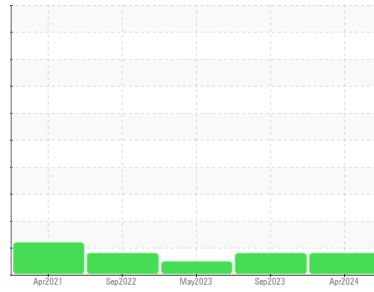




# OIL ANALYSIS REPORT

## Sample Rating Trend



ISO



Machine Id

## LOAF UPSTREAM ROTATING (S/N 07061011)

Component

**Gearbox**

Fluid

**USPI FG GEAR 460 (--- GAL)**

### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

### SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM36596</b>	USPM29667	USPM28853
Sample Date	Client Info		<b>02 Apr 2024</b>	18 Sep 2023	31 May 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	ATTENTION	NORMAL

### WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	<b>12</b>	7	3
Chromium	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>3</b>	3	0
Lead	ppm	ASTM D5185m	>100	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	0	<1
Tin	ppm	ASTM D5185m	>25	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

### ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Calcium	ppm	ASTM D5185m		<b>12</b>	3	0
Phosphorus	ppm	ASTM D5185m		<b>667</b>	653	632
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m		<b>547</b>	669	620

### CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	<b>4</b>	3	2
Sodium	ppm	ASTM D5185m		<b>0</b>	1	0
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	<1	<1
Water	%	ASTM D6304	>0.2	<b>0.002</b>	0.004	0.002
ppm Water	ppm	ASTM D6304	>2000	<b>19</b>	42.5	16.7

### FLUID CLEANLINESS

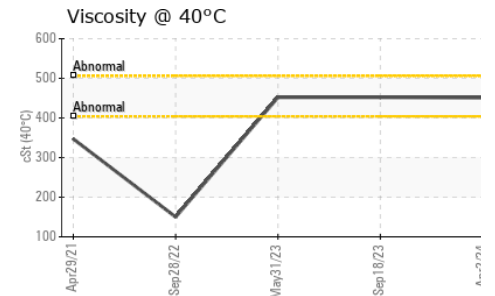
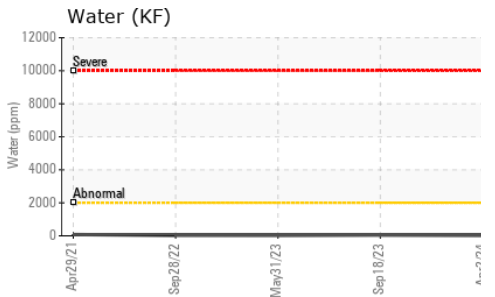
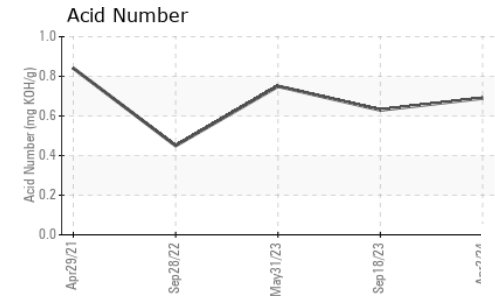
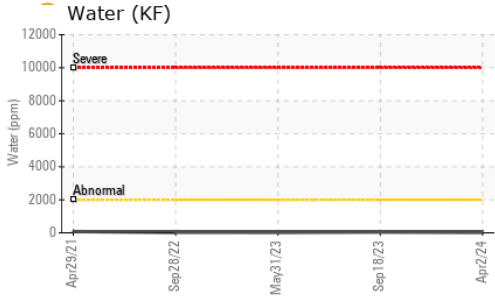
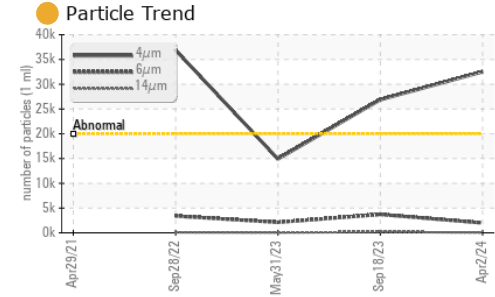
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	<b>32519</b>	26879	14902
Particles >6µm	ASTM D7647	>5000	<b>1995</b>	3718	2116
Particles >14µm	ASTM D7647	>640	<b>49</b>	171	45
Particles >21µm	ASTM D7647	>160	<b>10</b>	50	10
Particles >38µm	ASTM D7647	>40	<b>0</b>	6	7
Particles >71µm	ASTM D7647	>10	<b>0</b>	2	2
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>22/18/13</b>	22/19/15	21/18/13

### FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.69</b>	0.63	0.75



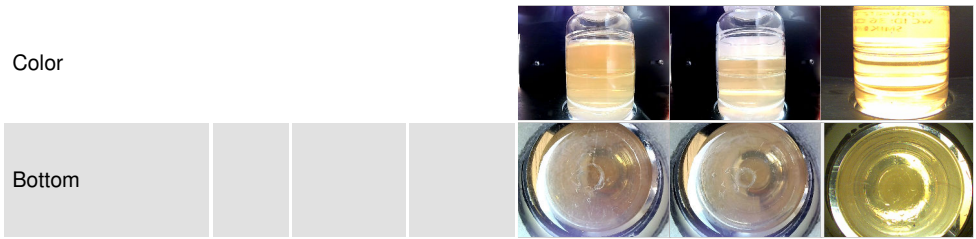
# OIL ANALYSIS REPORT



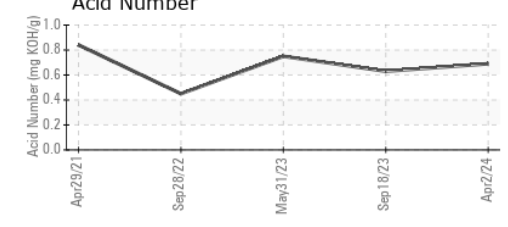
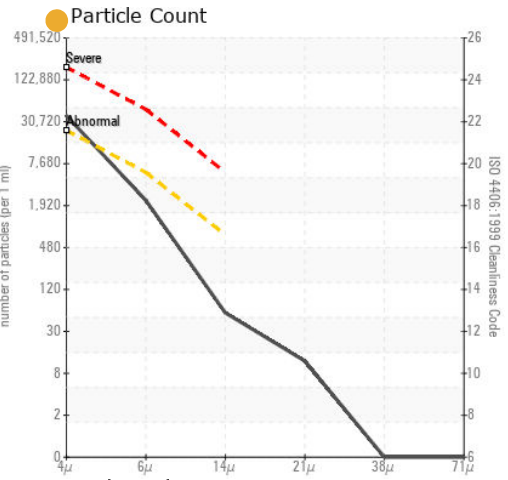
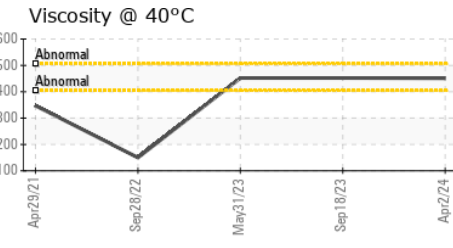
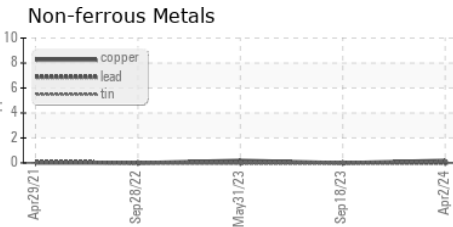
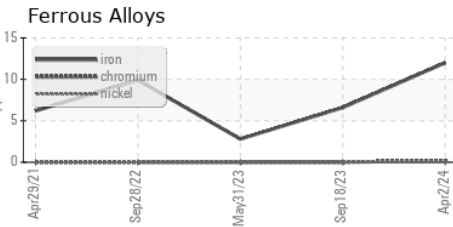
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	451	452	452

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM36596  
**Lab Number** : 06136433  
**Unique Number** : 10955898  
**Test Package** : IND 2  
**Received** : 02 Apr 2024  
**Tested** : 03 Apr 2024  
**Diagnosed** : 04 Apr 2024 - Doug Bogart

**SMITHFIELD FOODS - KINSTON**  
 KINSTON, NC  
 US  
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)