ppm	ASTM D5185m >20	2	<1	2

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	▲ 259758	▲ 220891	▲ 153700
Particles >6µm	ASTM D7647	>5000	▲ 163061	▲ 181416	▲ 18833
Particles >14µm	ASTM D7647	>640	▲ 3530	▲ 30792	192
Particles >21µm	ASTM D7647	>160	▲ 354	▲ 2001	18
Particles >38µm	ASTM D7647	>40	6	8	1
Particles >71µm	ASTM D7647	>10	1	1	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 25/25/19	▲ 25/25/22	▲ 24/21/15

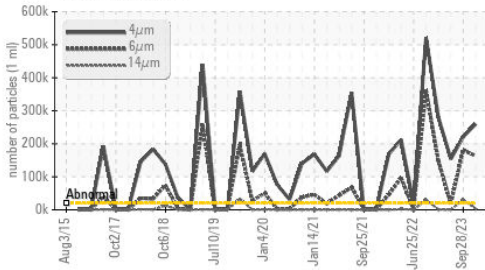
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.7	0.48	0.35	0.45

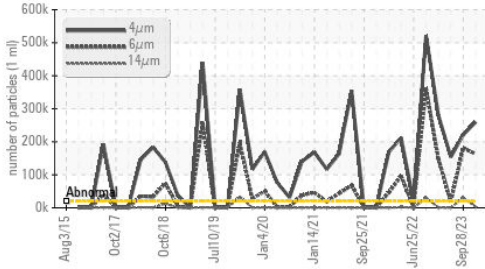


OIL ANALYSIS REPORT

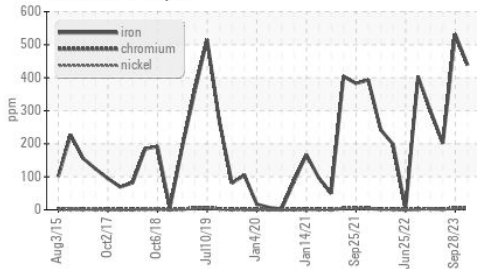
▲ Particle Trend



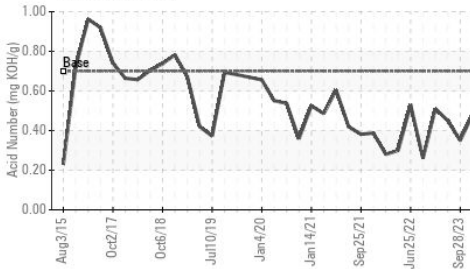
▲ Particle Trend



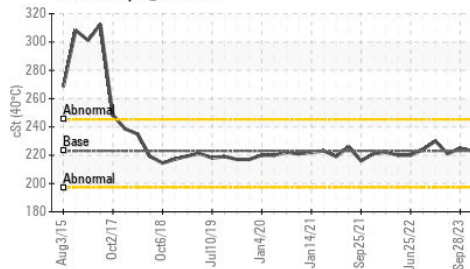
▲ Ferrous Alloys



Acid Number



Viscosity @ 40°C

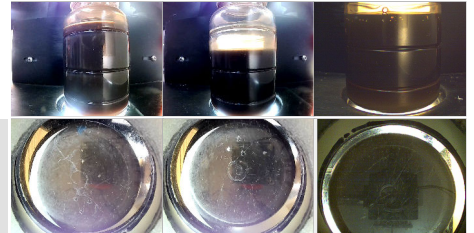


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	223	225	221

SAMPLE IMAGES	method	limit/base	current	history1	history2
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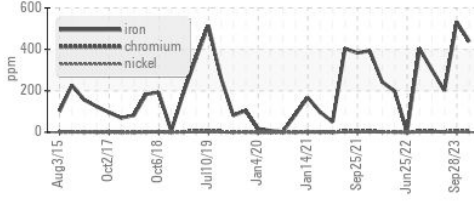
Color



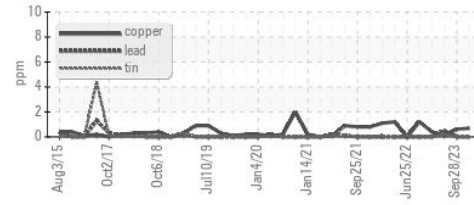
Bottom

GRAPHS

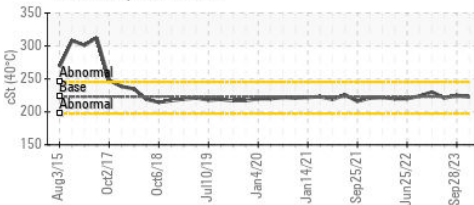
▲ Ferrous Alloys



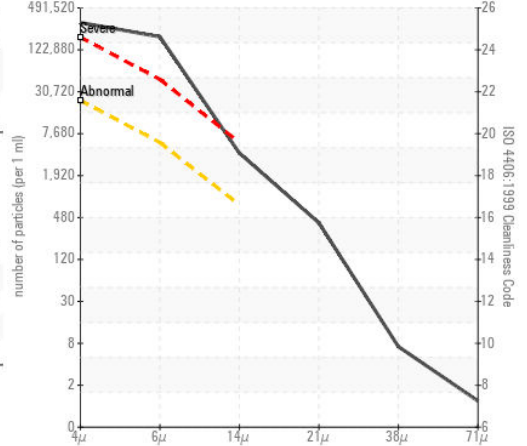
Non-ferrous Metals



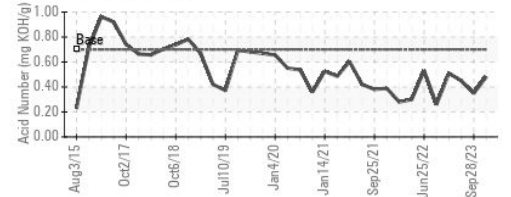
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0907915
 Lab Number : 06136352
 Unique Number : 10955817
 Test Package : IND 2 (Additional Tests: PrtCount)

HORMEL FOODS - AUSTIN
 1101 NORTH MAIN ST
 AUSTIN, MN
 US 55912
 Contact: RYAN LOWE
 rslowe@hormel.com
 T: (507)437-5674
 F: (507)437-9805

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)